Safety Data Sheet

45PPM HEXANE IN NITROGEN PRIMARY GRADE

Section 1: Product and Company Identification

Purity Cylinder Gases,Inc.
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Wyoming, MI 49519
P: (616)532-2375
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Product Code: 45PPM HEXANE IN NITROGEN PRIMARY GRADE
Part Number: SP 45P HXBNP
Synonyms:
Recommended Use:
Usage Restrictions:

Section 2: Hazards Identification

Danger

Hazard Classification:

Aspiration Hazard (Category 1)
Gases Under Pressure
Reproductive Toxicity (Category 2)
Specific target organ toxicity (Repeated Exposure) (Category 2)
Specific target organ toxicity (Single Exposure) (Category 3)

Hazard Statements:

Contains gas under pressure; may explode if heated
May be fatal if swallowed and enters airways
May cause damage to organs through prolonged or repeated exposure
May cause respiratory irritation;
Suspected of damaging fertility or the unborn child
Toxic to aquatic life with long lasting effects.

Precautionary Statements

Prevention:
Do not breathe dust/fume/gas/mist/ vapors/spray..
[In case of inadequate ventilation] wear respiratory protection.
Do not handle until all safety precautions have been read and understood.
Use only outdoors or in a well-ventilated area.
Wear protective gloves, protective clothing, eye protection and face protection.
Obtain special instructions before use.

Response:

Do NOT induce vomiting.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
If swallowed: Rinse mouth. Do NOT induce vomiting.
Immediately call a poison center or doctor.
If exposed or concerned: Get medical advice/attention.

Storage:
Store in a well-ventilated place. Keep container tightly closed.
Protect from sunlight.
Store locked up.

Disposal:
Dispose of contents and/or container in accordance with applicable regulations.

Section 3: Composition/Information on Ingredients

	CAS #	Concentration
Hexane	110-54-3	45 PPM
Nitrogen	7727-37-9	Balance

	Chemical Substance	Chemical Family	Trade Names
Hexane	HEXANE	Hydrocarbons, Aliphatic, Saturated	N-HEXANE; 1-HEXANE; HEXYL HYDRIDE; 1-HEXANE; NORMAL HEXANE; SKELLYSOLVE B; UN 1208; CAPROYL HYDRIDE; C6H14
Nitrogen	NITROGEN, COMPRESSED GAS	Inorganic gases	DIATOMIC NITROGEN; DINITROGEN; NITROGEN; NITROGEN-14; NITROGEN GAS; UN 1066; N2

Section 4: First Aid Measures

	Skin Contact	Eye Contact	Ingestion	Inhalation	Note to Physicians
Hexane	Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.	Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.	Aspiration hazard. DO NOT induce vomiting. If vomiting occurs, keep head lower than hips to help prevent aspiration. Get immediate medical attention. Give artificial respiration if not breathing.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient. Long-term exposure to n-hexane can cause damage to the peripheral nervous system.
Nitrogen	Wash exposed skin with soap and water.	Flush eyes with plenty of water.	If a large amount is swallowed, get medical attention.	If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.	For inhalation, consider oxygen.

Section 5: Fire Fighting Measures

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Hexane	Regular dry chemical, carbon dioxide, water, regular foam Large fires: Use regular foam or flood with fine water spray.	Carbon monoxide, carbon dioxide and toxic and irritating fumes	▪ Any appropriate escape-type, self-contained breathing apparatus. ▪ Protective material types: rubber

	Suitable Extinguishing Media	Products of Combustion	Protection of Firefighters
Nitrogen	Non-flammable. Use suitable extinguishing media for surrounding fire. Cylinders may rupture or explode if exposed to heat.	Non-flammable	▪ Respiratory protection may be needed for frequent or heavy exposure.

Section 6: Accidental Release Measures

	Personal Precautions	Environmental Precautions	Methods for Containment
Hexane	Keep unnecessary people away, isolate hazard area and deny entry.	Avoid heat, flames, sparks and other sources of ignition.	Stop leak if possible without personal risk. Reduce vapors with water spray.
Nitrogen	Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.	No significant effects from contamination expected.	Stop leak if possible without personal risk.

	Methods for Cleanup	Other Information
Hexane	Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal. Remove sources of ignition.	Notify Local Emergency Planning Committee and State Emergency Response Commission for release greater than or equal to RQ (U.S. SARA Section 304). If release occurs in the U.S. and is reportable under CERCLA Section 103, notify the National Response Center at (800)424-8802 (USA) or (202)426-2675 (USA).
Nitrogen	N/A	N/A

Section 7: Handling and Storage

	Handling	Storage
Hexane	Store and use with adequate ventilation. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Store only where temperature will not exceed 125F (52C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.	Do not get liquid in eyes, on skin, or clothing. Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. Open valve slowly. Close cylinder valve after each use; keep closed even when empty. If valve is hard to open, discontinue use and contact your supplier
Nitrogen	Store and handle in accordance with all current regulations and standards. Subject to storage regulations: U.S. OSHA 29 CFR 1910.101.	Keep separated from incompatible substances.

