

PURITY
CYLINDER GASES INC.

US 03-2022
09/01/2022 thru 11/30/2022

siegmund®

WELDING TABLES AND FIXTURES - IMPERIAL SERIES



NEW
CLAMPING TOOLS

31" Square (page 6)
Areal Clamping Bolt (page 8)
Quick-Change Clamp (page 7)

QUALITY ABOVE THE REST, DELIVERED BY SIEGMUND'S OFFICIAL HEAD USA IMPORTER

Siegmund® is the world leader in the manufacturing of precision Welding Tables and Fixturing Accessories. Together with Quantum Machinery Group, we want to provide the best service for our customers nationwide. As the official USA Importer of Siegmund® Welding Tables and Fixtures, Quantum Machinery has opened a BRAND NEW Facility in Charlotte, North Carolina (USA).



Extremely Fast Shipping

With Thousands of Siegmund® Welding Tables and Accessories In-Stock, you can get your new Siegmund® Welding Tables and Accessories when you want it and when you need it.



Showroom and Stock

- Over 20,000 sqft. Siegmund® display showroom in Charlotte, North Carolina (USA)
- 38,000 sqft. of warehouse stocking space
- With approximately 1,500 Siegmund® welding and clamping tables and over 100,000 tools and accessories, we can accommodate just about every request

Award-Winning Support

Our team is here for you from
7:30 a.m. to 5:00 p.m. EST Whether you need
welding table advice or if you need a quote.

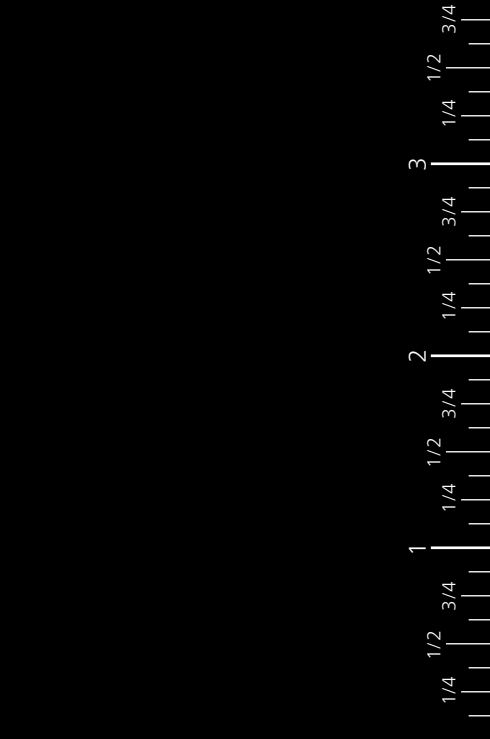
Contact us at:

(888) 532-2375

or stop by a store near you!



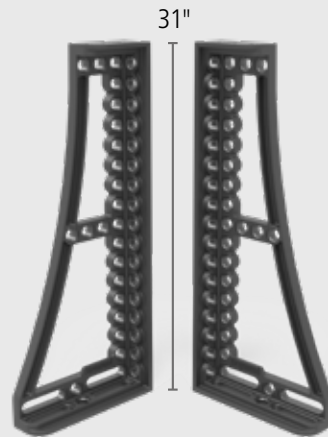
www.puritygas.com



New configurations and sizes

31" GK square (page 6)

Highest level of stability



Areal clamping bolt (page 8-11)

Powerful clamping of soft materials



Siegmund® Headquarters Germany

- Largest manufacturer of welding tables with a dealer network in more than 50 countries
- Large team of developers and on-going contact with our customers

Quick-Change Clamp 100/160 (page 7)

Quick and easy retooling

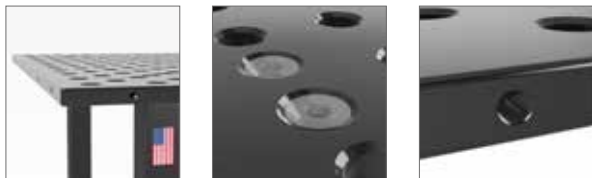


Choose your Welding Table

The right working basis for every application

System 28 Basic – Imperial Series

- Borehole Ø 28 mm (1-1/10")
- Boreholes on the surface in diagonal grid
- Corners and edges rounded
- M12-thread on 4 sides every 8"
- 5/16"x45° chamfer for table mounting



Economical

See page 16

Basic 8.7:

- Through-hardened tool steel X8.7 + Plasma nitration
- Material thickness approx. 15/16" – 1-1/16"
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

System 28 – Imperial Series

- Borehole Ø 28 mm (1-1/10")
- Boreholes on the surface in diagonal grid
- Corners, edges and boreholes rounded
- Height of table side 7-7/8"
- Boreholes on table sides in diagonal grid
- With inch scaling on the surface
- Construction reinforced with ribbing



Professional

See page 14

Professional Extreme 8.7:

- Through-hardened tool steel X8.7 + Plasma nitration
- Material thickness approx. 15/16" – 1-1/16"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

System 28 PLUS – Imperial Series

- Borehole Ø 28 mm (1-1/10")
- Boreholes on the surface in diagonal grid
- Corners, edges and boreholes rounded
- Height of table side 11-3/4"
- Boreholes on table side 3 rows with 2" spacing, 2 rows with 4" spacing
- With inch scaling on the surface
- Construction reinforced with ribbing




High Performance

See page 12

Professional Extreme 8.8 PLUS:

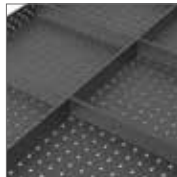
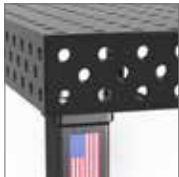
- Through-hardened tool steel **X8.8** + Plasma nitration
- Material thickness approx. 15/16" – 1-1/16"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **360 – 420 Vickers**
- Surface hardness approx. **500 – 900 Vickers**

 Siegmund's unique and specially developed materials and processes provide features not generally offered by other manufacturers. Thanks to the sophisticated modular system of Siegmund, all systems can be connected by using connecting elements.



System 16 – Imperial Series

- Borehole Ø 16 mm (5/8")
- Boreholes on the surface 2" x 2" grid
- Corners, edges and boreholes rounded
- Height of table side 3-15/16"
- Boreholes on table sides in diagonal grid
- With inch scaling on the surface
- Construction reinforced with ribbing



Professional

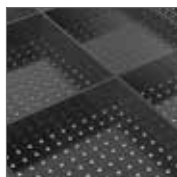
See page 20

Professional Extreme 8.7:

- Through-hardened tool steel X8.7 + Plasma nitration
- Material thickness approx. 7/16" – 1/2"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

System 16 PLUS – Imperial Series

- Borehole Ø 16 mm (5/8")
- Boreholes on the surface 2" x 2" grid
- Corners, edges and boreholes rounded
- Height of table side 5-7/8"
- Boreholes on table side 3 rows with 1" spacing, 2 rows with 2" spacing
- With inch scaling on the surface
- Construction reinforced with ribbing



High Performance

See page 18

Professional Extreme 8.7 PLUS:

- Through-hardened tool steel **X8.7** + Plasma nitration
- Material thickness approx. 7/16" – 1/2"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

31" GK Square

Highest level of stability – System 28 – Imperial Series

» The three-dimensionality of this square allows a wide range of clamping possibilities. It was designed especially for the use of heavy parts. It can be used as a stop, table extension or if you want to build into the height.



incl. INCH scale









Many tools also have scales to enable accurate positioning.



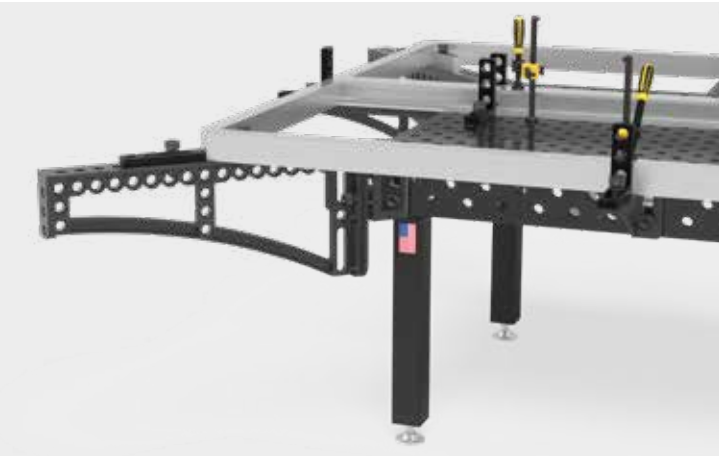
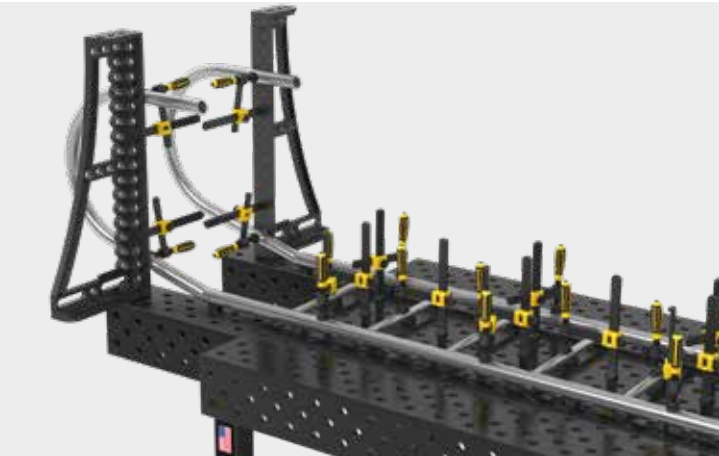
NEW



Preorder now: Available from October 2022.

| | | | | | | |
|--|--|------------|-------------|---------|---------|-------|
| US280144.N | Stop and Clamping Square 31" GK left - nitrided | | | | | \$604 |
|     | stop on left, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | |
| | 14-13/16" | 3-3/4" | 31" | 1" | 60 lbs | |
| US280146.N | Stop and Clamping Square 31" GK right - nitrided | | | | | \$604 |
|     | stop on right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | |
| | 14-13/16" | 3-3/4" | 31" | 1" | 60 lbs | |

MS=Material thickness



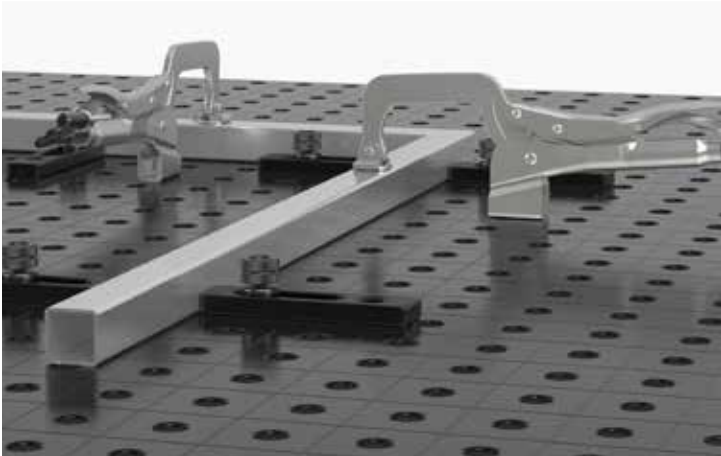
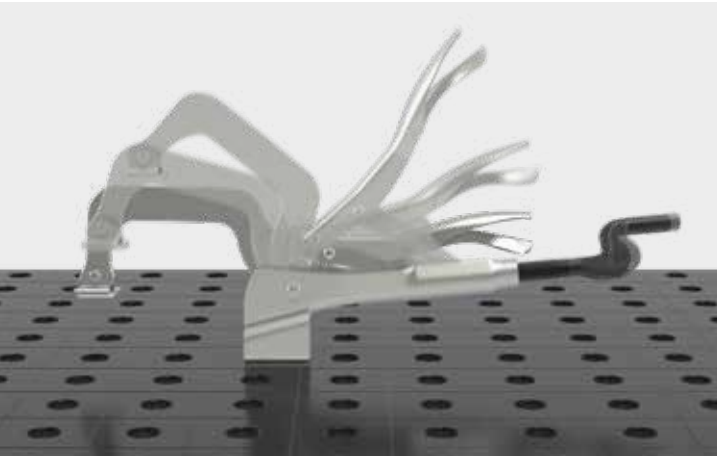
Quick-Change Clamp

Fast clamping of components – System 16 – Imperial Series

>> *The Quick-Change Clamp can universally be used with 5/8" boreholes. In just a few simple steps, the easy to use clamp lever system enables quick- change clamping of components.*



| | | | | | |
|--|-------------------------------|------------|-------------|----------|------|
| US160706 | Quick-Change Clamp 100 | | | | \$89 |
| Length clamping arm 3-15/16", Clamping range 0" – 3-15/16", Mounting in system boreholes | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | Weight: | |
| 13-6/16" | | 1-3/16" | 6" | 2.65 lbs | |
| US160707 | Quick-Change Clamp 160 | | | | \$89 |
| Length clamping arm 6-5/16", Clamping range 0" – 5-1/2", Mounting in system boreholes | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | Weight: | |
| 14-3/16" | | 1-3/16" | 6" | 2.65 lbs | |



Areal Clamping Bolt

Powerful clamping of soft materials



With the areal clamping bolt from Siegmund you can clamp soft materials such as simple aluminum alloys, copper etc. powerfully and material friendly. Our recommendation for clamping aluminum parts and non-ferrous materials!

Bolt handle

- Optimal grip ergonomics
- Threaded Handwheel with internal hexagon socket

Clamping range

- Variable clamping range
- Clamping of thin sheet metal or sheet metal templates possible

Areal bolts are available for both systems

- System 28 – Imperial Series see page 10
- System 16 – Imperial Series see page 11

Fits perfectly in chamfers



Variable clamping range (Example: US280590 and US160590)



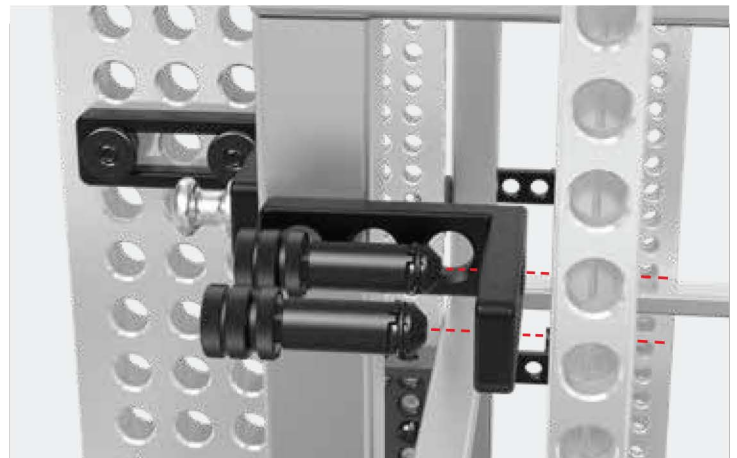
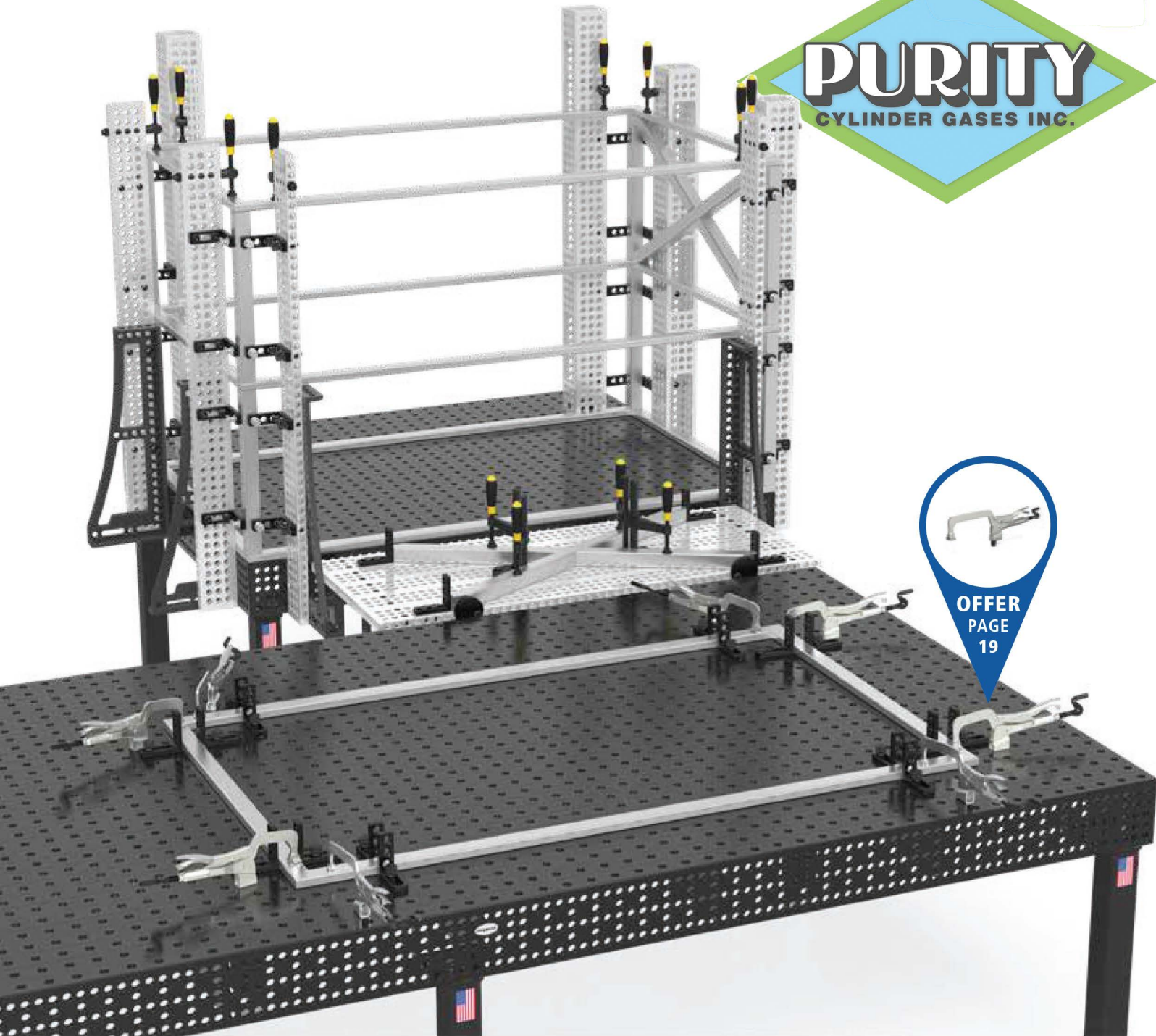
Bolt body

- Optimized for use in aluminum profiles
- Without O-ring slot for a smooth surface of the bolt body
- For maximum strength the main body is manufactured from high-alloyed hardened steel
- Lengths: double, triple, quadruple

Fold-out elements

- Flat interlocking and even force distribution
- Developed for aluminum and other soft materials
- Fold-out elements made of through-hardened tool steel
- O-ring made of heat resistant and heavy-duty material

PURITY
CYLINDER GASES INC.