Section 8: Exposure Controls/Personal Protection

	Exposure Guidelines
Hexane	N-HEXANE: 500 ppm (1800 mg/m3) OSHA TWA 50 ppm (180 mg/m3) OSHA TWA (vacated by 58 FR 35338, June 30, 1993) 50 ppm ACGIH TWA (skin) 50 ppm (180 mg/m3) NIOSH recommended TWA 10 hour(s)
Nitrogen	NITROGEN, COMPRESSED GAS: NITROGEN: ACGIH (simple asphyxiant)

Engineering Controls

Handle only in fully enclosed systems.

	Eye Protection	Skin Protection	Respiratory Protection
Hexane	Wear splash resistant safety goggles with a face shield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.	Wear appropriate chemical resistant clothing.	Any appropriate escape-type, self-contained breathing apparatus.
Nitrogen	Eye protection not required, but recommended.	Protective clothing is not required.	Respiratory protection may be needed for frequent or heavy exposure.

General Hygiene considerations

- Avoid breathing vapor or mist
- Avoid contact with eyes and skin
- Wash thoroughly after handling and before eating or drinking

Section 9: Physical and Chemical Properties

	Physical State	Appearance	Color	Change in Appearance	Physical Form	Odor	Taste
Hexane	Liquid	Clear	Colorless	N/A	Liquid	Faint odor, gasoline odor	N/A
Nitrogen	Gas	Clear	Colorless	N/A	Gas	Odorless	Tasteless

	Flash Point	Flammability	Partition Coefficient	Autoignition Temperature	Upper Explosive Limits	Lower Explosive Limits
Hexane	-9.4 F (-23 C) (CC); -7 F (-21.7 C) (CC)	IB	139315.68 (log = 5.148) (estimated from water solubility)	437 F (225 C)	0.075	0.011
Nitrogen	Not flammable	Not available	Not available	Nonflammable	Nonflammable	Nonflammable

	Boiling Point	Freezing Point	Vapor Pressure	Vapor Density	Specific Gravity	Water Solubility	pH	Odor Threshold	Evaporation Rate	Viscosity
Hexane	156 F (69 C)	-139 F (-95 C)	124 mmHg @ 20 C	3 (Air=1)	0.6603	0.014% @ 20 C	Neutral	64-244 ppm	8.9 (n-butyl acetate = 1)	0.32 cP @ 25 C
Nitrogen	-321 F (-196 C)	-346 F (-210 C)	760 mmHg @ -196 C	0.967 (Air=1)	Not applicable	1.6% @ 20 C	Not applicable	Not available	Not applicable	0.01787 cP @ 27 C

	Molecular Weight	Molecular Formula	Density	Weight per Gallon	Volatility by Volume	Volatility	Solvent Solubility
Hexane	86.18	C-H3-(C-H2)4-C-H3	Not available	Not available	Not available	675 g/l VOC (w/v)	Soluble: Alcohol, ether, chloroform, acetone, organic solvents
Nitrogen	28.0134	N2	1.2506 g/L	Not available	100%	1	Soluble: Liquid ammonia

Section 10: Stability and Reactivity

	Stability	Conditions to Avoid	Incompatible Materials
Hexane	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Oxidizing materials, halogens, combustible materials, chlorine dioxide, fluorine, nitrogen dioxide, potassium chlorate, chlorine, chlorosulfuric acid
Nitrogen	Stable at normal temperatures and pressure.	Stable at normal temperatures and pressure.	Metals, oxidizing materials

	Hazardous Decomposition Products	Possibility of Hazardous Reactions
Hexane	Oxides of carbon	Will not polymerize.
Nitrogen	Oxides of nitrogen	Will not polymerize.