Accessories

System 28 – Imperial Series



| | | | | | | | | |
|---|-------------------------------|------------|-----------|-----------|-----------|-----------|----------|------|
| US280590 | Areal Clamping Bolt double | | | | | | | \$81 |
| for clamping 2 components, Clamping range approx. 1-7/8" – 2-1/16", recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 3-15/16" | 1-1/10" | 44,900 lbf | 37 lbf-ft | 15 lbf-ft | 4,500 lbf | 1,348 lbf | 1.23 lbs | |
| US280590.3 | Areal Clamping Bolt triple | | | | | | | \$87 |
| for clamping 3 components, Clamping range approx. 2-13/16" – 3-1/16", recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 4-15/16" | 1-1/10" | 44,900 lbf | 37 lbf-ft | 15 lbf-ft | 4,500 lbf | 1,348 lbf | 1.50 lbs | |
| US280590.4 | Areal Clamping Bolt quadruple | | | | | | | \$93 |
| for clamping 4 components, Clamping range approx. 3-13/16" – 4-1/16", recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 5-7/8" | 1-1/10" | 44,900 lbf | 37 lbf-ft | 15 lbf-ft | 4,500 lbf | 1,348 lbf | 1.76 lbs | |

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material.

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material.



| | | | | | | | | |
|---|---|------------|-----------|-----------|-----------|-----------|----------|------|
| US280595 | Areal Clamping Flush Mount Bolt double | | | | | | | \$57 |
| for clamping 2 components, countersunk connection of components, Clamping range approx. 1-7/8" – 2-1/16", MUST NOT be used for connecting tables and U-shaped squares, not suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 2-9/16" | 1-1/10" | 44,900 lbf | 37 lbf-ft | 15 lbf-ft | 2,200 lbf | 1,348 lbf | 0.64 lbs | |
| US280595.3 | Areal Clamping Flush Mount Bolt triple | | | | | | | \$63 |
| for clamping 3 components, countersunk connection of components, Clamping range approx. 2-13/16" – 3-1/16", MUST NOT be used for connecting tables and U-shaped squares, not suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 3-9/16" | 1-1/10" | 44,900 lbf | 37 lbf-ft | 15 lbf-ft | 2,200 lbf | 1,348 lbf | 0.90 lbs | |
| US280595.4 | Areal Clamping Flush Mount Bolt quadruple | | | | | | | \$70 |
| for clamping 4 components, countersunk connection of components, Clamping range approx. 3-13/16" – 4-1/16", MUST NOT be used for connecting tables and U-shaped squares, not suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 4-1/2" | 1-1/10" | 44,900 lbf | 37 lbf-ft | 15 lbf-ft | 2,200 lbf | 1,348 lbf | 1.15 lbs | |
| SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material. | | | | | | | | |

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material.



Countersunk head

- Countersunk connection of components
- To avoid interfering contours
- With hexagon socket



Accessories

System 16 – Imperial Series



| | | | | | | | | |
|--|-------------------------------|------------|----------|----------|---------|---------|----------|------|
| US160590 | Areal Clamping Bolt double | | | | | | | \$60 |
| for clamping 2 components, Clamping range approx. 7/8" – 1", recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 2-3/16" | 5/8" | 11,200 lbf | 7 lbf-ft | 7 lbf-ft | 900 lbf | 450 lbf | 0.24 lbs | |
| US160590.3 | Areal Clamping Bolt triple | | | | | | | \$66 |
| for clamping 3 components, Clamping range approx. 1-5/16" – 1-1/2", recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 2-5/8" | 5/8" | 11,200 lbf | 7 lbf-ft | 7 lbf-ft | 900 lbf | 450 lbf | 0.29 lbs | |
| US160590.4 | Areal Clamping Bolt quadruple | | | | | | | \$73 |
| for clamping 4 components, Clamping range approx. 1-13/16" – 1-15/16", recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 3-1/8" | 5/8" | 11,200 lbf | 7 lbf-ft | 7 lbf-ft | 900 lbf | 450 lbf | 0.31 lbs | |

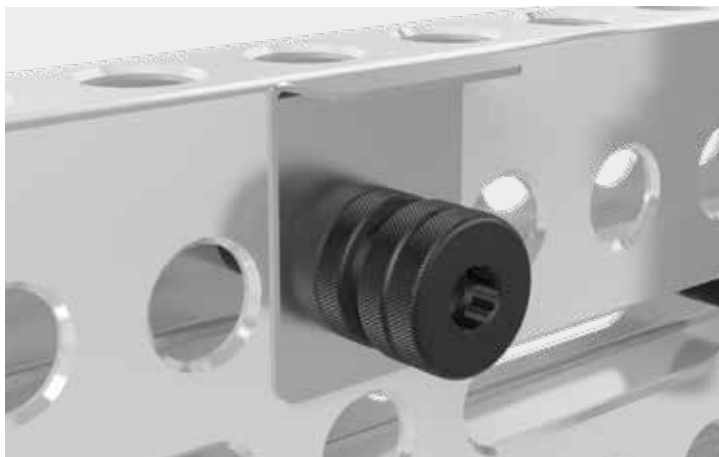
SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material.

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material.



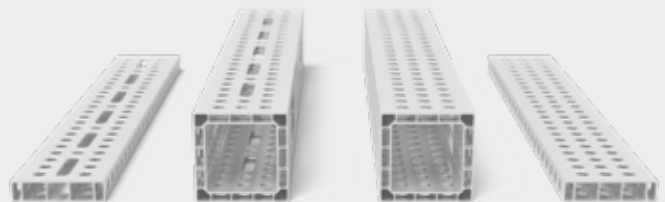
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|--|---|------------|----------|----------|---------|---------|----------|------|
| US160595 | Areal Clamping Flush Mount Bolt double | | | | | | | \$52 |
| for clamping 2 components, countersunk connection of components, Clamping range approx. 7/8" – 1", MUST NOT be used for connecting tables and U-shaped squares, not suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 1-5/16" | 5/8" | 10,100 lbf | 7 lbf-ft | 7 lbf-ft | 670 lbf | 450 lbf | 0.11 lbs | |
| US160595.3 | Areal Clamping Flush Mount Bolt triple | | | | | | | \$59 |
| for clamping 3 components, countersunk connection of components, Clamping range approx. 1-5/16" – 1-1/2", MUST NOT be used for connecting tables and U-shaped squares, not suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 1-3/4" | 5/8" | 10,100 lbf | 7 lbf-ft | 7 lbf-ft | 670 lbf | 450 lbf | 0.15 lbs | |
| US160595.4 | Areal Clamping Flush Mount Bolt quadruple | | | | | | | \$65 |
| for clamping 4 components, countersunk connection of components, Clamping range approx. 1-13/16" – 1-15/16", MUST NOT be used for connecting tables and U-shaped squares, not suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | ZK1: | Weight: | |
| 2-1/4" | 5/8" | 10,100 lbf | 7 lbf-ft | 7 lbf-ft | 670 lbf | 450 lbf | 0.18 lbs | |
| SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material. | | | | | | | | |

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; ZK1=Tensile Force Aluminum; Clamping torque dependent on material.



Powerful clamping of soft materials with areal clamping bolts

Aluminum profiles System 28/16 – Imperial Series (page 30/41)



Welding Tables

For heavy-duty applications

System 28 PLUS – Imperial Series

System 28 (1-1/10" = 28 mm)

Borehole Ø 1-1/10"

Boreholes on the surface in diagonal grid

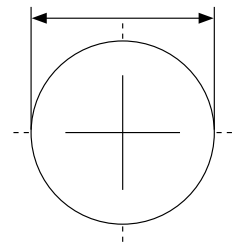
Height of table side 11-3/4"

Boreholes on table side 3 rows with 2" spacing

2 rows with 4" spacing

Material thickness approx. 15/16" – 1-1/16"

Grid dimension 4" x 4"



| Tables | 4' x 8' (48" x 96") | 5' x 10' (60" x 120") |
|--------------|---------------------|-----------------------|
| Item No. | US280030.XD8PL | US280040.XD8PL |
| Weight | approx. 2,534 lbs | approx. 3,758 lbs |
| Legs | 6 | 6 |
| PRICE | \$11,235 | \$15,670 |

Maximum recommended static total load with 6 legs 19,800 lbs based on even load distribution. (Data only for leg standard equipment)



Table Legs

| | | | | | |
|--------------------------|-----------------|----------------------|--------------|--------------------------|--------------------------|
| Item No. | US280853.X | US280858.X | US280877.XX | US280860.XX ¹ | US280879.XX ¹ |
| Capacity per table leg | 6,600 lbs | 4,400 lbs | 4,400 lbs | 1,760 lbs | 1,760 lbs |
| Leg height | 24" | 28" | 22" – 36" | 24" | 22" – 30" |
| Table height | 36" | 40" | 34" – 48" | 36" | 34" – 42" |
| Fine adjustment | 2" | 2" | 2" | 13/16" | 13/16" |
| Surcharge per leg | included | alternatively | \$109 | \$136 | \$180 |

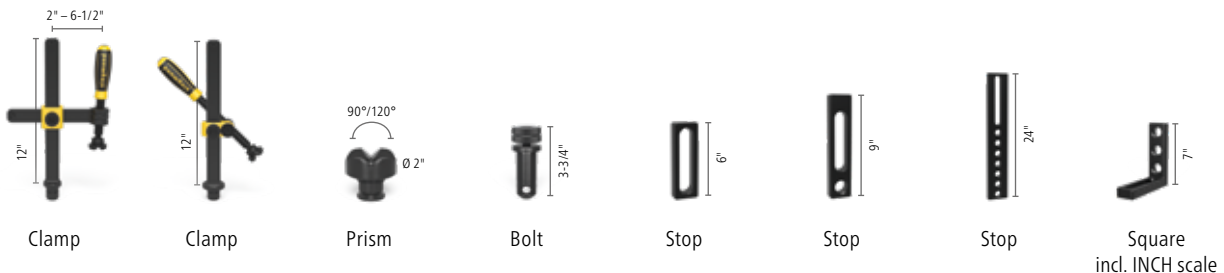
¹ **Note castor:** Not recommended for the 5' x 10' welding table. In order to use castors on a 4' x 8' welding table, you will need to use a 4 leg (instead of 6 leg) with castors configuration.

Accessories-Set US283999 (Included at no extra cost in all sets)

- US280402.N Eccentric Stop
- US280852.1 Hex wrench
- US280820 Brush
- US000914 CleanBasic
- US000924 Anti-Spatter
- US280920 Burner Holder



Value: \$163



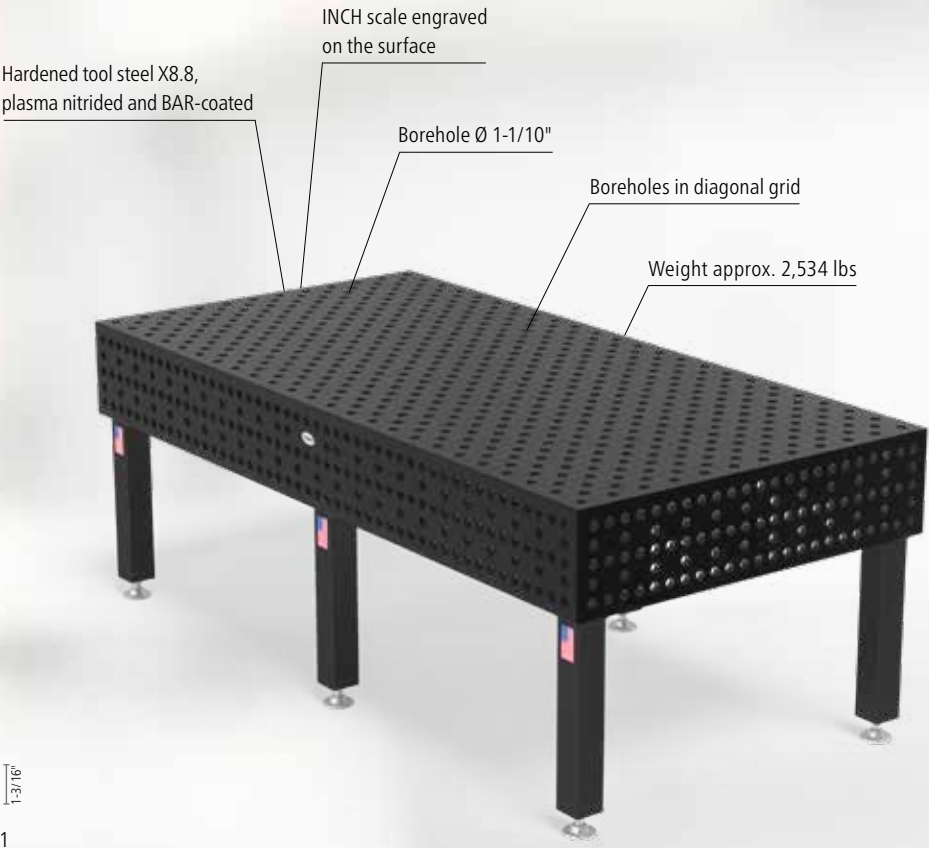
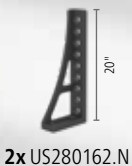
| Sets | Clamp | Clamp | Prism | Bolt | Stop | Stop | Stop | Square incl. INCH scale |
|------------------------|------------|------------|------------|-----------|------------|------------|------------|----------------------------|
| Material | nitrided | nitrided | burnished | burnished | nitrided | nitrided | nitrided | nitrided |
| Item No. | US280610.N | US280630.N | US280645.1 | US280511 | US280410.N | US280420.N | US280430.N | US280110.N |
| Set 1: US283100 | 4 x | | | 8 x | 2 x | 4 x | | 2 x |
| Set 2: US283200 | 6 x | 2 x | 4 x | 12 x | 4 x | 6 x | 2 x | 4 x |
| Set 3: US283300 | 8 x | 4 x | 4 x | 16 x | 4 x | 6 x | 2 x | 4 x |
| Set 4: US283400 | 10 x | 6 x | 6 x | 20 x | 6 x | 8 x | 4 x | 6 x |
| Set 5: US283500 | 12 x | 12 x | 8 x | 30 x | 8 x | 8 x | 4 x | 10 x |

Weights of the sets: Set 1 = approx. 58 lbs., Set 2 = approx. 219 lbs., Set 3 = approx. 475 lbs., Set 4 = approx. 635 lbs., Set 5 = approx. 829 lbs.

Prices quoted in U.S.D., excl. sales taxes, packing and transport costs.

LIMITED
TIME OFFER

System 28 PLUS – Imperial Series
Siegmund® Welding Table
Professional Extreme 8.8 PLUS
4' x 8' Bundle


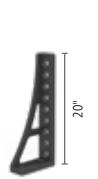
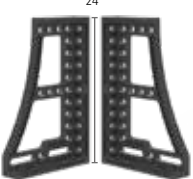



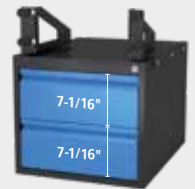
\$13,809

was \$15,506

Item No. US288230.XD8PL

Total weight of this offer (Welding table incl. Bundle) approx. 2,717 lbs.

| | | | | |
|--|---|---|---|----------|
|  |  |  |  | |
| Square incl. INCH scale | Square incl. INCH scale | Square incl. INCH scale | Tool Cart | |
| nitrided | nitrided | nitrided | powder coated finish | |
| US280152.N | US280162.N | US280134+36.N | US280910 | \$1,639 |
| 2 x | 2 x | | | \$3,949 |
| 2 x | 2 x | 1 x + 1 x | 1 x | \$6,339 |
| 4 x | 4 x | 1 x + 1 x | 1 x | \$8,569 |
| 4 x | 4 x | 2 x + 2 x | 1 x | \$11,449 |



Sub Table Box

inclusive 2 drawers with
suitable mounting.
Max. load capacity per
drawer approx. 110 lbs.
Drawer pull-out length 15-3/4"

\$685
Item No. US280990.1



Welding Tables

For heavy-duty applications

System 28 – Imperial Series

System 28 (1-1/10" = 28 mm)

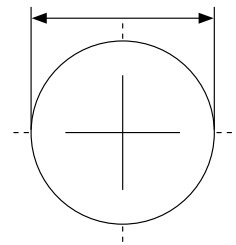
Borehole Ø 1-1/10"

Boreholes in diagonal grid

Height of table side 7-7/8"

Material thickness approx. 15/16" – 1-1/16"

Grid dimension 4" x 4"



| Tables | 4' x 5' (48" x 60") | 4' x 8' (48" x 96") | 5' x 5' (60" x 60") | 5' x 10' (60" x 120") |
|--------------|---------------------|---------------------|---------------------|-----------------------|
| Item No. | US280035.XD7 | US280030.XD7 | US280050.XD7 | US280040.XD7 |
| Weight | approx. 1,441 lbs | approx. 2,217 lbs | approx. 1,754 lbs | approx. 3,277 lbs |
| Legs | 4 | 6 | 4 | 6 |
| PRICE | \$5,630 | \$8,630 | \$6,865 | \$11,885 |

Maximum recommended static total load with 4 legs 8,800 lbs based on even load distribution. (Data only for leg standard equipment)



Standard Leg



Height Adjustable Leg



Leg with Caster and Locking Brake



Height Adjustable Leg with Caster and Locking Brake

Table Legs

| | | | | |
|--------------------------|-----------------|--------------|--------------------------|--------------------------|
| Item No. | US280858.X | US280877.XX | US280876.XX ¹ | US280879.XX ¹ |
| Capacity per table leg | 4,400 lbs | 4,400 lbs | 1,760 lbs | 1,760 lbs |
| Leg height | 28" | 22" – 36" | 28" | 22" – 30" |
| Table height | 36" | 30" – 44" | 36" | 30" – 38" |
| Fine adjustment | 2" | 2" | 13/16" | 13/16" |
| Surcharge per leg | included | \$109 | \$139 | \$180 |

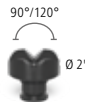
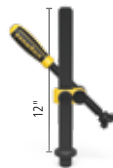
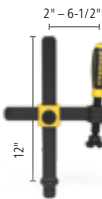
¹ **Note castor:** Not recommended for the 5' x 10' welding table. In order to use castors on a 4' x 8' welding table, you will need to use a 4 leg (instead of 6 leg) with castors configuration.

Accessories-Set US283999 (Included at no extra cost in all sets)

| | |
|------------|----------------|
| US280402.N | Eccentric Stop |
| US280852.1 | Hex wrench |
| US280820 | Brush |
| US000914 | CleanBasic |
| US000924 | Anti-Spatter |
| US280920 | Burner Holder |



Value: \$163



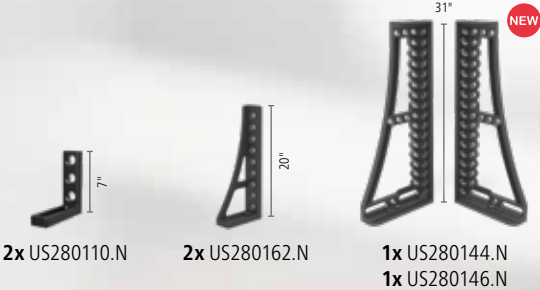
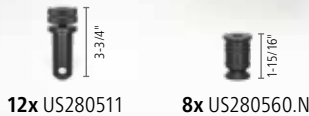
| Sets | Clamp | Clamp | Prism | Bolt | Stop | Stop | Stop | Square incl. INCH scale |
|------------------------|------------|------------|------------|-----------|------------|------------|------------|-------------------------|
| Material | nitrided | nitrided | burnished | burnished | nitrided | nitrided | nitrided | nitrided |
| Item No. | US280610.N | US280630.N | US280645.1 | US280511 | US280410.N | US280420.N | US280430.N | US280110.N |
| Set 1: US283100 | 4 x | | | 8 x | 2 x | 4 x | | 2 x |
| Set 2: US283200 | 6 x | 2 x | 4 x | 12 x | 4 x | 6 x | 2 x | 4 x |
| Set 3: US283300 | 8 x | 4 x | 4 x | 16 x | 4 x | 6 x | 2 x | 4 x |
| Set 4: US283400 | 10 x | 6 x | 6 x | 20 x | 6 x | 8 x | 4 x | 6 x |
| Set 5: US283500 | 12 x | 12 x | 8 x | 30 x | 8 x | 8 x | 4 x | 10 x |

Weights of the sets: Set 1 = approx. 58 lbs., Set 2 = approx. 219 lbs., Set 3 = approx. 475 lbs., Set 4 = approx. 635 lbs., Set 5 = approx. 829 lbs.

Prices quoted in U.S.D., excl. sales taxes, packing and transport costs.

LIMITED TIME OFFER

System 28 – Imperial Series
Siegmund® Welding Table
Professional Extreme 8.7
2x 4' x 5' Bundle


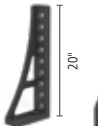
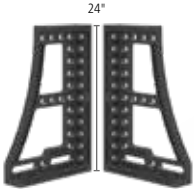
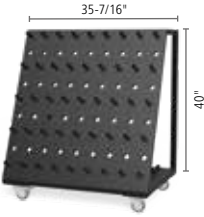


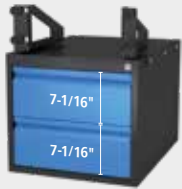
Total weight of this offer (Welding table incl. Bundle) approx. 3,173 lbs.



\$14,079

was \$15,799
Item No. US288235.XD7

| | | | |
|--|---|---|---|
|  |  |  |  |
| Square incl. INCH scale | Square incl. INCH scale | Square incl. INCH scale | Tool Cart |
| nitrided | nitrided | nitrided | powder coated finish |
| US280152.N | US280162.N | US280134+36.N | US280910 |
| \$1,639 | | | |
| 2 x | 2 x | | \$3,949 |
| 2 x | 2 x | 1 x + 1 x | \$6,339 |
| 4 x | 4 x | 1 x + 1 x | \$8,569 |
| 4 x | 4 x | 2 x + 2 x | \$11,449 |



Sub Table Box

inclusive 2 drawers with
suitable mounting.
Max. load capacity per
drawer approx. 110 lbs.
Drawer pull-out length 15-3/4"

\$685
Item No. US280990.1



Welding Tables

The economical solution

System 28 Basic – Imperial Series

System 28 (1-1/10" = 28 mm)

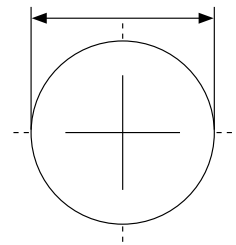
Borehole Ø 1-1/10"

Boreholes in diagonal grid

M12-thread on 4 sides every 8"

Thickness of table plate approx. 15/16" – 1-1/16"

Grid dimension 4" x 4"



| Tables | 4' x 4' (48" x 48") | 4' x 8' (48" x 96") | 5' x 10' (60" x 120") |
|--------------|---------------------|---------------------|-----------------------|
| Item No. | US281015.XD7 | US281030.XD7 | US281040.XD7 |
| Weight | approx. 788 lbs | approx. 1,442 lbs | approx. 2,152 lbs |
| Legs | 4 | 6 | 6 |
| PRICE | \$2,597 | \$4,945 | \$6,785 |

Maximum recommended static total load with 4 legs 4,400 lbs based on even load distribution. (Data only for leg standard equipment)



Table Legs

| | | | | |
|--------------------------|-----------------|-------------|--------------------------|--------------------------|
| Item No. | US161856 | US160877.XX | US161855.XX ¹ | US160879.XX ¹ |
| Capacity per table leg | 2,200 lbs | 2,200 lbs | 440 lbs | 440 lbs |
| Leg height | 35" | 22" – 38" | 35" | 24" – 36" |
| Table height | 36" | 23" – 39" | 36" | 25" – 37" |
| Fine adjustment | 1-5/16" | 1-5/8" | 1-3/16" | 1-3/16" |
| Surcharge per leg | included | \$76 | \$85 | \$127 |

¹ Note castor: Not recommended for welding tables with 6 table legs.

Accessories-Set US283999 (Included at no extra cost in all sets)

| | |
|------------|----------------|
| US280402.N | Eccentric Stop |
| US280852.1 | Hex wrench |
| US280820 | Brush |
| US000914 | CleanBasic |
| US000924 | Anti-Spatter |
| US280920 | Burner Holder |



Value: \$163



side stops



| Sets | Clamp | Bolt | Stop | Square incl. INCH scale | Square incl. INCH scale | Threaded Bolt | Stop | |
|------------------------------|----------------------|-----------|------------|----------------------------|----------------------------|---------------|------------|----------------|
| Material | burnished / nitrided | burnished | nitrided | nitrided | nitrided | burnished | galvanized | |
| Item No. | US280604 | US280511 | US280420.N | US280110.N | US280162.N | US280543 | US160415 | |
| Basic-Set 1: US281200 | 4 x | 8 x | 6 x | 2 x | | 8 x | 8 x | \$2,089 |
| Basic-Set 2: US281300 | 8 x | 12 x | 8 x | 4 x | | 8 x | 8 x | \$3,096 |
| Basic-Set 3: US281400 | 10 x | 18 x | 10 x | 6 x | 4 x | 8 x | 8 x | \$5,029 |

Weights of the sets: Set 1 = approx. 60 lbs., Set 2 = approx. 100 lbs., Set 3 = approx. 214 lbs.

Prices quoted in U.S.D., excl. sales taxes, packing and transport costs.

LIMITED TIME OFFER

System 28 Basic – Imperial Series Siegmund® Welding Table Basic Plasma Nitrided 4' x 8' Bundle



1x US280780



8x US280604



12x US280511



8x US280543



8x US160415



4x US280420.N



4x US280110.N



1x US004302



\$8,679

was \$9,806

Item No. US288230.XD7

Total weight of this offer (Welding table incl. Bundle) approx. 1,578 lbs.



Sub Table Box

inclusive 2 drawers with suitable mounting.
Max. load capacity per drawer approx. 110 lbs.
Drawer pull-out length 15-3/4"

\$685

Item No. US281990.1



Welding Tables

For fine detail applications

System 16 PLUS – Imperial Series

System 16 (5/8" = 16 mm)

Borehole Ø 5/8"

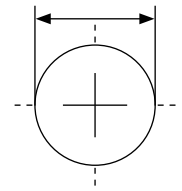
Boreholes on the surface 2" x 2" grid

Height of table side 5-7/8"

Boreholes on table side 3 rows with 1" spacing

2 rows with 2" spacing

Material thickness approx. 7/16" – 1/2"



| Tables | 4' x 5' (48" x 60") | 4' x 8' (48" x 96") | 5' x 10' (60" x 120") |
|--------------|---------------------|---------------------|-----------------------|
| Item No. | US160035.X7PL | US160030.X7PL | US160040.X7PL |
| Weight | approx. 797 lbs | approx. 1,256 lbs | approx. 1,926 lbs |
| Legs | 4 | 6 | 6 |
| PRICE | \$4,580 | \$6,875 | \$9,790 |

Maximum recommended static total load with 4 legs 4,400 lbs based on even load distribution. (Data only for leg standard equipment)



Table Legs

| | | | | | |
|--------------------------|-----------------|----------------------|-------------|--------------------------|--------------------------|
| Item No. | US160853.X | US160858.X | US160877.XX | US160860.XX ¹ | US160879.XX ¹ |
| Capacity per table leg | 2,200 lbs | 2,200 lbs | 2,200 lbs | 440 lbs | 440 lbs |
| Leg height | 30" | 32" | 22" – 38" | 30" | 24" – 36" |
| Table height | 36" | 38" | 28" – 44" | 36" | 30" – 42" |
| Fine adjustment | 1-5/8" | 1-5/8" | 1-5/8" | 1-3/16" | 1-3/16" |
| Surcharge per leg | included | alternatively | \$76 | \$82 | \$127 |

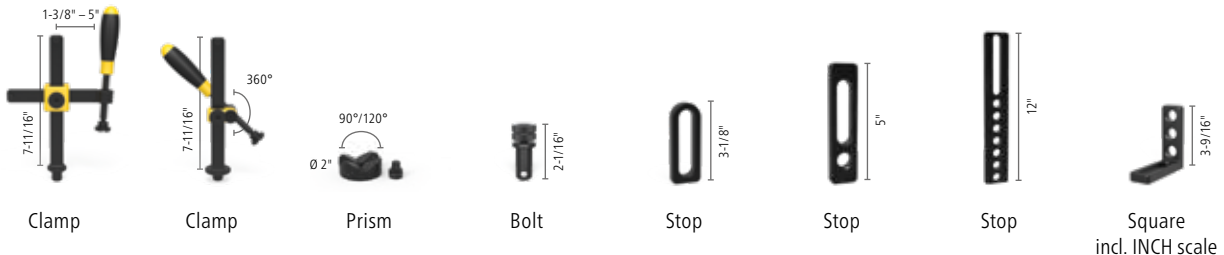
¹ Note castor: Not recommended for welding tables with 6 table legs.

Accessories-Set US163999 (Included at no extra cost in all sets)

US160402.N Eccentric Stop
US160852 Hex wrench
US160820 Brush
US000914 CleanBasic
US000924 Anti-Spatter
US160920 Burner Holder



Value: \$133



| Sets | Clamp | Clamp | Prism | Bolt | Stop | Stop | Stop | Square incl. INCH scale |
|------------------------|----------------------|-----------|--------------|-----------|------------|------------|------------|----------------------------|
| Material | burnished / nitrided | burnished | nitrided | burnished | nitrided | nitrided | nitrided | nitrided |
| Item No. | US160610 | US160630 | US160645.1.N | US160511 | US160410.N | US160420.N | US160425.N | US160110.N |
| Set 1: US163100 | 4 x | | | 8 x | 2 x | 4 x | | 2 x |
| Set 2: US163200 | 6 x | 2 x | 4 x | 12 x | 4 x | 6 x | 2 x | 4 x |
| Set 3: US163300 | 8 x | 4 x | 4 x | 16 x | 4 x | 6 x | 2 x | 4 x |
| Set 4: US163400 | 10 x | 6 x | 6 x | 20 x | 6 x | 8 x | 4 x | 6 x |
| Set 5: US163500 | 12 x | 12 x | 8 x | 30 x | 8 x | 8 x | 4 x | 10 x |

Weights of the sets: Set 1 = approx. 16 lbs., Set 2 = approx. 68 lbs., Set 3 = approx. 155 lbs., Set 4 = approx. 183 lbs., Set 5 = approx. 255 lbs.

Prices quoted in U.S.D., excl. sales taxes, packing and transport costs.

LIMITED TIME OFFER



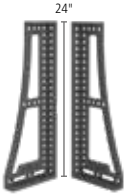
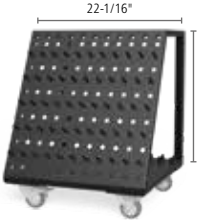
System 16 PLUS – Imperial Series
Siegmund® Welding Table
Professional Extreme 8.7 PLUS
4' x 5' Bundle

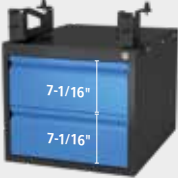


\$6,549

Total weight of this offer (Welding table incl. Bundle) approx. 857 lbs.

was \$7,405
Item No. US168135.X7PL

| | | | |
|--|---|---|---|
|  |  |  |  |
| Square incl. INCH scale | Square incl. INCH scale | Square incl. INCH scale | Tool Cart |
| nitrided | nitrided | nitrided | powder coated finish |
| US160162.N | US160164.N | US160134+36.N | US160910 |
| \$1,179 | | | |
| 2 x | 2 x | | \$2,779 |
| 2 x | 2 x | 1 x + 1 x | \$4,419 |
| 4 x | 2 x | 1 x + 1 x | \$5,619 |
| 4 x | 4 x | 2 x + 2 x | \$7,819 |



Sub Table Box

inclusive 2 drawers with suitable mounting.
Max. load capacity per drawer approx. 110 lbs.
Drawer pull-out length 15-3/4"

\$685
Item No. US162990.1



Welding Tables

For fine detail applications

System 16 (5/8" = 16 mm)

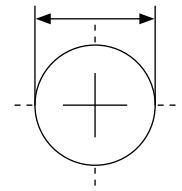
Borehole Ø 5/8"

Boreholes on the surface 2" x 2" grid

Boreholes on the table side in diagonal grid

Height of table side 3-15/16"

Material thickness approx. 7/16" – 1/2"



System 16 – Imperial Series



| Tables | 3' x 4' (36" x 48") | 4' x 5' (48" x 60") | 4' x 8' (48" x 96") | 5' x 5' (60" x 60") | 5' x 10' (60" x 120") |
|--------------|---------------------|---------------------|---------------------|---------------------|-----------------------|
| Item No. | US160025.X7 | US160035.X7 | US160030.X7 | US160050.X7 | US160040.X7 |
| Weight | approx. 486 lbs | approx. 726 lbs | approx. 1,151 lbs | approx. 907 lbs | approx. 1,725 lbs |
| Legs | 4 | 4 | 6 | 4 | 6 |
| PRICE | \$2,775 | \$4,215 | \$6,700 | \$5,390 | \$9,350 |

Maximum recommended static total load with 4 legs 4,400 lbs based on even load distribution. (Data only for leg standard equipment)



Standard Leg



Height Adjustable Leg



Leg with Castor and Locking Brake



Height Adjustable Leg with Castor and Locking Brake

Table Legs

| | | | | |
|--------------------------|-----------------|-------------|--------------------------|--------------------------|
| Item No. | US160858.X | US160877.XX | US160876.XX ¹ | US160879.XX ¹ |
| Capacity per table leg | 2,200 lbs | 2,200 lbs | 440 lbs | 440 lbs |
| Leg height | 32" | 22" – 38" | 32" | 24" – 36" |
| Table height | 36" | 26" – 42" | 36" | 28" – 40" |
| Fine adjustment | 1-5/8" | 1-5/8" | 1-3/16" | 1-3/16" |
| Surcharge per leg | included | \$76 | \$84 | \$127 |

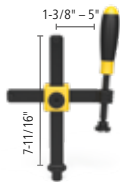
¹ Note castor: Not recommended for welding tables with 6 table legs.

Accessories-Set US163999 (Included at no extra cost in all sets)

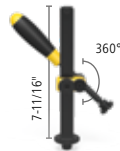
US160402.N Eccentric Stop
US160852 Hex wrench
US160820 Brush
US000914 CleanBasic
US000924 Anti-Spatter
US160920 Burner Holder



Value: \$133



Clamp



Clamp



Prism



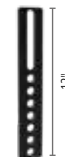
Bolt



Stop



Stop



Stop



Square
incl. INCH scale

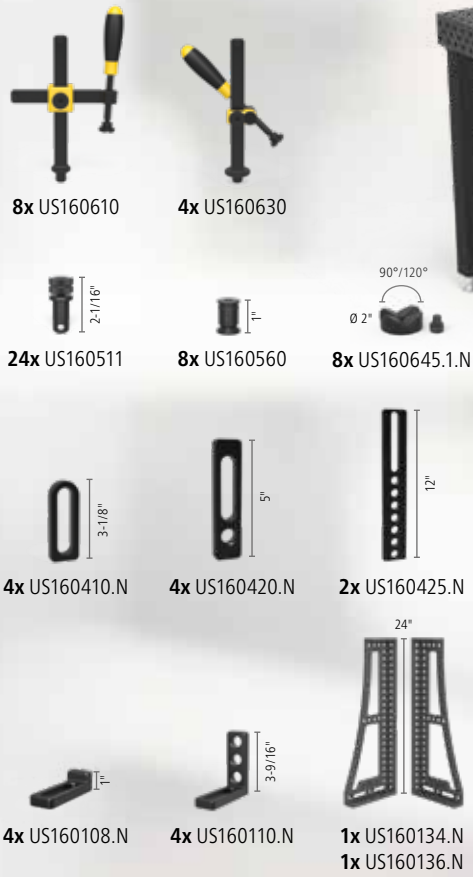
| Sets | Clamp | Clamp | Prism | Bolt | Stop | Stop | Stop | Square |
|------------------------|----------------------|-----------|--------------|-----------|------------|------------|------------|------------|
| Material | burnished / nitrided | burnished | nitrided | burnished | nitrided | nitrided | nitrided | nitrided |
| Item No. | US160610 | US160630 | US160645.1.N | US160511 | US160410.N | US160420.N | US160425.N | US160110.N |
| Set 1: US163100 | 4 x | | | 8 x | 2 x | 4 x | | 2 x |
| Set 2: US163200 | 6 x | 2 x | 4 x | 12 x | 4 x | 6 x | 2 x | 4 x |
| Set 3: US163300 | 8 x | 4 x | 4 x | 16 x | 4 x | 6 x | 2 x | 4 x |
| Set 4: US163400 | 10 x | 6 x | 6 x | 20 x | 6 x | 8 x | 4 x | 6 x |
| Set 5: US163500 | 12 x | 12 x | 8 x | 30 x | 8 x | 8 x | 4 x | 10 x |

Weights of the sets: Set 1 = approx. 16 lbs., Set 2 = approx. 68 lbs., Set 3 = approx. 155 lbs., Set 4 = approx. 183 lbs., Set 5 = approx. 255 lbs.

Prices quoted in U.S.D., excl. sales taxes, packing and transport costs.

LIMITED TIME OFFER

System 16 – Imperial Series
Siegmund® Welding Table
Professional Extreme 8.7
2x 4' x 5' Bundle



Total weight of this offer (Welding table incl. Bundle) approx. 1,536 lbs.



\$11,449

was \$12,853
Item No. US168235.X7

| | | | |
|----------------------------|----------------------------|----------------------------|----------------------|
| | | | |
| Square incl. INCH scale | Square incl. INCH scale | Square incl. INCH scale | Tool Cart |
| nitrided | nitrided | nitrided | powder coated finish |
| US160162.N | US160164.N | US160134+36.N | US160910 |
| | | | |
| 2 x | 2 x | | \$1,179 |
| 2 x | 2 x | 1 x + 1 x | \$2,779 |
| 4 x | 2 x | 1 x + 1 x | \$4,419 |
| 4 x | 2 x | 1 x + 1 x | \$5,619 |
| 4 x | 4 x | 2 x + 2 x | \$7,819 |

Sub Table Box

inclusive 2 drawers with
suitable mounting.
Max. load capacity per
drawer approx. 110 lbs.
Drawer pull-out length 15-3/4"

\$685
Item No. US160990.1



Rotating table height adjustable

Get to your ideal working height quickly and easily

>> *The Siegmund rotating weld table with adjustable height provides easy handling with a flexible working position for heavy loads.*

Details

- Steel construction, powder coated finish
- 4 base plates Ø 3-9/16" (static) or 4 castors with locking brake (portable)
- Screws for fine adjustment
- Mounting in system boreholes
- 360° handling
- Height adjustment through threaded rod
- Working height between 31" and 43"
- Locking lever to secure the working height



 **2,200 lbs***



Magnetic ground connection for rotating table

- quick and easy grounding
- no cable twisting
- high holding force on clean and smooth surfaces
- delivery contents: Adapter plate and countersunk-head screw



| Boreholes surface Ø 16 mm (5/8") | | Size Plate / Weight Plate | Rotating table „static“ <small>Total weight approx. 313 lbs</small> | Rotating table „portable“ <small>Total weight approx. 313 lbs</small> |
|--|---|---------------------------------|---|---|
|  | Rotating table with perforated plate round Through-hardened tool steel X8.7, plasma nitrided and BAR-coated ¹ Boreholes 2" x 2" Grid Material thickness approx. 7/16" to 1/2" | Ø 40" approx. 159 lbs | \$2,392 USDS164210.X7 | \$2,569 USDM164210.X7 |
| |  Magnetic ground connection with rotary joint for a high holding force on clean and smooth surfaces. | | | \$49 US00003399 |

¹ Well protected against rust, scratches and weld spatter.
*Maximum load capacity excluding top plate for both static and portable units

Do you need accessories for your rotating table? See from page 39.

Mobile lifting table

Ergonomic back-friendly working

>> *The Siegmund mobile lifting table offers the ultimate flexibility. Whether you need to use it for assembly, clamping or simply for an additional workspace, the Siegmund mobile lifting table is perfect for countless applications.*

Details

- Steel construction, powder coated finish
- Perforated plate with fine adjustment
- Manual hydraulic pump
- Working height from approx. 28" to 39"
- Protective plate below the worktop, protects the hydraulic unit from dirt from above
- Two castors with locking brake
- Two fixed castors



| Boreholes surface Ø 16 mm (5/8") | | Size Plate / Weight Plate | Mobile lifting table Total weight approx. 339 lbs | Heavy-duty Mobile lifting table Total weight approx. 803 lbs |
|----------------------------------|---|---|--|--|
| | Mobile lifting table with perforated plate Through-hardened tool steel X8.7, plasma nitrided and BAR-coated ¹ Boreholes 2" x 2" Grid Material thickness approx. 7/16" to 1/2" | 3' x 4' (36" x 48") approx. 195 lbs | \$2,871 USHT164005.X7 | not compatible |
| | | 4' x 5' (48" x 60") approx. 362 lbs | not compatible | \$4,006 USHS164015.X7 |

¹ Well protected against rust, scratches and weld spatter.
The mobile lifting table is only compatible with this worktop (special attachment points in the worktop are required).
*Maximum load capacity: Basic frame (without plate)

Do you need accessories for your mobile lifting table? See from page 39.



Siegmund Workstation

Perfect welding platform, with more than enough space for all of your accessories

Thanks to the intelligent concept of the Siegmund Workstation, all of your tools are always within reach at your workplace.




 **2,200 lbs***

Details

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated ¹
- Boreholes 2" x 2" Grid
- Material thickness approx. 1/2"
- 4 base plates Ø 2-3/8"
- Legs with fine adjustment
- Optional: 4 castors with locking brake
- Protective plate below the worktop protects your tools from dust and weld spatter
- Various shelves and drawers available
- 23-5/8" space for drawers on the right and left
- Drawer pull-out length 15-3/4"



Do you need accessories for your Workstation? See page 26/27.

| Boreholes surface Ø 16 mm (5/8") | Size Plate / Total weight | Workstation | Workstation incl. Set A | Workstation incl. Set B |
|--|---|----------------------------|--|----------------------------|
|  Siegmund Workstation with perforated plate | 2'8" x 4' (32" x 48") approx. 318 lbs | \$1,929 US164001 | \$2,414 US167321 | \$2,744 US167341 |
|  Siegmund Workstation with perforated plate incl. 2 drawers | 2'8" x 4' (32" x 48") approx. 360 lbs | \$2,111 US164003 | \$2,596 US167322 | \$2,926 US167342 |
|  Siegmund Workstation with perforated plate incl. 4 drawers | 2'8" x 4' (32" x 48") approx. 404 lbs | \$2,301 US164005 | % SPECIAL OFFER \$2,590 US167323 | \$3,116 US167343 |

¹ Well protected against rust, scratches and weld spatter.

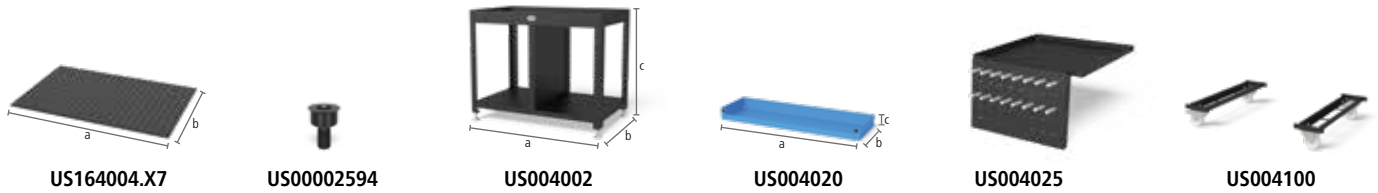
*Maximum recommended static total load based on even load distribution (on castors 880 lbs).

Sets

| | Clamp | Bolt | Stop | Square | Hex wrench |
|------------------------|----------------------|-----------|------------|------------|--------------|
| Material | burnished / nitrided | burnished | nitrided | nitrided | |
| Item No. | US160620 | US160511 | US160410.N | US160108.N | US160852 |
| Set A: US167320 | 2 x | 6 x | 4 x | | 1 x |
| Set B: US167340 | 4 x | 8 x | 6 x | 2 x | 1 x |
| | | | | | \$485 |
| | | | | | \$815 |

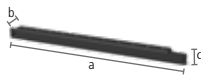
Workstation accessories

System 16 – Imperial Series



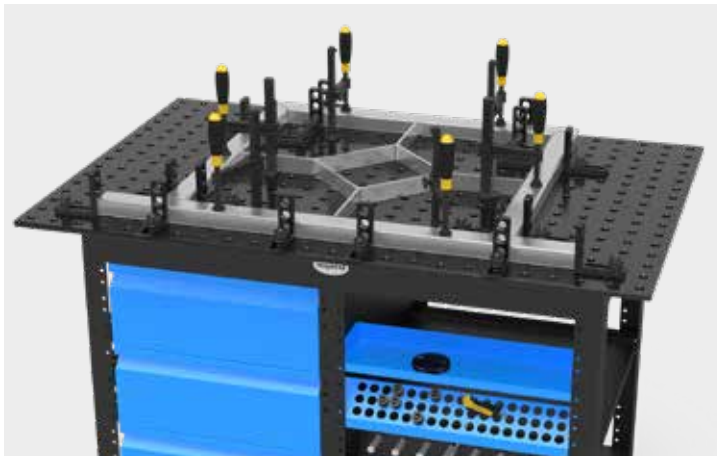
| | | | | | |
|--|---|------------|-------------|------------|-----------|
| US164004.X7 | Perforated plate for Siegmund Workstation - Plasma nitrided | | | | \$910 |
| For mounting the Workstation perforated plate on the basic frame, 8x mounting screws (Item No. US00002594) are required (not included in the delivery) | | | | | |
| Length: (a) | | Width: (b) | MS: (d) | TF: | Weight: |
| 48" | | 32" | 1/2" | - | 201 lbs |
| US00002594 | Mounting screw for Workstation perforated plate | | | | \$5 |
| For mounting the Workstation perforated plate on the basic frame, not included in the delivery of the plate | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | TF: | Weight: |
| - | | - | - | - | 0,04 lbs |
| US004002 | Siegmund Workstation Basic frame | | | | \$889 |
| left / right: 23-5/8" space for drawers, incl. assembly instructions for self-assembly | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | TF: | Weight: |
| 40-1/2" | | 24-13/16" | 33" | 2,205 lbs | 99.21 lbs |
| US004020 | Shelf | | | | \$35 |
| powder coated finish, placeable on both sides | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | TF: | Weight: |
| 19" | | 5-5/8" | 1-9/16" | 22.05 lbs | 3.64 lbs |
| US004025 | Toolwall incl. Shelf | | | | \$133 |
| powder coated finish, placeable on both sides | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | TF: | Weight: |
| - | | - | - | 66.14 lbs | 17.35 lbs |
| US004100 | Equipment Workstation with 4 casters | | | | \$157 |
| switch between foot and casters possible | | | | | |
| Length: (a) | | Width: (b) | Height: (c) | TF: | Weight: |
| - | | - | - | 881.85 lbs | 11.68 lbs |

MS=Material thickness; TF=Load capacity;



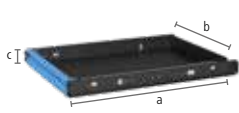
US164030

| | | | | | |
|---|------------------------|------------|--|-------------|----------|
| US164030 | Clamp holder System 16 | | | | \$33 |
| powder coated finish, placeable on both sides | | | | | |
| Length: (a) | | Width: (b) | | Height: (c) | Weight: |
| 22-7/8" | | 1-3/4" | | 1-1/2" | 1.83 lbs |

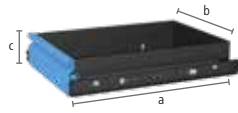


Workstation accessories

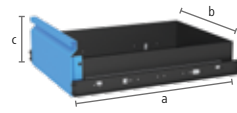
System 16 – Imperial Series



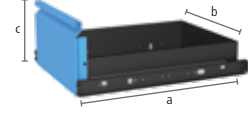
US004220.WS



US004225.WS



US004230.WS

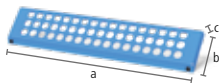


US004235.WS

| | | | | | | |
|---|---|-------------|---------|-----------|--|-------|
| US004220.WS | Drawer with clip rail and mounting, 2-3/8" for Workstation | | | | | \$87 |
| powder coated finish, upgrading possible at any time, placeable on both sides, Drawer pull-out length 15-3/4" | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | TF: | Weight: | | |
| 23-1/4" | 15-3/4" | 2-3/8" | 110 lbs | 16.53 lbs | | |
| US004225.WS | Drawer with clip rail and mounting, 4-3/4" for Workstation | | | | | \$97 |
| powder coated finish, upgrading possible at any time, placeable on both sides, Drawer pull-out length 15-3/4" | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | TF: | Weight: | | |
| 23-1/4" | 15-3/4" | 4-3/4" | 110 lbs | 19.84 lbs | | |
| US004230.WS | Drawer with clip rail and mounting, 7-1/16" for Workstation | | | | | \$106 |
| powder coated finish, upgrading possible at any time, placeable on both sides, Drawer pull-out length 15-3/4" | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | TF: | Weight: | | |
| 23-1/4" | 15-3/4" | 7-1/16" | 110 lbs | 20.94 lbs | | |
| US004235.WS | Drawer with clip rail and mounting, 9-7/16" for Workstation | | | | | \$115 |
| powder coated finish, upgrading possible at any time, placeable on both sides, Drawer pull-out length 15-3/4" | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | TF: | Weight: | | |
| 23-1/4" | 15-3/4" | 9-7/16" | 110 lbs | 22.05 lbs | | |

TF=Load capacity;

TF=Load capacity;



US164035

| | | | | | |
|----------|---|------------|-------------|----------|------|
| US164035 | Bolt and prism holder System 16 | | | | \$40 |
| | powder coated finish, placeable on both sides | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Weight: | |
| | 19" | 3/4" | 3-7/8" | 1.63 lbs | |

Trade shows 2022

Meet us at



IMTS in Chicago, IL
September 12-17, 2022



SEMA Show in Las Vegas, NV
November 1-4, 2022



FABTECH in Atlanta, GA
November 8-10, 2022



PRI in Indianapolis, IN
December 8-10, 2022



Accessories

Imperial Series












US280401.N



US280402.N



US280403.N

| US280401.N | Eccentric Stop Ø 2-3/8" - nitrided | \$28 |
|--|--|------|
|    | used where space is restricted, stepless adjusting | |
| | Ø: 2-3/8" MS: (d) 1" Weight: 0.93 lbs | |
| US280402.N | Eccentric Stop Ø 2-3/8" with M10 thread - nitrided | \$35 |
|    | for ground connection, stepless adjusting | |
| | Ø: 2-3/8" MS: (d) 1" Weight: 0.90 lbs | |
| US280403.N | Eccentric Stop Ø 4" - nitrided | \$35 |
|    | also serves as a support surface, stepless adjusting | |
| | Ø: 4" MS: (d) 1" Weight: 3.09 lbs | |

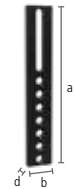
MS=Material thickness;












US280410.N



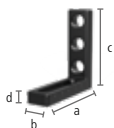
US280420.N







US280430.N

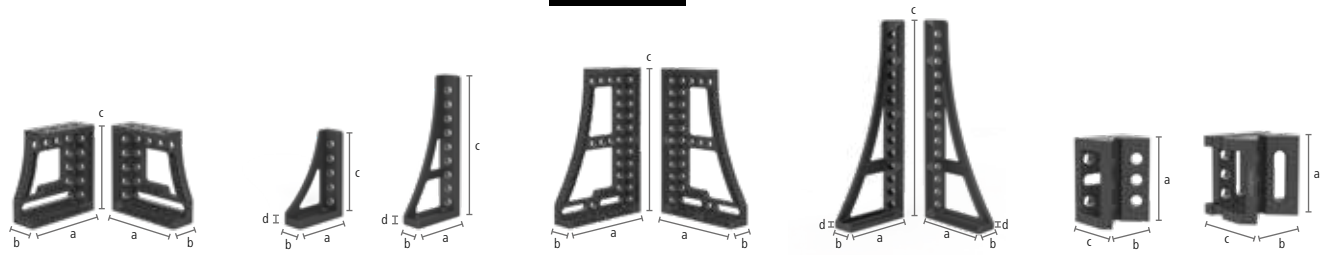
| US280410.N | Universal Stop 6" L - nitrided | \$51 |
|--|---|-------|
|    | elongated hole | |
| | Length: (a) 6" Width: (b) 1-15/16" MS: (d) 1" VB: 4" Weight: 1.72 lbs | |
| US280420.N | Universal Stop 9" L - nitrided | \$78 |
|    | for use with both prisms and adapters | |
| | Length: (a) 9" Width: (b) 1-15/16" MS: (d) 1" VB: 4" Weight: 3.07 lbs | |
| US280430.N | Universal Stop 24" S - nitrided | \$108 |
|    | 5 system boreholes | |
| | Length: (a) 24" Width: (b) 3-15/16" MS: (d) 1" VB: 8" Weight: 21.37 lbs | |

MS=Material thickness; VB=Adjusting range



US280110.N

| US280110.N | Stop and Clamping Square 7" L - nitrided | \$133 |
|---|---|-------|
|     | borehole / elongated hole, incl. INCH scale | |
| | Length: (a) 7" Width: (b) 1-15/16" Height: (c) 7" MS: (d) 1" Weight: 4.35 lbs | |





























US280124.N US280126.N

US280152.N US280162.N

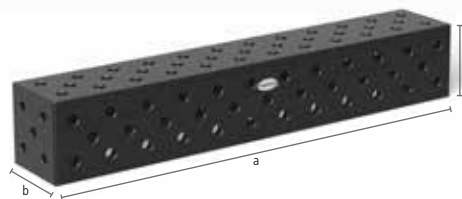
US280134.N US280136.N

US280166.N US280167.N

US280190.N US280191.N

| US280124+26.N Stop and Clamping Square 12" GK left / right - nitrided | | | | | | each \$329 |
|--|---|---|---|---|--|------------|
|  |  |  |  | stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 11-1/4" | 3-3/4" | 12" | 1" | 53.18 lbs | | |
| US280152.N Stop and Clamping Square 12" G - nitrided | | | | | | \$209 |
|  |  |  |  | stop on left, incl. INCH scale, usable as table extension, material: GGG40 | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 7-7/8" | 2-15/16" | 12" | 1" | 15.02 lbs | | |
| US280162.N Stop and Clamping Square 20" G - nitrided | | | | | | \$272 |
|  |  |  |  | stop on left, incl. INCH scale, usable as table extension, material: GGG40 | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 7-7/8" | 2-15/16" | 20" | 1" | 20.62 lbs | | |
| US280134+36.N Stop and Clamping Square 24" GK left / right - nitrided | | | | | | each \$494 |
|  |  |  |  | stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 15-3/8" | 3-3/4" | 24" | 1" | 59.18 lbs | | |
| US280166+67.N Stop and Clamping Square 30" G left / right - nitrided | | | | | | each \$334 |
|  |  |  |  | stop on left / right, incl. INCH scale, usable as table extension, material: GGG40 | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 10-7/8" | 3-3/8" | 30" | 1" | 30 lbs | | |
| US280190.N Corner Connection small, Cast iron - nitrided | | | | | | \$294 |
|  |  |  | 45° diagonal table extension, material: GGG40 | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 7-15/16" | 5-7/8" | 4-9/16" | - | 26 lbs | | |
| US280191.N Corner Connection, Cast iron - nitrided | | | | | | \$394 |
|  |  |  | 45° diagonal table extension, material: GGG40 | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 8" | 7-7/8" | 6-11/16" | - | 35.4 lbs | | |

MS=Material thickness;



US280374.P

**Square U-Shape 8/8 - Plasma nitrided**

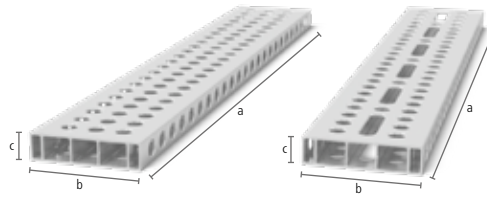
with diagonal grid, as table extension and vertical superstructure, to connect tables (with connecting bolt US280560.N), for heavy components, from 24" with mounting holes for table legs, from 36" support through table leg required

| | Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | |
|------------|-------------|------------|-------------|---------|---------|---------|
| US280356.P | 12" | 8" | 7-7/8" | 1" | 93 lbs | \$675 |
| US280362.P | 24" | 8" | 7-7/8" | 1" | 175 lbs | \$908 |
| US280374.P | 48" | 8" | 7-7/8" | 1" | 318 lbs | \$1,509 |
| US280386.P | 72" | 8" | 7-7/8" | 1" | 468 lbs | \$2,027 |
| US280391.P | 96" | 8" | 7-7/8" | 1" | 618 lbs | \$2,620 |

MS=Material thickness;

Accessories

Imperial Series



USAR28014122.V

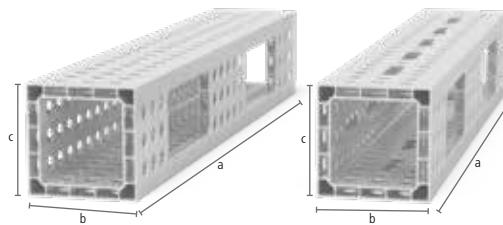
USAR28014122.VL

ALU

Aluminum profile bracket 8"x2"

Stable stop due to large dimensions. Version with full grid with many clamping options. Version with elongated hole: Variable clamping also possible at an angle. Requires Clamping Bolt without slot triple. When table extension exceeds 40" additional support through an extra leg is required (Reduction Bushing US000546 required), consider further instructions for use for the article online!

| | Style: | Length: (a) | Width: (b) | Height: (c) | Weight: | |
|-----------------|------------------------|-------------|------------|-------------|-----------|-------|
| USAR28014061.V | 2" Grid | 2' | 8" | 2" | 7.52 lbs | \$87 |
| USAR28014061.VL | 2" Grid elongated hole | 2' | 8" | 2" | 7.30 lbs | \$99 |
| USAR28014122.V | 2" Grid | 4' | 8" | 2" | 14.91 lbs | \$161 |
| USAR28014122.VL | 2" Grid elongated hole | 4' | 8" | 2" | 14.45 lbs | \$183 |
| USAR28014183.V | 2" Grid | 6' | 8" | 2" | 22.27 lbs | \$236 |
| USAR28014183.VL | 2" Grid elongated hole | 6' | 8" | 2" | 35.85 lbs | \$271 |



USAQ28014122.V

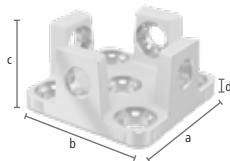
USAQ28014122.VLL

ALU

Aluminum profile U-shape 8"x8"

Clamping on up to 4 sides possible. Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface. When table extension exceeds 40" additional support through an extra leg is required (Reduction Bushing US000546 required), consider further instructions for use for the article online! Flatness tolerance < 1/25" / 40"

| | Style: | Length: (a) | Width: (b) | Height: (c) | Weight: | |
|------------------|------------------------|-------------|------------|-------------|-----------|-------|
| USAQ28014061.V | 2" Grid | 2' | 8" | 8" | 18.09 lbs | \$193 |
| USAQ28014061.VLL | 2" Grid elongated hole | 2' | 8" | 8" | 17.63 lbs | \$199 |
| USAQ28014122.V | 2" Grid | 4' | 8" | 8" | 34.98 lbs | \$376 |
| USAQ28014122.VLL | 2" Grid elongated hole | 4' | 8" | 8" | 33.81 lbs | \$389 |
| USAQ28014183.V | 2" Grid | 6' | 8" | 8" | 52.38 lbs | \$561 |
| USAQ28014183.VLL | 2" Grid elongated hole | 6' | 8" | 8" | 50.52 lbs | \$580 |



USAP800399.AT



USAP280602.N



USAP280605.N

USAP800399.AT Adapter for table connection for aluminum profiles - Aluminum-Titanium \$146

for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x US280511, 4x USAP280528, 2x US800653.N (not included in the delivery)

| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: |
|-------------|------------|-------------|---------|----------|
| 5-7/8" | 5-7/8" | 3-1/8" | 5/8" | 2.84 lbs |

USAP280602.N Adapter for screw clamps double - nitrided \$22

for using screw clamps in aluminum profiles, for screw clamps: US280610.N, US280630.N, US280615.N

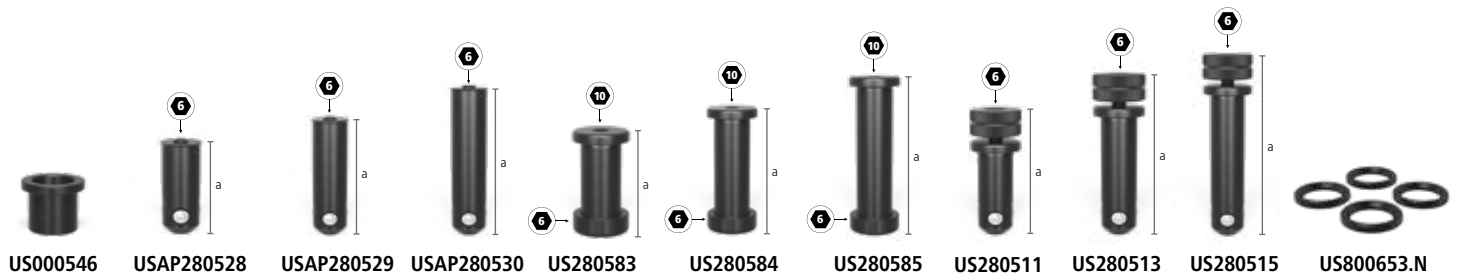
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: |
|-------------|------------|-------------|--------|----------|
| 4-1/8" | - | - | 1-3/4" | 1.44 lbs |

USAP280605.N Adapter for screw clamps basic - nitrided \$19

for using screw clamps in aluminum profiles, for Screw Clamps: US280610.N, US280630.N, US280615.N

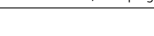
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: |
|-------------|------------|-------------|--------|----------|
| 3-1/8" | - | - | 1-3/4" | 1.19 lbs |

MS=Material thickness



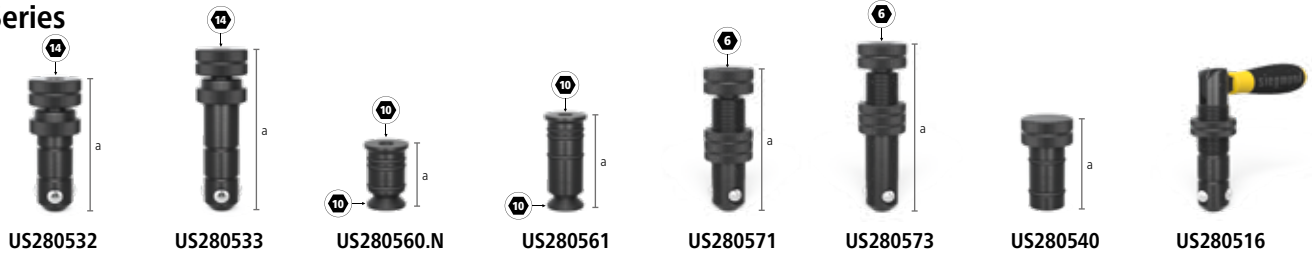
| | | | | | | | | |
|--|---|---------|------------|-----------|-----------|-----------|----------|------|
| US000546 | Reduction Bushing 28 -> 16 - burnished | | | | | | | \$19 |
| for clamping components from large systems on smaller systems, fixed inside the component, suitable for elongated holes | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 1-1/8" | 1-7/16" | - | - | - | - | - | 0.15 lbs | |
| USAP280528 | Flush Mount Bolt without slot double - burnished | | | | | | | \$46 |
| for clamping 2 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 2-3/4" | 1-1/10" | - | 49,400 lbf | - | 7 lbf-ft | 674 lbf | 0.62 lbs | |
| USAP280529 | Flush Mount Bolt without slot triple - burnished | | | | | | | \$54 |
| for clamping 3 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 3-5/8" | 1-1/10" | - | 49,400 lbf | - | 7 lbf-ft | 674 lbf | 0.88 lbs | |
| USAP280530 | Flush Mount Bolt without slot quadruple - burnished | | | | | | | \$62 |
| for clamping 4 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 4-5/8" | 1-1/10" | - | 49,400 lbf | - | 7 lbf-ft | 674 lbf | 1.11 lbs | |
| US280583 | Connecting Bolt with collar double - burnished | | | | | | | \$35 |
| for connecting 2 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 2-3/4" | 1-1/10" | - | 44,900 lbf | 18 lbf-ft | 18 lbf-ft | 3,300 lbf | 0.86 lbs | |
| US280584 | Connecting Bolt with collar triple - burnished | | | | | | | \$41 |
| for connecting 3 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 3-3/4" | 1-1/10" | - | 44,900 lbf | 18 lbf-ft | 18 lbf-ft | 3,300 lbf | 1.12 lbs | |
| US280585 | Connecting Bolt with collar quadruple - burnished | | | | | | | \$47 |
| for connecting 4 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 4-3/4" | 1-1/10" | - | 44,900 lbf | 18 lbf-ft | 18 lbf-ft | 3,300 lbf | 1.39 lbs | |
| US280511 | Fast Clamping Bolt without slot double - burnished | | | | | | | \$70 |
| for clamping 2 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 3-3/4" | 1-1/10" | - | 49,400 lbf | 18 lbf-ft | 7 lbf-ft | 5,600 lbf | 1.20 lbs | |
| US280513 | Fast Clamping Bolt without slot triple - burnished | | | | | | | \$78 |
| for clamping 3 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 4-3/4" | 1-1/10" | - | 49,400 lbf | 18 lbf-ft | 7 lbf-ft | 5,600 lbf | 1.43 lbs | |
| US280515 | Fast Clamping Bolt without slot quadruple - burnished | | | | | | | \$85 |
| for clamping 4 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| 5-3/4" | 1-1/10" | - | 49,400 lbf | 18 lbf-ft | 7 lbf-ft | 5,600 lbf | 1.68 lbs | |
| US800653.N | Spacer Ring for Premium Light pack of 4 - nitrided | | | | | | | \$13 |
| distance between two clamping elements, is required for clamping to material thickness 5/8" with bolt US280511, Scope of delivery: 4 pieces | | | | | | | | |
| Length: (a) | Ø: | MS: (d) | SK: | AM: | AM1: | ZK: | Weight: | |
| - | 1-1/2" | 1/2" | - | - | - | - | 0.09 lbs | |






MS=Material thickness; SK=Shearing Force; AM=Tightening Torque Steel; AM1= Tightening Torque Aluminum; ZK=Tensile Force; Clamping torque dependent on material.



Accessories

Imperial Series



| | | | | | | | |
|--|---|------------|-----------|----------|-----------|----------|------|
| US280532 | Universal Bolt Comfort short - burnished | | | | | | \$74 |
| for clamping 2 components, Clamping range 1-3/4" – 2-1/16", MUST NOT be used for connecting tables and U-shaped squares | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 3-15/16" | 1-1/10" | 44,900 lbf | 18 lbf-ft | 7 lbf-ft | 5,600 lbf | 1.32 lbs | |
| US280533 | Universal Bolt Comfort long - burnished | | | | | | \$82 |
| for clamping 3 components, Clamping range 2-3/4" – 3-1/16", MUST NOT be used for connecting tables and U-shaped squares | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 4-15/16" | 1-1/10" | 44,900 lbf | 18 lbf-ft | 7 lbf-ft | 5,600 lbf | 1.54 lbs | |
| US280560.N | Connecting Bolt short - nitrided | | | | | | \$28 |
|    | for connecting 2 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 1-15/16" | 1-1/10" | 44,900 lbf | 18 lbf-ft | - | 2,200 lbf | 0.46 lbs | |
| US280561 | Connecting Bolt long - burnished | | | | | | \$36 |
| for connecting 3 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 2-15/16" | 1-1/10" | 44,900 lbf | 18 lbf-ft | - | 2,200 lbf | 0.58 lbs | |
| US280571 | Fast Clamping Bolt adjustable without slot short - burnished | | | | | | \$78 |
|  | Clamping dimensions 1" – 1-15/16", clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 4-1/2" | 1-1/10" | 49,400 lbf | 18 lbf-ft | - | 5,600 lbf | 1.57 lbs | |
| US280573 | Fast Clamping Bolt adjustable without slot long - burnished | | | | | | \$95 |
|  | Clamping dimensions 1-15/16" – 2-15/16", clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 5-1/2" | 1-1/10" | 49,400 lbf | 18 lbf-ft | - | 5,600 lbf | 1.83 lbs | |
| US280540 | Positioning Bolt - burnished | | | | | | \$19 |
| substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 2-3/4" | 1-1/10" | - | - | - | - | 0.93 lbs | |
| US280516 | Fast Clamping Bolt with handle - burnished | | | | | | \$90 |
| clamping without the use of tools, Clamping range 1-5/16" – 2-3/8", MUST NOT be used for connecting tables and U-shaped squares | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | |
| 9-1/4" | 1-1/10" | 49,400 lbf | - | - | 5,600 lbf | 1.39 lbs | |

SK=Shearing Force; AM=Tightening Torque Steel; AM1= Tightening Torque Aluminum; ZK=Tensile Force; Clamping torque dependent on material.



| | | | | | | |
|---|------------------------|-------------|---------|----------|--|------|
| US280706 | Quick-Change Clamp 100 | | | | | \$89 |
| Length clamping arm 3-15/16", Clamping range 3/16" – 2-15/16", Mounting in system boreholes | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | | |
| 13-3/8" | 1-3/16" | 5-7/8" | 1-1/10" | 2.65 lbs | | |
| US280707 | Quick-Change Clamp 160 | | | | | \$89 |
| Length clamping arm 6-5/16", Clamping range 0" – 2-15/16", Mounting in system boreholes | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | | |
| 14-3/16" | 1-3/16" | 5-7/8" | 1-1/10" | 2.65 lbs | | |



US280740

US280740.1

US280740.2

| US280740 | Magnetic Clamping Bolt 68 - Aluminum | \$36 |
|------------|---|------|
| ALU | Length of Shaft 1", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible | |
| | Length: (a) Ø: Weight: | |
| | 2-11/16" 1-1/10" 0.20 lbs | |
| US280740.1 | Magnetic Clamping Bolt 93 - Aluminum | \$43 |
| ALU | Length of Shaft 2", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible | |
| | Length: (a) Ø: Weight: | |
| | 3-11/16" 1-1/10" 0.29 lbs | |
| US280740.2 | Magnetic Clamping Bolt 118 - Aluminum | \$49 |
| ALU | Length of Shaft 3", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible | |
| | Length: (a) Ø: Weight: | |
| | 4-5/8" 1-1/10" 0.35 lbs | |



US280610.N

US280630.N

US280604

US280608.N

US280615.N

| US280610.N | Professional Screw Clamp - nitrided | \$104 |
|------------|--|-------|
| DIAM N BAR | interchangeable prism, ball diameter spindle 5/8" | |
| | max. holding force Width: (b) Height: (c) Weight: | |
| | 1,125 lbf 8-2/3" 12-3/16" 5.95 lbs | |
| US280630.N | Professional Screw Clamp 45°/90° - nitrided | \$98 |
| DIAM N BAR | interchangeable prism, ball diameter spindle 5/8", stepless rotation from 0°-360° | |
| | max. holding force Width: (b) Height: (c) Weight: | |
| | 1,125 lbf - 12-3/16" 5.07 lbs | |
| US280604 | Pipe Clamp Universal - burnished / nitrided | \$106 |
| | interchangeable prism, ball diameter spindle 5/8", clamping at an angle of +/- 42°, fastening with an adjusting ring | |
| | max. holding force Width: (b) Height: (c) Weight: | |
| | 675 lbf 10-7/16" 9-5/6" 5.06 lbs | |
| US280608.N | Basic Pipe Clamp 90° - nitrided | \$71 |
| DIAM N BAR | interchangeable prism, ball diameter spindle 5/8", clamping at an angle of 90°, stepless rotation from 0°-360°, fastening with an adjusting ring | |
| | max. holding force Width: (b) Height: (c) Weight: | |
| | 675 lbf - 9" 3.08 lbs | |
| US280615.N | Professional Fast Tension Clamp - nitrided | \$134 |
| DIAM N BAR | | |
| | max. holding force Width: (b) Height: (c) Weight: | |
| | 1,125 lbf 10-5/6" 12-1/5" 4.40 lbs | |

Accessories

Imperial Series



US280657.1.N



US280658.E



US280659.PA








US280660

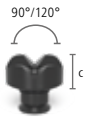


US280660.E



US280660.PA

| US280657.1.N | Prism for Screw Clamps - nitrided | \$14 |
|--|---|----------|
|    | for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps | |
| Height: (c) | Ø: | Weight: |
| 15/16" | 1-5/8" | 0.20 lbs |
| US280658.E | Prism for Screw Clamps - Stainless Steel | \$19 |
| | for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps, for scratch-resistant surfaces (rust prevention) | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 1-5/8" | 0.22 lbs |
| US280659.PA | Prism for Screw Clamps - Polyamide | \$16 |
|  | for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps, for scratch-sensitive surfaces | |
| Height: (c) | Ø: | Weight: |
| 15/16" | 1-5/8" | 0.02 lbs |
| US280660 | Pressure Ball for Screw Clamps - burnished / nitrided | \$14 |
| | for spindle with ball diameter 5/8", only suitable for clamps, for clamping in corners or grooves | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 1-3/8" | 0.15 lbs |
| US280660.E | Pressure Ball for Screw Clamps - Stainless Steel | \$19 |
| | for spindle with ball diameter 5/8", only suitable for clamps, for scratch-resistant surfaces (rust prevention), for clamping in corners or grooves | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 1-3/8" | 0.15 lbs |
| US280660.PA | Pressure Ball for Screw Clamps - Polyamide | \$16 |
|  | for spindle with ball diameter 5/8", only suitable for clamps, for scratch-sensitive surfaces, for clamping in corners or grooves | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 1-3/8" | 0.02 lbs |



US280645.1








US280645.1.A

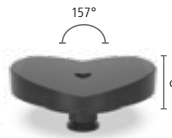


US280648.1.N

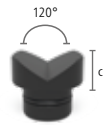


US280648.1.A

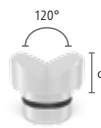
| US280645.1 | Vario Prism Ø 2" 90° / 120° with screwed-in collar - burnished / nitrided | \$43 |
|--|---|----------|
| | M16 thread for e.g. prism extensions Item No. US280649, for round and square pipes up to Ø 2" | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 2" | 0.44 lbs |
| US280645.1.A | Vario Prism Ø 2" 90° / 120° with screwed-in collar - Aluminum | \$49 |
|  | M16 thread for e.g. prism extensions Item No. US280649, for round and square pipes up to Ø 2" | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 2" | 0.15 lbs |
| US280648.1.N | Prism Ø 2" 135° with screwed-in collar - nitrided | \$38 |
|    | M16 thread for e.g. prism extensions Item No. US280649, for pipes up to Ø 3" | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 2" | 0.44 lbs |
| US280648.1.A | Prism Ø 2" 135° with screwed-in collar - Aluminum | \$46 |
|  | M16 thread for e.g. prism extensions Item No. US280649, for pipes up to Ø 3" | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 2" | 0.15 lbs |



US280652.1



US280650



US280650.A

Find prisms out of aluminum
and polyamide on our website.

| | | |
|---|--|-------------|
| US280652.1 | Prism Ø 4-3/4" 157° with screwed-in collar - burnished / nitrided | \$73 |
| M16 thread for e.g. prism extensions Item No. US280649, for pipes up to Ø 15" | | |
| Height: (c) | Ø: | Weight: |
| 1-3/16" | 4-3/4" | 3.75 lbs |
| US280650 | Duo Prism Ø 1-5/8" - burnished / nitrided | \$27 |
| for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps | | |
| Height: (c) | Ø: | Weight: |
| 1-3/8" | 1-5/8" | 0.33 lbs |
| US280650.A | Duo Prism Ø 1-5/8" - Aluminum | \$30 |
| for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps | | |
| Height: (c) | Ø: | Weight: |
| 1-3/8" | 1-5/8" | 0.11 lbs |

ALU



US280822



US280821



US280649.3

Find more prism extensions
(Length 1", 2", 4") on our website.

| | | |
|---|--|--------------|
| US280822 | Screw Support Ø 3-1/8" - burnished | \$109 |
| vernier adjustment height in a range of 3" – 4-5/16", combinable with support set US280821 and prism extensions | | |
| Height: (c) | Ø: | Weight: |
| 3" – 4-5/16" | 3-1/8" | 5.07 lbs |
| US280821 | Set of Supports 11 pieces - burnished | \$73 |
| compensation of 1/32" – 4" height difference, with M10 thread | | |
| Length: (a) | Ø: | Weight: |
| 5" | 2" | 4.30 lbs |
| US280649.3 | Prism Extension 6" - burnished | \$33 |
| compatible with prisms, support set US280821 and screw support US280822 | | |
| Length: (a) | Ø: | Weight: |
| 6" | 1-1/10" | 1.52 lbs |



US280990.1



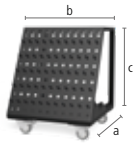
US281990.1

| | | | | | |
|---|--|------------|--|-------------|-----------------|
| US280990.1 | Sub Table Box lockable incl. 2 drawers (2x US004230) | | | | \$685 |
| powder coated finish, Storage space at your welding table, lockable, incl. two keys, Compatible with PLUS tables, delivered pre-assembled, drawer pull-out length 15-3/4" | | | | | |
| Length: (a) | | Width: (b) | | Height: (c) | TF: Weight: |
| 24-13/16" | | 20-1/16" | | 16-9/16" | 110 lbs 97 lbs |
| US281990.1 | Sub Table Box lockable for Basic incl. 2 drawers (2x US004230) | | | | \$685 |
| powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 15-3/4" | | | | | |
| Length: (a) | | Width: (b) | | Height: (c) | TF: Weight: |
| 24-13/16" | | 20-1/16" | | 16-9/16" | 110 lbs 100 lbs |

TF= max. load capacity per drawer;

Accessories

Imperial Series



US280910



US280920



US280820



US280852.1



US000830.N

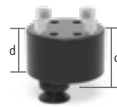


US000810

| | | | | | | |
|-------------------|--|------------|-------------|---------|------------|---------------|
| US280910 | Tool Cart - powder coated finish | | | | | \$990 |
| | Max. total weight 525 lbs | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | 25-9/16" | 35-7/16" | 40" | - | 110.23 lbs | |
| US280920 | Burner Holder - burnished | | | | | \$41 |
| | can be positioned in borehole | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | 7-7/8" | - | 1.10 lbs | |
| US280820 | Brush Ø 1-3/16" with protecting cover | | | | | \$27 |
| | for cleaning boreholes | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | - | 1-3/16" | 0.13 lbs | |
| US280852.1 | Hex wrench Size 6 | | | | | \$21 |
| | yellow | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | - | - | 0.20 lbs | |
| US000830.N | Shipping Bracket with Fastening Plate - nitrided | | | | | \$76 |
| | 3,970 lbs load-bearing capacity (with 2x US280511), for a safe transportation of the welding tables and heavy Siegmund components, consider further instructions for use for the article online! | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | Load capacity |
| | 5-7/8" | 5-7/8" | 1" | - | 10.4 lbs | 3,970 lbs |
| US000810 | Ground Connection Comfort | | | | | \$63 |
| | guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 0.109 - 0.147 square inch | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | - | - | 10.4 lbs | |



USCS280715.4



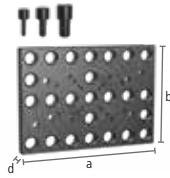
USCS280715.5

Find suitable quick-change clamps on page 47.

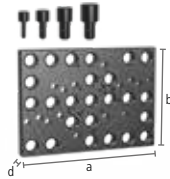
| | | | | | |
|---------------------|---|--------|---------|----------|-------------|
| USCS280715.4 | Adapter with Hole Pattern Ø 2-3/4" / 5/8" eccentric - burnished | | | | \$30 |
| | for Toggle Clamp (Hole pattern 1-1/2"x3/4" / 1-1/2"x1-1/2" / 1-1/2"), for system borehole 28 mm (1-1/10") | | | | |
| | Height: (c) | Ø: | MS: (d) | Weight: | |
| | 1-3/16" | 2-3/4" | 5/8" | 1.06 lbs | |
| USCS280715.5 | Adapter with Hole Pattern Ø 2-3/4" / 1-1/2" eccentric - burnished | | | | \$41 |
| | for Toggle Clamp (Hole pattern 1-1/2"x3/4" / 1-1/2"x1-1/2" / 1-1/2"), for system borehole 28 mm (1-1/10") | | | | |
| | Height: (c) | Ø: | MS: (d) | Weight: | |
| | 2-3/16" | 2-3/4" | 1-1/2" | 2.65 lbs | |

MS=Material thickness;

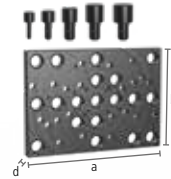




US280250.P



US280251.P



US280252.P

| | | |
|---|---|--------------|
| US280250.P | Clamping Plate 150 lbs with Fixing Bolt - nitrided | \$791 |
| for flange US standard, ANSI / ASME B 16.5 150 lbs, from 1/2" to 8", delivery contents: 2x US280255, 2x US280256, 2x US280257 | | |
| Length: (a) | Width: (b) | MS: (d) |
| 13-3/4" | 9-7/8" | 1" |
| Weight: | | 30.87 lbs |
| US280251.P | Clamping Plate 300 lbs with Fixing Bolt - nitrided | \$900 |
| for flange US standard, ANSI / ASME B 16.5 300 lbs, from 1/2" to 8", delivery contents: 2x US280255, 2x US280256, 2x US280257, 2x US280258 | | |
| Length: (a) | Width: (b) | MS: (d) |
| 13-3/4" | 9-7/8" | 1" |
| Weight: | | 30.87 lbs |
| US280252.P | Clamping Plate 400-600 lbs with Fixing Bolt - nitrided | \$937 |
| for flange US standard, ANSI / ASME B 16.5 400-600 lbs, from 1/2" to 6", delivery contents: 2x US280255, 2x US280256, 2x US280257, 2x US280258, 2x US280259 | | |
| Length: (a) | Width: (b) | MS: (d) |
| 13-3/4" | 9-7/8" | 1" |
| Weight: | | 30.87 lbs |

MS=Material thickness;

MAINTENANCE PRODUCTS FOR SYSTEM 16 I 28 – IMPERIAL SERIES:



US000924



US000926



US000914



US000915

| | | |
|--|--|-------------|
| US000924 | Anti-Spatter Liquid with Corrosion Protection 0.26 gallons spray bottle | \$24 |
| non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online | | |
| Weight: | | 2.43 lbs |
| US000926 | Anti-Spatter Liquid with Corrosion Protection 1.32 gallons | \$71 |
| non-flammable, water soluble Anti-Spatter, prevents the welding table from welding spatter burn-in, safety data sheet available online | | |
| Weight: | | 11.46 lbs |
| US000914 | CleanBasic 0.26 gallons spray bottle | \$19 |
| water-based cleaner, for daily table cleaning, prevents rusting, safety data sheet available online | | |
| Weight: | | 2.43 lbs |
| US000915 | CleanBasic 1.32 gallons | \$62 |
| water-based cleaner, for daily table cleaning, prevents rusting, safety data sheet available online | | |
| Weight: | | 11.46 lbs |



Built By Bouliau

Benoît Bouliau owner and fabricator of Built By Bouliau is passionate about metal, wood and motorcycles. He likes to combine different materials and creates unique pieces of furniture entirely according to his customers' wishes.

The photos show the production of a motorcycle frame on a mobile lifting table from Siegmund. The young swiss entrepreneur is enthusiastic about the possibility of moving the mobile lifting table flexibly around the workshop and working at different heights. Bouliau appreciates the large selection of different clamping tools, the high quality and durability of Siegmund products.



Accessories

Imperial Series












US160401.N



US160402.N



US160403.N

| | | | | |
|--|--|---------|----------|------|
| US160401.N | Eccentric Stop Ø 1-3/4" - nitrided | | | \$22 |
|    | used where space is restricted, stepless adjusting | | | |
| | Ø: | MS: (d) | Weight: | |
| | 1-3/4" | 1/2" | 0.29 lbs | |
| US160402.N | Eccentric Stop Ø 2-15/16" with M10 thread - nitrided | | | \$28 |
|    | for ground connection, stepless adjusting | | | |
| | Ø: | MS: (d) | Weight: | |
| | 2-15/16" | 1/2" | 0.84 lbs | |
| US160403.N | Eccentric Stop Ø 2-15/16" - nitrided | | | \$27 |
|    | also serves as a support surface, stepless adjusting | | | |
| | Ø: | MS: (d) | Weight: | |
| | 2-15/16" | 1/2" | 0.86 lbs | |

MS=Material thickness;

MS=Material thickness;



US160410.N



US160415



US160420.N



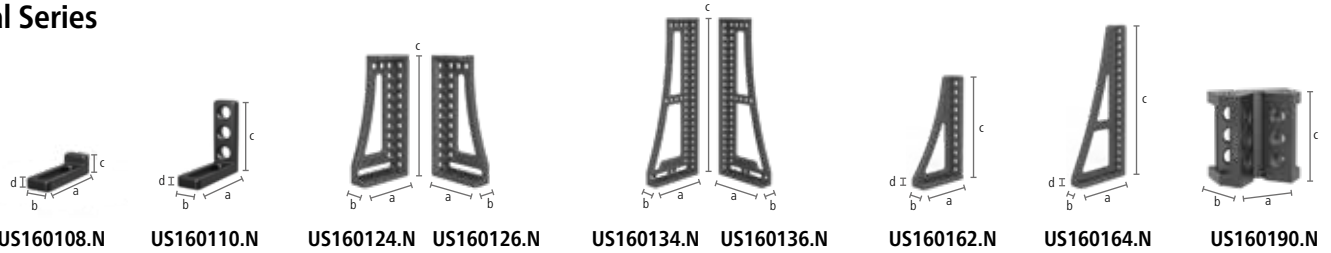
US160425.N


| US160410.N | Universal Stop 3-1/8" L - nitrided | | | | | | \$44 |
|-------------|--|---------|------|-----|----------|--|------|
| | elongated hole | | | | | | |
| Length: (a) | Width: (b) | MS: (d) | WS: | VB: | Weight: | | |
| 3-1/8" | 1-3/16" | 1/2" | - | 2" | 0.27 lbs | | |
| US160415 | Flex Stop 1/2" x 3-1/8" Steel - Galvanized | | | | | | \$22 |
| | elongated hole | | | | | | |
| Length: (a) | Width: (b) | MS: (d) | WS: | VB: | Weight: | | |
| 3-1/8" | 1-1/8" | 1/2" | 1/4" | 2" | 0.16 lbs | | |
| US160420.N | Universal Stop 5" L - nitrided | | | | | | \$52 |
| | for use with both prisms and adapters | | | | | | |
| Length: (a) | Width: (b) | MS: (d) | WS: | VB: | Weight: | | |
| 5" | 1-3/16" | 1/2" | - | 2" | 0.51 lbs | | |
| US160425.N | Universal Stop 12" M - nitrided | | | | | | \$66 |
| | 7 system boreholes | | | | | | |
| Length: (a) | Width: (b) | MS: (d) | WS: | VB: | Weight: | | |
| 12" | 1-15/16" | 1/2" | - | 4" | 2.41 lbs | | |

MS=Material thickness; VB=Adjusting range; WS=Wall thickness

Accessories

Imperial Series



| US160108.N | Stop and Clamping Square 1" X - nitrided | | | | | \$52 |
|--|---|-------------|---------|-----------|--|------------|
|     | elongated hole, incl. INCH scale | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 3-9/16" | 1-3/16" | 1" | 1/2" | 0,42 lbs | | |
| US160110.N | Stop and Clamping Square 3-9/16" L - nitrided | | | | | \$73 |
|     | borehole / elongated hole, incl. INCH scale | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 3-9/16" | 1-3/16" | 3-9/16" | 1/2" | 0.64 lbs | | |
| US160124+26.N | Stop and Clamping Square 12" GK left / right - nitrided | | | | | each \$161 |
|     | stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 5-13/16" | 1-15/16" | 12" | 1/2" | 7.21 lbs | | |
| US160134+36.N | Stop and Clamping Square 24" GK left / right - nitrided | | | | | each \$247 |
|     | stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 8-13/16" | 1-15/16" | 24" | 1/2" | 15.48 lbs | | |
| US160162.N | Stop and Clamping Square 12" G - nitrided | | | | | \$119 |
|     | stop on left, incl. INCH scale, usable as table extension, material: GGG40 | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 5-7/8" | 1-15/16" | 12" | 1/2" | 5.53 lbs | | |
| US160164.N | Stop and Clamping Square 20" G - nitrided | | | | | \$166 |
|     | stop on left, incl. INCH scale, usable as table extension, material: GGG40 | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 7-11/16" | 1-15/16" | 20" | 1/2" | 9.97 lbs | | |
| US160190.N | Corner Connection, Cast Iron - nitrided | | | | | \$218 |
|    | 45° diagonal table extension, material: GGG40 | | | | | |
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | | |
| 4" | 2-9/16" | 3-15/16" | - | 3.7 lbs | | |

MS=Material thickness;



US160374.P

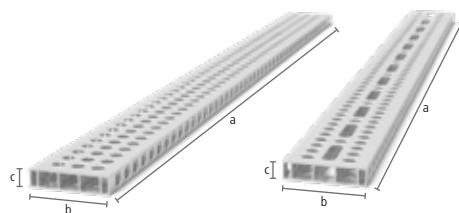


Square U-Shape 4/4 - Plasma nitrided

with diagonal grid, as table extension and vertical superstructure, to connect tables (with connecting bolt US160560.N), for heavy components, from 24" with mounting holes for table legs, from 36" support through table leg required

| | Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | |
|------------|-------------|------------|-------------|---------|---------|---------|
| US160356.P | 12" | 4" | 3-15/16" | 1/2" | 20 lbs | \$566 |
| US160362.P | 24" | 4" | 3-15/16" | 1/2" | 38 lbs | \$906 |
| US160374.P | 48" | 4" | 3-15/16" | 1/2" | 73 lbs | \$1,005 |
| US160386.P | 72" | 4" | 3-15/16" | 1/2" | 109 lbs | \$1,482 |

MS=Material thickness;



USAR16014122.V

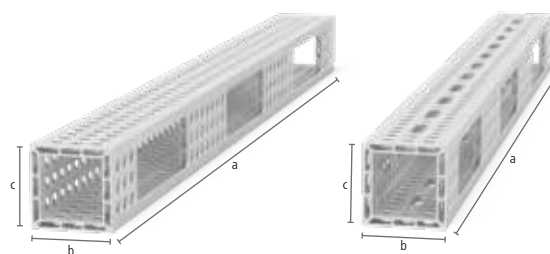
USAR16014122.VL

ALU

Aluminum profile bracket 4"x1"

Stable stop due to large dimensions. Version with full grid with many clamping options. Version with elongated hole: Variable clamping also possible at an angle. Requires Clamping Bolt without slot triple. When table extension exceeds 40" additional support through an extra leg is required, consider further instructions for use for the article online!

| | Style: | Length: (a) | Width: (b) | Height: (c) | Weight: | |
|-----------------|------------------------|-------------|------------|-------------|----------|-------|
| USAR16014061.V | 1" Grid | 2' | 4" | 1" | 2.08 lbs | \$44 |
| USAR16014061.VL | 1" Grid elongated hole | 2' | 4" | 1" | 2.01 lbs | \$50 |
| USAR16014122.V | 1" Grid | 4' | 4" | 1" | 4.13 lbs | \$79 |
| USAR16014122.VL | 1" Grid elongated hole | 4' | 4" | 1" | 4 lbs | \$91 |
| USAR16014183.V | 1" Grid | 6' | 4" | 1" | 6.07 lbs | \$116 |
| USAR16014183.VL | 1" Grid elongated hole | 6' | 4" | 1" | 5.96 lbs | \$132 |



USAQ16014122.V

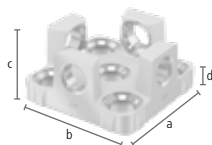
USAQ16014122.VLL

ALU

Aluminum profile U-shape 4"x4"

Clamping on up to 4 sides possible. Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface. When table extension exceeds 40" additional support through an extra leg is required (Reduction Bushing US000546 required), consider further instructions for use for the article online! Flatness tolerance < 1/30" / 40"

| | Style: | Length: (a) | Width: (b) | Height: (c) | Weight: | |
|------------------|------------------------|-------------|------------|-------------|-----------|-------|
| USAQ16014061.V | 1" Grid | 2' | 4" | 4" | 5.57 lbs | \$104 |
| USAQ16014061.VLL | 1" Grid elongated hole | 2' | 4" | 4" | 5.37 lbs | \$109 |
| USAQ16014122.V | 1" Grid | 4' | 4" | 4" | 10.91 lbs | \$196 |
| USAQ16014122.VLL | 1" Grid elongated hole | 4' | 4" | 4" | 10.51 lbs | \$202 |
| USAQ16014183.V | 1" Grid | 6' | 4" | 4" | 16.51 lbs | \$289 |
| USAQ16014183.VLL | 1" Grid elongated hole | 6' | 4" | 4" | 15.54 lbs | \$299 |



USAP160399.AT



USAP160602.N



USAP160605.N

USAP160399.AT Adapter for table connection for aluminum profiles - Aluminum-Titanium \$57

| ALU | Ti | for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x US160511, 4x USAP160528 (not included in the delivery) | | | |
|-------------|------------|--|---------|----------|--|
| Length: (a) | Width: (b) | Height: (c) | MS: (d) | Weight: | |
| 3" | 3" | 5/8" | 1/2" | 0.46 lbs | |

USAP160602.N Adapter for screw clamps double - nitrided \$19

| DIAM | N | BAR | for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620 | | |
|-------------|------------|-------------|---|----------|--|
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| 2-3/8" | - | - | 1" | 0.29 lbs | |

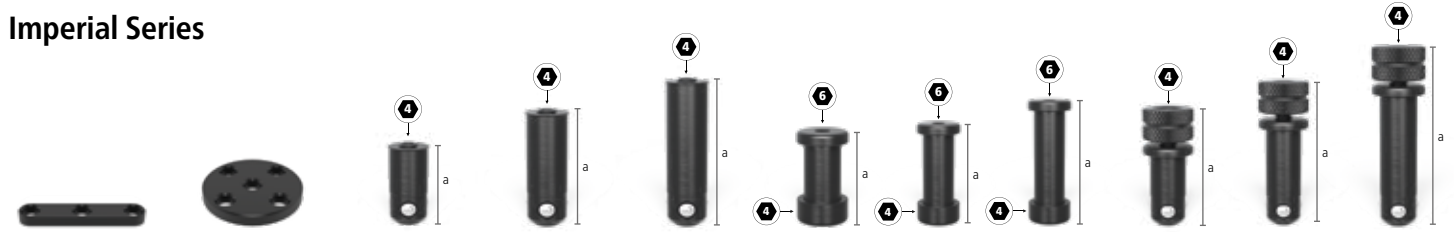
USAP160605.N Adapter for screw clamps basic - nitrided \$16







| DIAM | N | BAR | for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620 | | |
|-------------|------------|-------------|---|----------|--|
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| 1-7/8" | - | - | 1" | 0.24 lbs | |

MS=Material thickness

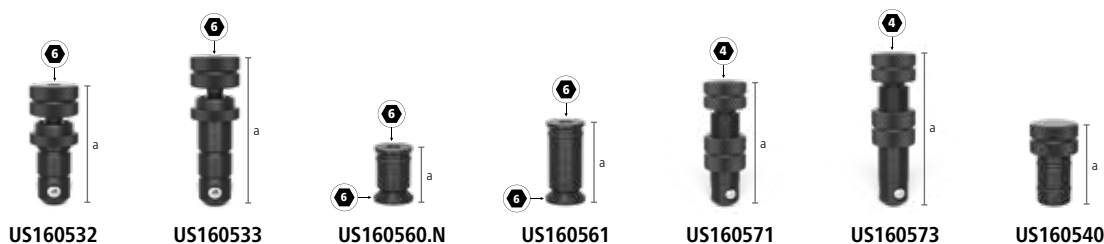
Accessories

Imperial Series



| USAP160602.X7 | USAP160603.X7 | USAP160528 | USAP160529 | USAP160530 | US160583 | US160584 | US160585 | US160511 | US160513 | US160515 |
|--|---|-------------|------------|-------------|-----------|----------|----------|----------|----------|----------|
| USAP160602.X7 | Oblong adapter for screw clamps | | | | | | | | | \$14 |
|    | for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620, for fixing: Clamping bolt without slot | | | | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | | | | | | |
| 4-7/8" | 7/8" | 1/2" | - | 0.42 lbs | | | | | | |
| USAP160603.X7 | Round adapter for screw clamps | | | | | | | | | \$17 |
|    | for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620, for fixing: Clamping bolt without slot | | | | | | | | | |
| Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | | | | | | |
| 3-7/8" | 3-7/8" | 1/2" | - | 1.33 lbs | | | | | | |
| USAP160528 | Flush Mount Bolt without slot double - burnished | | | | | | | | | \$41 |
| for clamping 2 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 1-1/4" | 5/8" | 12,365 lbf | 7 lbf-ft | 1.84 lbf-ft | 225 lbf | 0.09 lbs | | | | |
| USAP160529 | Flush Mount Bolt without slot triple - burnished | | | | | | | | | \$49 |
| for clamping 3 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 1-3/4" | 5/8" | 12,365 lbf | 7 lbf-ft | 1.84 lbf-ft | 225 lbf | 0.13 lbs | | | | |
| USAP160530 | Flush Mount Bolt without slot quadruple - burnished | | | | | | | | | \$57 |
| for clamping 4 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 2-3/16" | 5/8" | 12,365 lbf | 7 lbf-ft | 1.84 lbf-ft | 225 lbf | 0.18 lbs | | | | |
| US160583 | Connecting Bolt with collar double - burnished | | | | | | | | | \$30 |
| for connecting 2 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 1-1/2" | 5/8" | 12,365 lbf | 11 lbf-ft | 11 lbf-ft | 674 lbf | 0.15 lbs | | | | |
| US160584 | Connecting Bolt with collar triple - burnished | | | | | | | | | \$36 |
| for connecting 3 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 2" | 5/8" | 12,365 lbf | 11 lbf-ft | 11 lbf-ft | 674 lbf | 0.20 lbs | | | | |
| US160585 | Connecting Bolt with collar quadruple - burnished | | | | | | | | | \$41 |
| for connecting 4 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 2-1/2" | 5/8" | 12,365 lbf | 11 lbf-ft | 11 lbf-ft | 674 lbf | 0.24 lbs | | | | |
| US160511 | Fast Clamping Bolt without slot double - burnished | | | | | | | | | \$49 |
| for clamping 2 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 2-1/16" | 5/8" | 12,365 lbf | 7 lbf-ft | 1.84 lbf-ft | 2,250 lbf | 0.18 lbs | | | | |
| US160513 | Fast Clamping Bolt without slot triple - burnished | | | | | | | | | \$60 |
| for clamping 3 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 2-9/16" | 5/8" | 12,365 lbf | 7 lbf-ft | 1.84 lbf-ft | 2,250 lbf | 0.22 lbs | | | | |
| US160515 | Fast Clamping Bolt without slot quadruple - burnished | | | | | | | | | \$70 |
| for clamping 4 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares | | | | | | | | | | |
| Length: (a) | Ø: | SK: | AM: | AM1: | ZK: | Weight: | | | | |
| 3-1/16" | 5/8" | 12,365 lbf | 7 lbf-ft | 1.84 lbf-ft | 2.250 lbf | 0.27 lbs | | | | |

SK=Shearing Force; AM=Tightening Torque Steel; AM1= Tightening Torque Aluminum; ZK=Tensile Force; Clamping torque dependent on material.



| | | |
|---|---|-------------|
| US160532 | Universal Bolt short - burnished | \$51 |
| for clamping 2 components, Clamping range 7/8" – 1-1/10", MUST NOT be used for connecting tables and U-shaped squares | | |
| Length: (a) | Ø: | SK: |
| 2-5/16" | 5/8" | 11,240 lbf |
| | | 7 lbf-ft |
| | | 1.84 lbf-ft |
| | | 2,250 lbf |
| | | 0.24 lbs |
| US160533 | Universal Bolt long - burnished | \$63 |
| for clamping 3 components, Clamping range 1-11/32" – 1-5/8", MUST NOT be used for connecting tables and U-shaped squares | | |
| Length: (a) | Ø: | SK: |
| 2-13/16" | 5/8" | 11,240 lbf |
| | | 7 lbf-ft |
| | | 1.84 lbf-ft |
| | | 2,250 lbf |
| | | 0.26 lbs |
| US160560.N | Connecting Bolt short - nitrided | \$25 |
| for connecting 2 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection | | |
| Length: (a) | Ø: | SK: |
| 1" | 5/8" | 11,240 lbf |
| | | 11 lbf-ft |
| | | - |
| | | 900 lbf |
| | | 0.07 lbs |
| US160561 | Connecting Bolt long - burnished | \$30 |
| for connecting 3 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection | | |
| Length: (a) | Ø: | SK: |
| 1-7/16" | 5/8" | 11,240 lbf |
| | | 11 lbf-ft |
| | | - |
| | | 900 lbf |
| | | 0.11 lbs |
| US160571 | Fast Clamping Bolt adjustable without slot short - burnished | \$55 |
| Clamping dimension 1/2" – 15/16", clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares | | |
| Length: (a) | Ø: | SK: |
| 3-1/16" | 5/8" | 12,365 lbf |
| | | 7 lbf-ft |
| | | - |
| | | 2,250 lbf |
| | | 0.29 lbs |
| US160573 | Fast Clamping Bolt adjustable without slot long - burnished | \$66 |
| Clamping dimension 15/16" – 1-7/16", clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares | | |
| Length: (a) | Ø: | SK: |
| 3-9/16" | 5/8" | 12,365 lbf |
| | | 7 lbf-ft |
| | | - |
| | | 2,250 lbf |
| | | 0.33 lbs |
| US160540 | Positioning Bolt - burnished | \$16 |
| substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares | | |
| Length: (a) | Ø: | SK: |
| 1-1/2" | 5/8" | - |
| | | - |
| | | - |
| | | - |
| | | 0.15 lbs |

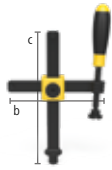
SK=Shearing Force; AM=Tightening Torque Steel; AM1= Tightening Torque Aluminum; ZK=Tensile Force; Clamping torque dependent on material.



| | | |
|--|---|-------------|
| US160740 | Magnetic Clamping Bolt 34 - Aluminum | \$21 |
| Length of Shaft 1/2", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible | | |
| Length: (a) | Ø: | Weight: |
| 1-5/16" | 5/8" | 0.04 lbs |
| US160740.1 | Magnetic Clamping Bolt 46 - Aluminum | \$24 |
| Length of Shaft 15/16", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible | | |
| Length: (a) | Ø: | Weight: |
| 1-13/16" | 5/8" | 0.07 lbs |
| US160740.2 | Magnetic Clamping Bolt 58 - Aluminum | \$27 |
| Length of Shaft 1-7/16", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible | | |
| Length: (a) | Ø: | Weight: |
| 2-5/16" | 5/8" | 0.09 lbs |

Accessories

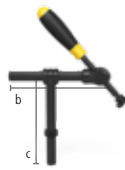
Imperial Series



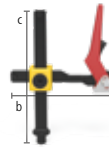
US160610



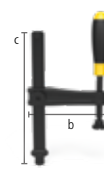
US160630



US160604



US160606



US160620

| | | |
|---|---|------------------|
| US160610 | Professional Screw Clamp - burnished / nitrided | \$84 |
| interchangeable prism, ball diameter spindle 5/16" | | |
| max. holding force | Width: (b) | Height: (c) |
| 562 lbf | 6-7/16" | 7-7/8" |
| | | Weight: 2.65 lbs |
| US160630 | Professional Screw Clamp 45°/90° - burnished | \$79 |
| interchangeable prism, ball diameter spindle 5/16", stepless rotation from 0°-360° | | |
| max. holding force | Width: (b) | Height: (c) |
| 562 lbf | - | 7-7/8" |
| | | Weight: 1.65 lbs |
| US160604 | Pipe Clamp Universal - burnished | \$85 |
| interchangeable prism, ball diameter spindle 5/16", clamping at an angle of +/- 42°, fastening with an adjusting ring | | |
| max. holding force | Width: (b) | Height: (c) |
| 135 lbf | 6-1/2" | 5-7/8" |
| | | Weight: 1.76 lbs |
| US160606 | Professional Fast Tension Clamp - burnished / nitrided | \$114 |
| recommended only for plasma nitrided welding tables | | |
| max. holding force | Width: (b) | Height: (c) |
| 562 lbf | 5-3/16" | 5-7/8" |
| | | Weight: 1.98 lbs |
| US160620 | Basic Screw Clamp - burnished / nitrided | \$68 |
| interchangeable prism, ball diameter spindle 5/16" | | |
| max. holding force | Width: (b) | Height: (c) |
| 562 lbf | 5-1/16" | 7-7/8" |
| | | Weight: 2.09 lbs |



US160656



US160656.E



US160656.PA



US160660

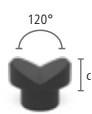


US160660.E

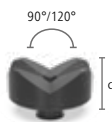


US160660.PA

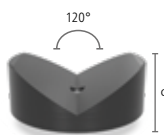
| | | |
|--|--|-------------|
| US160656 | Prism for Screw Clamps - burnished / nitrided | \$13 |
| for spindle with ball diameter 5/16", compatible with 5/8" boreholes and clamps | | |
| Height: (c) | Ø: | Weight: |
| 9/16" | 1" | 0.04 lbs |
| US160656.E | Prism for Screw Clamps - Stainless Steel | \$17 |
| for spindle with ball diameter 5/16", compatible with 5/8" boreholes and clamps, for scratch-resistant surfaces (rust prevention) | | |
| Height: (c) | Ø: | Weight: |
| 9/16" | 1" | 0.04 lbs |
| US160656.PA | Prism for Screw Clamps - Polyamide | \$13 |
| PA | for spindle with ball diameter 5/16", compatible with 5/8" boreholes and clamps, for scratch-sensitive surfaces | |
| Height: (c) | Ø: | Weight: |
| 9/16" | 1" | 0.02 lbs |
| US160660 | Pressure Ball for Screw Clamps - burnished | \$13 |
| for spindle with ball diameter 5/16", only suitable for clamps, for clamping in corners or grooves | | |
| Height: (c) | Ø: | Weight: |
| 1/2" | 13/16" | 0.04 lbs |
| US160660.E | Pressure Ball for Screw Clamps - Stainless Steel | \$17 |
| for spindle with ball diameter 5/16", only suitable for clamps, for scratch-resistant surfaces (rust prevention), for clamping in corners or grooves | | |
| Height: (c) | Ø: | Weight: |
| 1/2" | 13/16" | 0.04 lbs |
| US160660.PA | Pressure Ball for Screw Clamps - Polyamide | \$14 |
| PA | for spindle with ball diameter 5/16", only suitable for clamps, for scratch-sensitive surfaces, for clamping in corners or grooves | |
| Height: (c) | Ø: | Weight: |
| 1/2" | 13/16" | 0.02 lbs |



US160650






US160645.1.N



US160652.1

Find prisms out of aluminum
and polyamide on our website.

| | | |
|--|---|-------------|
| US160650 | Duo Prism Ø 1" - burnished / nitrided | \$17 |
| for spindle with ball diameter 5/16", only suitable for clamps | | |
| Height: (c) | Ø: | Weight: |
| 3/4" | 1" | 0.09 lbs |
| US160645.1.N | Vario Prism Ø 2" 90° / 120° with screwed-in collar - nitrided | \$52 |
|    | M10 thread for e.g. prism extensions Item No. US160649, for round and square pipes up to Ø 3" | |
| Height: (c) | Ø: | Weight: |
| 13/16" | 2" | 0.46 lbs |
| US160652.1 | Prism Ø 3-1/8" 120° with screwed-in collar - burnished / nitrided | \$59 |
| M10 thread for e.g. prism extensions Item No. US160649, for pipes up to Ø 4-3/4" | | |
| Height: (c) | Ø: | Weight: |
| 1-1/8" | 3-1/8" | 1.67 lbs |



US160822



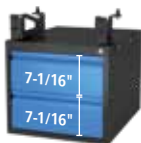
US160821



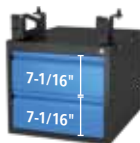
US160649.2

Find more prism extensions
(Length 3/8", 2") on our website.

| | | |
|--|---|-------------|
| US160822 | Screw Support Ø 1-15/16" - burnished | \$47 |
| vernier adjustment height in a range of 2-5/32" – 3", combinable with support set US160821 and prism extension | | |
| Height: (c) | Ø: | Weight: |
| 2-3/16" – 2-15/16" | 1-15/16" | 1.57 lbs |
| US160821 | Set of Supports 7 pieces - burnished | \$54 |
| compensation of 1/32" – 2-3/8" height difference, with M10 thread | | |
| Height: (c) | Ø: | Weight: |
| 2-9/16" | 1" | 0.37 lbs |
| US160649.2 | Prism Extension 4" - burnished | \$32 |
| compatible with prisms, support set US160821 and screw support US160822 | | |
| Length: (a) | Ø: | Weight: |
| 4" | 5/8" | 0.33 lbs |



US160990.1



US162990.1

| | | | | | | |
|--|---|------------|--|-------------|---------|---------|
| US160990.1 | Sub Table Box lockable incl. 2 drawers (2x US004230) | | | | \$685 | |
| powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 15-3/4" | | | | | | |
| Length: (a) | | Width: (b) | | Height: (c) | TF: | Weight: |
| 24-13/16" | | 20-1/16" | | 16-9/16" | 110 lbs | 94 lbs |
| US162990.1 | Sub Table Box lockable for PLUS Table incl. 2 drawers (2x US004230) | | | | \$685 | |
| powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 15-3/4" | | | | | | |
| Length: (a) | | Width: (b) | | Height: (c) | TF: | Weight: |
| 24-13/16" | | 20-1/16" | | 16-9/16" | 110 lbs | 93 lbs |

TF=max. load capacity per drawer;



= Scratch-proof



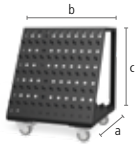
= Welding spatter protection



= Corrosion protection

Accessories

Imperial Series



US160910



US160920



US160820



US160852



US160830

| | | | | | | |
|-----------------|--|------------|-------------|--------|----------|----------------|
| US160910 | Tool Cart - powder coated finish | | | | | \$808 |
| | Max. total weight 525 lbs | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | 21-7/8" | 22-1/16" | 26-5/8" | - | 48 lbs | |
| US160920 | Burner Holder - burnished | | | | | \$30 |
| | can be positioned in borehole | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | 7-7/8" | - | 0.60 lbs | |
| US160820 | Brush with protecting cover | | | | | \$22 |
| | for cleaning boreholes | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | - | 11/16" | 0.11 lbs | |
| US160852 | Hex wrench Size 4 | | | | | \$16 |
| | yellow | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | |
| | - | - | - | - | 0.13 lbs | |
| US160830 | Shipping Bracket with Fastening Plate | | | | | \$82 |
| | 1,540 lbs load-bearing capacity (with 4x US160511), for a safe transportation of the welding tables and heavy Siegmund components, consider further instructions for use for the article online! | | | | | |
| | Length: (a) | Width: (b) | Height: (c) | Ø: | Weight: | Load capacity: |
| | 3-15/16" | 3-15/16" | 1" | - | 3.7 lbs | 1,540 lbs |



USCS160715.4

Find suitable quick-change clamps on page 47.

| | | | | | |
|---------------------|--|--------|---------|----------|-------------|
| USCS160715.4 | Adapter with Hole Pattern Ø 2-3/8" / 5/8" eccentric - burnished | | | | \$30 |
| | for Toggle Clamp (Hole pattern 1-1/2"x3/4" / 1-1/2"), for system borehole 16 mm (5/8") | | | | |
| | Height: (c) | Ø: | MS: (d) | Weight: | |
| | 1" | 2-3/8" | 5/8" | 0.79 lbs | |

MS=Material thickness;



US280780

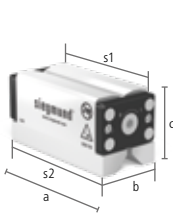


US160780

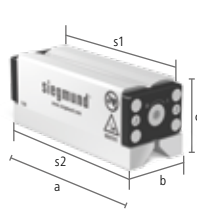


US004302

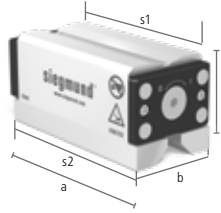
| | | | | | | |
|-----------------|---|--|--|--|--|----------------|
| US280780 | Table press System 28 | | | | | \$1,476 |
| | compressive force of 5,512 lbs, total stroke 2-3/8", operating force 75 lbf, fixation always required in two places | | | | | |
| | Weight: | | | | | |
| | 14.78 lbs | | | | | |
| US160780 | Table press System 16 | | | | | \$1,476 |
| | compressive force of 5,512 lbs, total stroke 2-3/8", operating force 75 lbf, fixation always required in two places | | | | | |
| | Weight: | | | | | |
| | 14.34 lbs | | | | | |
| US004302 | Bench vice 125 for System 28 - with 1-1/10" boreholes | | | | | \$258 |
| | Jaw width 4-15/16", Opening stroke 6-5/16", Mounting: System 16: 2x US160511 + 2x US000546, System 28: 2x US280511 | | | | | |
| | Weight: | | | | | |
| | 29.77 lbs | | | | | |



US000780

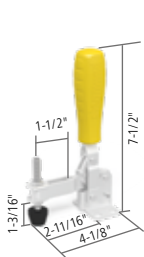


US000781

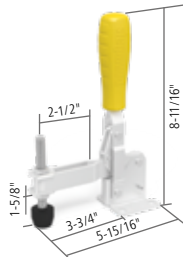


US000782

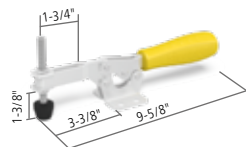
| | | |
|--|-------------------------------------|--------------|
| US000780 | Duo Magnet Clamping Block 5 | \$380 |
| Retention force 1,124 lbf, flexible clamping on steel surfaces without interference contours (e.g. Siegmund welding table), with hexagon socket (Size 8) | | |
| Clamping surface (s1) | Clamping surface (s2) | Length: (a) |
| 4-3/4" x 2-1/4" | 5-3/8" x 2-1/2" | 5-5/8" |
| Width: (b) | Height: (c) | Weight: |
| 2-1/2" | 2-13/16" | 9 lbs |
| US000781 | Duo Magnet Clamping Block 7 | \$475 |
| Retention force 1,574 lbf, flexible clamping on steel surfaces without interference contours (e.g. Siegmund welding table), with hexagon socket (Size 8) | | |
| Clamping surface (s1) | Clamping surface (s2) | Length: (a) |
| 6-1/8" x 2-1/4" | 6-3/4" x 2-1/2" | 7" |
| Width: (b) | Height: (c) | Weight: |
| 2-1/2" | 2-13/16" | 11 lbs |
| US000782 | Duo Magnet Clamping Block 10 | \$628 |
| Retention force 2,248 lbf, flexible clamping on steel surfaces without interference contours (e.g. Siegmund welding table), with hexagon socket (Size 8) | | |
| Clamping surface (s1) | Clamping surface (s2) | Length: (a) |
| 6-3/8" x 3" | 7" x 3-7/16" | 7-1/4" |
| Width: (b) | Height: (c) | Weight: |
| 3-7/16" | 3-7/16" | 20 lbs |



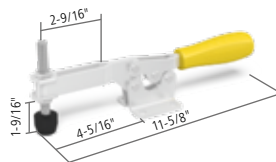
USCS009082



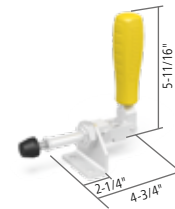
USCS009084



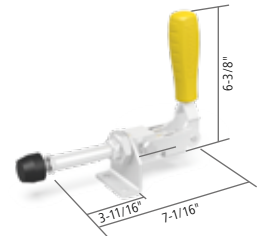
USCS009092



USCS009094



USCS009083



USCS009093

Find suitable adapters
on pages 36 and 46.

| | | |
|---|-------------------------------------|-------------|
| USCS009082 | Vertical clamp 1800 | \$41 |
| without adapter, Hole pattern 1-1/2"x3/4", opening angle: 110° | | |
| max. holding force | Length: (a) | Width: (b) |
| 405 lbf | 4-1/8" | 2-3/16" |
| Height: (c) | Weight: | |
| 7-1/2" | 0.95 lbs | |
| USCS009084 | Vertical clamp 2200 | \$46 |
| without adapter, Hole pattern 1-1/2"x1-1/2", opening angle: 105° | | |
| max. holding force | Length: (a) | Width: (b) |
| 495 lbf | 5-15/16" | 2-1/2" |
| Height: (c) | Weight: | |
| 8-11/16" | 1.54 lbs | |
| USCS009092 | Horizontal clamp 1800 | \$38 |
| without adapter, Hole pattern 1-1/2"x3/4", with less interference contour compared to vertical clamps, opening angle: 90° | | |
| max. holding force | Length: (a) | Width: (b) |
| 405 lbf | 9-5/8" | 2-3/16" |
| Height: (c) | Weight: | |
| - | 0.95 lbs | |
| USCS009094 | Horizontal clamp 3000 | \$47 |
| without adapter, Hole pattern 1-1/2"x1-1/2", with less interference contour compared to vertical clamps, opening angle: 90° | | |
| max. holding force | Length: (a) | Width: (b) |
| 674 lbf | 11-5/8" | 2-1/2" |
| Height: (c) | Weight: | |
| - | 1.61 lbs | |
| USCS009083 | Horizontal Toggle Clamp 2500 | \$57 |
| without adapter, Hole pattern 1-1/2" | | |
| max. holding force | Length: (a) | Width: (b) |
| 562 lbf | 4-3/4" | - |
| Height: (c) | Weight: | |
| - | 1.12 lbs | |
| USCS009093 | Horizontal Toggle Clamp 4000 | \$79 |
| without adapter, Hole pattern 1-1/2" | | |
| max. holding force | Length: (a) | Width: (b) |
| 899 lbf | 7-1/16" | - |
| Height: (c) | Weight: | |
| - | 2.20 lbs | |

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3' x 5' Bundle**



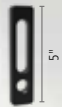
4x Clamps
US160610



12x Bolts
US160511



2x Squares
US160110.N



8x Stops
US160420.N



4x Squares
US160162.N



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