Section 11: Toxicology Information

Acute Effects

	Oral LD50	Dermal LD50	Inhalation
Hexane	>5 gm/kg oral-rat LD50	>2 gm/kg skin-rabbit LD50	Irritation, nausea, irregular heartbeat, headache, drowsiness, dizziness, mood swings, loss of coordination, lung congestion, nerve damage, brain damage, unconsciousness
Nitrogen	Not available	Not available	Nausea, vomiting, difficulty breathing, headache, drowsiness, dizziness, tingling sensation, loss of coordination, convulsions, coma

	Eye Irritation	Skin Irritation	Sensitization
Hexane	Mild irritation	Irritation	Reproductive toxicity, Category 2; H361f: Suspected of damaging fertility. Aspiration hazard, Category 1; H304: May be fatal if swallowed and enters airways. Specific Target Organ Toxicity (repeated exposure), Category 2; H373: May cause damage to organs through prolonged or repeated exposure. Skin irritation, Category 2; H315: Causes skin irritation. Specific Target Organ Toxicity (single exposure), Category 3; H336: May cause drowsiness or dizziness. Hazardous to the aquatic environment, Chronic Category 2; H411: Toxic to aquatic life with long lasting effects.

	Eye Irritation	Skin Irritation	Sensitization
Nitrogen	Contact with rapidly expanding gas may cause burns or frostbite	No information on significant adverse effects	Difficulty breathing

Chronic Effects

	Carcinogenicity	Mutagenicity	Reproductive Effects	Developmental Effects
Hexane	Not listed.	Available.	Available.	No data
Nitrogen	Not hazardous	Not available	Not available	No data

Section 12: Ecological Information

Fate and Transport

	Eco toxicity	Persistence / Degradability	Bioaccumulation / Accumulation	Mobility in Environment
Hexane	Fish toxicity: 2500 ug/L 96 hour(s) LC50 (Mortality) Fathead minnow (Pimephales promelas) Invertibrate toxicity: Not available Algal toxicity: 75 ug/L 28 hour(s) (Population Growth) Green algae (Chlamydomonas sp) Phyto toxicity: Not available Other toxicity: Not available	Relatively non-persistent in the environment. Highly volatile from water.	Accumulates very little in the bodies of living organisms.	Not expected to leach through the soil or the sediment.
Nitrogen	Fish toxicity: Not available Invertibrate toxicity: Not available Algal toxicity: Not available Phyto toxicity: Not available Other toxicity: Not available	Not available	Not available	Not available

Section 13: Disposal Considerations

Hexane	Dispose in accordance with all applicable regulations. Subject to disposal regulations: U.S. EPA 40 CFR 262. Hazardous Waste Number(s): D001.
Nitrogen	Dispose in accordance with all applicable regulations.

Section 14: Transportation Information

U.S. DOT 49 CFR 172.101

DOT Information For This Mixture

Shipping Name	Compressed gas, n.o.s. (Nitrogen, Hexane)
UN Number	UN1956
Hazard Class	2.2
Hazard Information	Non-Flammable Gas

Individual Component Information

	Proper Shipping Name	ID Number	Hazard Class or Division	Packing Group	Labeling Requirements	Passenger Aircraft or Railcar Quantity Limitations	Cargo Aircraft Only Quantity Limitations	Additional Shipping Description
Hexane	Hexanes	UN1208	3	II	3	5 kg or L	N/A	N/A
Nitrogen	Nitrogen, compressed	UN1066	2.2	Not applicable	2.2	75 kg or L	150 kg	N/A

Canadian Transportation of Dangerous Goods

	Shipping Name	UN Number	Class	Packing Group / Risk Group
Hexane	Hexanes	UN1208	3	II
Nitrogen	Nitrogen, compressed	UN1066	2.2	Not applicable

Section 15: Regulatory Information

U.S. Regulations

	CERCLA Sections	SARA 355.30	SARA 355.40
Hexane	5000 LBS RQ	Not regulated.	Not regulated.
Nitrogen	Not regulated.	Not regulated.	Not regulated.

SARA 370.21

	Acute	Chronic	Fire	Reactive	Sudden Release
Hexane	Yes	Yes	Yes	No	No
Nitrogen	Yes	No	No	No	Yes

SARA 372.65

Hexane	N-HEXANE
Nitrogen	Not regulated.

OSHA Process Safety

Hexane	Not regulated.
Nitrogen	Not regulated.

State Regulations

	CA Proposition 65
Hexane	WARNING: This product can expose you to chemicals including Hexane which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.
Nitrogen	Not regulated.

Canadian Regulations

	WHMIS Classification
Hexane	B2, D2A, D2B
Nitrogen	A

National Inventory Status

	US Inventory (TSCA)	TSCA 12b Export Notification	Canada Inventory (DSL/NDSL)
Hexane	Listed on inventory.	Not listed.	Listed on DSL.
Nitrogen	Listed on inventory.	Not listed.	Listed on inventory.

Section 16: Other Information

	NFPA Rating
Hexane	HEALTH=2 FIRE=3 REACTIVITY=0
Nitrogen	HEALTH=0 FIRE=0 REACTIVITY=0 SPECIAL=SA

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard