

# siegmund®

WELDING TABLES AND FIXTURES - IMPERIAL SERIES



**NEW  
TOOLS**  
ALUMINUM PROFILE  
U-SHAPE  
see page 18/19

# QUALITY ABOVE THE REST, DELIVERED BY SIEGMUND'S OFFICIAL HEAD USA IMPORTER

Siegmund® is the world leader in the manufacturing of precision Welding Tables and Fixturing Accessories. Together with Quantum Machinery Group, we want to provide the best service for our customers nationwide. As the official USA Importer of Siegmund® Welding Tables and Fixtures, Quantum Machinery has opened a BRAND NEW Facility in Charlotte, North Carolina (USA).



## Extremely Fast Shipping

With Thousands of Siegmund® Welding Tables and Accessories In-Stock, you can get your new Siegmund® Welding Tables and Accessories when you want it and when you need it.



## Showroom and Stock

- Over 20,000 sqft. Siegmund® display showroom in Charlotte, North Carolina (USA)
- 38,000 sqft. of warehouse stocking space
- With approximately 1,500 Siegmund® welding and clamping tables and over 100,000 tools and accessories, we can accommodate just about every request

## Award-Winning Support

Our team is here for you from  
7:30 a.m. to 5:00 p.m. EST Whether you need  
welding table advice or if you need a quote.

Contact us at:

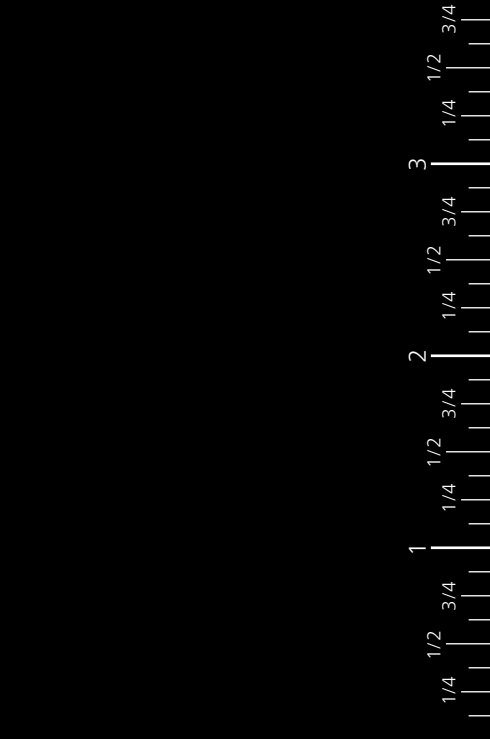
(888) 532-2375

or stop by a store near you!



[www.puritygas.com](http://www.puritygas.com)





**Siegmund® Headquarters Germany**

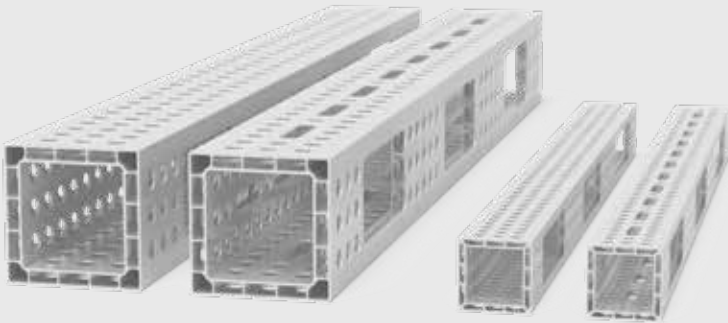
- Largest manufacturer of welding tables with a dealer network in more than 50 countries
- Large team of developers and on-going contact with our customers



# NEW CONFIGURATIONS AND SIZES

## Aluminum profile U-shape (page 18-23)

Lightweight clamping tools made of aluminum



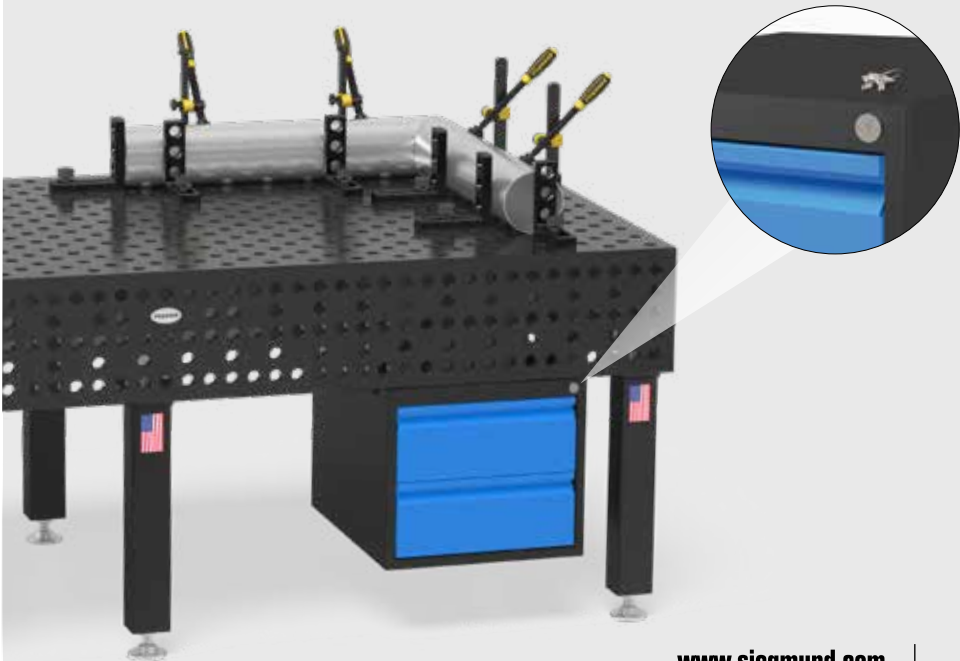
## New look proven technology

Quick-Change Clamps (page 47) and adapters (page 37 + 45)



## Sub table box lockable (page 24/25)

For safe keeping of tooling and personal items

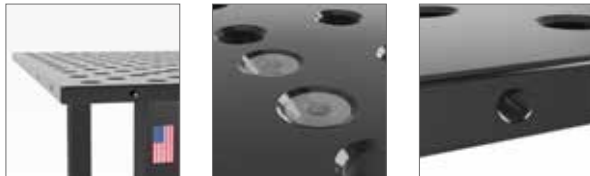


# CHOOSE YOUR WELDING TABLE

THE RIGHT WORKING BASIS FOR EVERY APPLICATION

## System 28 Basic – Imperial Series

- Borehole Ø 28 mm (1-1/10")
- Boreholes on the surface in diagonal grid
- Corners and edges rounded
- M12-thread on 4 sides every 8"
- 5/16"x45° chamfer for table mounting



**Economical**

See page 12

### Basic 8.7:

- Through-hardened tool steel X8.7 + Plasma nitration
- Material thickness approx. 15/16" – 1-1/16"
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

## System 28 – Imperial Series

- Borehole Ø 28 mm (1-1/10")
- Boreholes on the surface in diagonal grid
- Corners, edges and boreholes rounded
- Height of table side 7-7/8"
- Boreholes on table sides in diagonal grid
- With inch scaling on the surface
- Construction reinforced with ribbing



**Professional**

See page 10

### Professional Extreme 8.7:

- Through-hardened tool steel X8.7 + Plasma nitration
- Material thickness approx. 15/16" – 1-1/16"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

## System 28 PLUS – Imperial Series

- Borehole Ø 28 mm (1-1/10")
- Boreholes on the surface in diagonal grid
- Corners, edges and boreholes rounded
- Height of table side 11-3/4"
- Boreholes on table side 3 rows with 2" spacing, 2 rows with 4" spacing
- With inch scaling on the surface
- Construction reinforced with ribbing




**High Performance**

See page 8

### Professional Extreme 8.8 PLUS:

- Through-hardened tool steel **X8.8** + Plasma nitration
- Material thickness approx. 15/16" – 1-1/16"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **360 – 420 Vickers**
- Surface hardness approx. **500 – 900 Vickers**

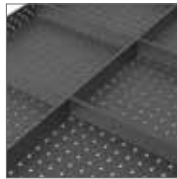
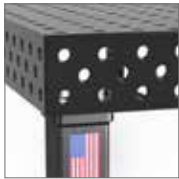


 Siegmund's unique and specially developed materials and processes provide features not generally offered by other manufacturers. Thanks to the sophisticated modular system of Siegmund, all systems can be connected by using connecting elements.



## System 16 – Imperial Series

- Borehole Ø 16 mm (5/8")
- Boreholes on the surface 2" x 2" grid
- Corners, edges and boreholes rounded
- Height of table side 3-15/16"
- Boreholes on table sides in diagonal grid
- With inch scaling on the surface
- Construction reinforced with ribbing



**Professional**

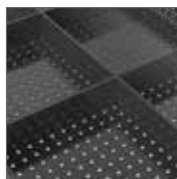
See page 16

### Professional Extreme 8.7:

- Through-hardened tool steel X8.7 + Plasma nitration
- Material thickness approx. 7/16" – 1/2"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

## System 16 PLUS – Imperial Series

- Borehole Ø 16 mm (5/8")
- Boreholes on the surface 2" x 2" grid
- Corners, edges and boreholes rounded
- Height of table side 5-7/8"
- Boreholes on table side 3 rows with 1" spacing, 2 rows with 2" spacing
- With inch scaling on the surface
- Construction reinforced with ribbing



**High Performance**

See page 14

### Professional Extreme 8.7 PLUS:

- Through-hardened tool steel **X8.7** + Plasma nitration
- Material thickness approx. 7/16" – 1/2"
- Table side panel made of high quality steel S355J2+N + Plasma nitration
- Basic hardness approx. **280 – 340 Vickers**
- Surface hardness approx. **450 – 850 Vickers**

# PROFESSIONAL EXTREME PLUS

THE NEW TABLE SERIES WITH HIGH SIDE PANELS



*Professional Extreme PLUS with increased side height to master challenging setups with even more clamping options at your disposal.*



## COUNTLESS POSSIBILITIES

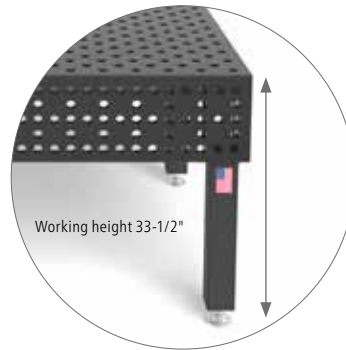
Expand your working area and take advantage of the increased table side height and also benefit from the additional clamping options.

## IMPROVED RIGIDITY

Thanks to the higher table side and ribbing, the rigidity of the table top is improved and deformation under load is reduced.

## COMPATIBILITY

All Siegmund Imperial Series Accessories are compatible with the Siegmund PLUS tables.



## SPECIFICATIONS

- Significantly more usable space for accessories on the side panel
- Double the number of boreholes on the side panel
- All Siegmund Imperial Series Accessories are compatible with the Siegmund PLUS tables

### System 16 – Imperial Series:

- Through-hardened tool steel **X8.7** + Plasma nitration\* (see page 5)
- Height of table side 5-7/8"

### System 28 – Imperial Series:

- Through-hardened tool steel **X8.8** + Plasma nitration\* (see page 4)
- Height of table side 11-3/4"

\*Table side panel made of high quality steel S355J2+N + Plasma nitration

## ADVANTAGES PLUS SIDE PANEL

- Better flatness and stability for table extensions with squares and aluminum profiles
- Larger contact surface for squares and higher precision

## BEARING LOAD

Maximum recommended static overall load with 6 legs based on even load distribution:

**System 16 – Imperial Series:** 6,600 lbs

**System 28 – Imperial Series:** 19,800 lbs

(Data based off of the Standard Legs)



# WELDING TABLES

FOR HEAVY-DUTY APPLICATIONS

## System 28 PLUS – Imperial Series

System 28 (1-1/10" = 28 mm)

Borehole Ø 1-1/10"

Boreholes on the surface in diagonal grid

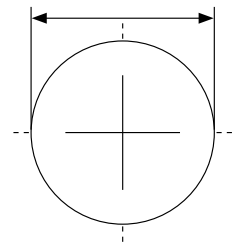
Height of table side 11-3/4"

Boreholes on table side 3 rows with 2" spacing

2 rows with 4" spacing

Material thickness approx. 15/16" – 1-1/16"

Grid dimension 4" x 4"



### TABLES

4' x 8' (48" x 96")

5' x 10' (60" x 120")

Item No.	US280030.XD8PL	US280040.XD8PL
Weight	approx. 2,534 lbs	approx. 3,758 lbs
Legs	6	6
PRICE	<b>\$11,235</b>	<b>\$15,670</b>

Maximum recommended static total load with 6 legs 19,800 lbs based on even load distribution. (Data only for leg standard equipment)



Standard Leg



Standard Leg



Height Adjustable Leg



Leg with Castor and Locking Brake



Height Adjustable Leg with Castor and Locking Brake

### TABLE LEGS

Item No.	US280853.X	US280858.X	US280877.XX	US280860.XX <sup>1</sup>	US280879.XX <sup>1</sup>
Capacity per table leg	6,600 lbs	4,400 lbs	4,400 lbs	<b>1,760 lbs</b>	<b>1,760 lbs</b>
Leg height	24"	28"	22" – 36"	24"	22" – 30"
Table height	36"	40"	34" – 48"	36"	34" – 42"
Fine adjustment	2"	2"	2"	13/16"	13/16"
Surcharge per leg	<b>included</b>	<b>alternatively</b>	<b>\$109</b>	<b>\$136</b>	<b>\$180</b>

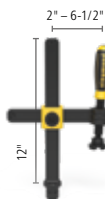
<sup>1</sup> Note castor: Not recommended for the 5' x 10' welding table. In order to use castors on a 4' x 8' welding table, you will need to use a 4 leg (instead of 6 leg) with castors configuration.

### ACCESSORIES-SET US283999 (Included at no extra cost in all sets)

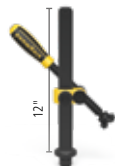
US280402.N	Eccentric Stop
US280852.1	Hex wrench
US280820	Brush
US000911	Sample CleanBasic
US000921	Sample Anti-Spatter
US280920	Burner Holder



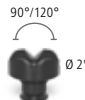
Value: \$163



Clamp



Clamp



Prism



Bolt



Stop



Stop



Stop

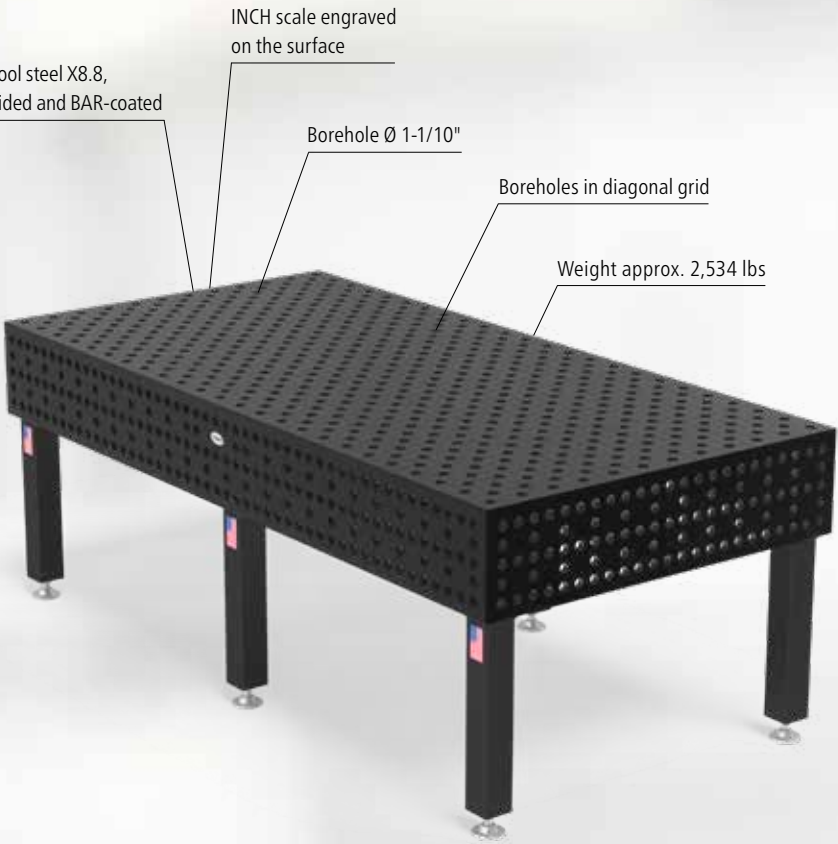
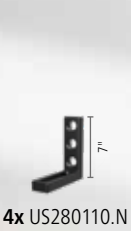


Square  
incl. INCH scale

SETS	Clamp	Clamp	Prism	Bolt	Stop	Stop	Stop	Square incl. INCH scale
Material	nitrided	nitrided	burnished	burnished	nitrided	nitrided	nitrided	nitrided
Item No.	US280610.N	US280630.N	US280645.1	US280511	US280410.N	US280420.N	US280430.N	US280110.N
Set 1: US283100	4 x			8 x	2 x	4 x		2 x
Set 2: US283200	6 x	2 x	4 x	12 x	4 x	6 x	2 x	4 x
Set 3: US283300	8 x	4 x	4 x	16 x	4 x	6 x	2 x	4 x
Set 4: US283400	10 x	6 x	6 x	20 x	6 x	8 x	4 x	6 x
Set 5: US283500	12 x	12 x	8 x	30 x	8 x	8 x	4 x	10 x


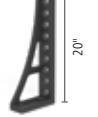
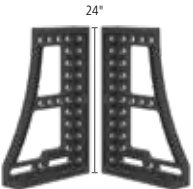
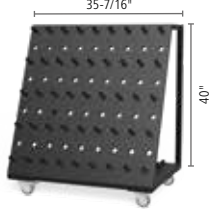
LIMITED TIME OFFER

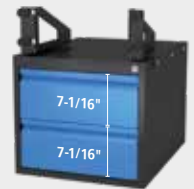
System 28 PLUS – Imperial Series  
Siegmund® Welding Table  
Professional Extreme 8.8 PLUS  
4' x 8' Bundle



\$14,329

was \$16,076  
Item No. US288130.XD8PL

				
Square incl. INCH scale	Square incl. INCH scale	Square incl. INCH scale	Tool Cart	
nitrided	nitrided	nitrided	powder coated finish	
US280152.N	US280162.N	US280134+36.N	US280910	\$1,639
2 x	2 x			\$3,949
2 x	2 x	1 x + 1 x	1 x	\$6,339
4 x	4 x	1 x + 1 x	1 x	\$8,569
4 x	4 x	2 x + 2 x	1 x	\$11,449



**Sub Table Box**

inclusive 2 drawers with  
suitable mounting.  
Max. load capacity per  
drawer approx. 110 lbs.  
Drawer pull-out length 15-3/4"

**\$685**  
Item No. US280990.1



# WELDING TABLES

FOR HEAVY-DUTY APPLICATIONS

System 28 (1-1/10" = 28 mm)

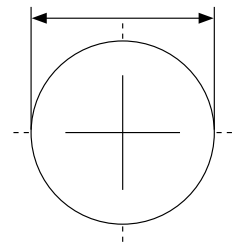
Borehole Ø 1-1/10"

Boreholes in diagonal grid

Height of table side 7-7/8"

Material thickness approx. 15/16" – 1-1/16"

Grid dimension 4" x 4"



## System 28 – Imperial Series



TABLES	4' x 5' (48" x 60")	4' x 8' (48" x 96")	5' x 5' (60" x 60")	5' x 10' (60" x 120")
Item No.	US280035.XD7	US280030.XD7	US280050.XD7	US280040.XD7
Weight	approx. 1,441 lbs	approx. 2,217 lbs	approx. 1,754 lbs	approx. 3,277 lbs
Legs	4	6	4	6
PRICE	<b>\$5,630</b>	<b>\$8,630</b>	<b>\$6,865</b>	<b>\$11,885</b>

Maximum recommended static total load with 4 legs 8,800 lbs based on even load distribution. (Data only for leg standard equipment)



Standard Leg



Height Adjustable Leg



Leg with Caster and Locking Brake



Height Adjustable Leg with Caster and Locking Brake

### TABLE LEGS

Item No.	US280858.X	US280877.XX	US280876.XX <sup>1</sup>	US280879.XX <sup>1</sup>
Capacity per table leg	4,400 lbs	4,400 lbs	<b>1,760 lbs</b>	<b>1,760 lbs</b>
Leg height	28"	22" – 36"	28"	22" – 30"
Table height	36"	30" – 44"	36"	30" – 38"
Fine adjustment	2"	2"	13/16"	13/16"
Surcharge per leg	<b>included</b>	<b>\$109</b>	<b>\$139</b>	<b>\$180</b>

<sup>1</sup> Note castor: Not recommended for the 5' x 10' welding table. In order to use castors on a 4' x 8' welding table, you will need to use a 4 leg (instead of 6 leg) with castors configuration.

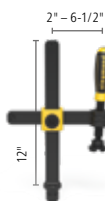
### ACCESSORIES-SET US283999

(Included at no extra cost in all sets)

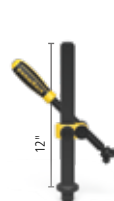
US280402.N	Eccentric Stop
US280852.1	Hex wrench
US280820	Brush
US000911	Sample CleanBasic
US000921	Sample Anti-Spatter
US280920	Burner Holder



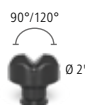
Value: \$163



Clamp



Clamp



Prism



Bolt



Stop



Stop



Stop



Square  
incl. INCH scale

SETS	Clamp	Clamp	Prism	Bolt	Stop	Stop	Stop	Square incl. INCH scale
Material	nitrided	nitrided	burnished	burnished	nitrided	nitrided	nitrided	nitrided
Item No.	US280610.N	US280630.N	US280645.1	US280511	US280410.N	US280420.N	US280430.N	US280110.N
Set 1: US283100	4 x			8 x	2 x	4 x		2 x
Set 2: US283200	6 x	2 x	4 x	12 x	4 x	6 x	2 x	4 x
Set 3: US283300	8 x	4 x	4 x	16 x	4 x	6 x	2 x	4 x
Set 4: US283400	10 x	6 x	6 x	20 x	6 x	8 x	4 x	6 x
Set 5: US283500	12 x	12 x	8 x	30 x	8 x	8 x	4 x	10 x



# LIMITED TIME OFFER

## System 28 – Imperial Series Siegmund® Welding Table Professional Extreme 8.7 5' x 10' Bundle



1x USAQ28014061.V



1x USAP800399.AT



8x US280610.N



4x US280630.N



12x US280511



4x USAP280528



2x USAP280602.N



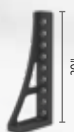
1x US800653.N



4x US280410.N



4x US280110.N



2x US280162.N



# \$14,229

was \$15,972  
Item No. US288340.XD7



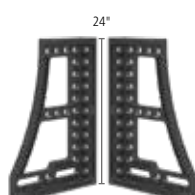
Square  
incl. INCH scale

nitrided  
US280152.N



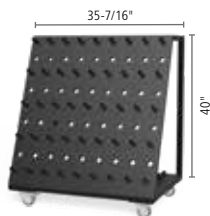
Square  
incl. INCH scale

nitrided  
US280162.N



Square  
incl. INCH scale

nitrided  
US280134+36.N



Tool Cart

powder coated finish  
US280910

				<b>\$1,639</b>
2 x	2 x			<b>\$3,949</b>
2 x	2 x	1 x + 1 x	1 x	<b>\$6,339</b>
4 x	4 x	1 x + 1 x	1 x	<b>\$8,569</b>
4 x	4 x	2 x + 2 x	1 x	<b>\$11,449</b>



Sub Table Box

inclusive 2 drawers with  
suitable mounting.  
Max. load capacity per  
drawer approx. 110 lbs.  
Drawer pull-out length 15-3/4"

**\$685**

Item No. US280990.1



# WELDING TABLES

THE ECONOMICAL SOLUTION

System 28 (1-1/10" = 28 mm)

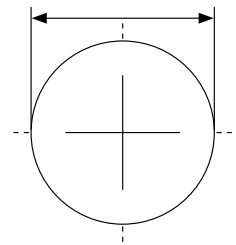
Borehole Ø 1-1/10"

Boreholes in diagonal grid

M12-thread on 4 sides every 8"

Thickness of table plate approx. 15/16" – 1-1/16"

Grid dimension 4" x 4"



## System 28 Basic – Imperial Series



TABLES	4' x 4' (48" x 48")	4' x 8' (48" x 96")	5' x 10' (60" x 120")
Item No.	US281015.XD7	US281030.XD7	US281040.XD7
Weight	approx. 788 lbs	approx. 1,442 lbs	approx. 2,152 lbs
Legs	4	6	6
<b>PRICE</b>	<b>\$2,597</b>	<b>\$4,945</b>	<b>\$6,785</b>

Maximum recommended static total load with 4 legs 4,400 lbs based on even load distribution. (Data only for leg standard equipment)



### TABLE LEGS

Item No.	US161856	US160877.XX	US161855.XX <sup>1</sup>	US160879.XX <sup>1</sup>
Capacity per table leg	2,200 lbs	2,200 lbs	<b>440 lbs</b>	<b>440 lbs</b>
Leg height	35"	22" – 38"	35"	24" – 36"
Table height	36"	23" – 39"	36"	25" – 37"
Fine adjustment	1-5/16"	1-5/8"	1-3/16"	1-3/16"
<b>Surcharge per leg</b>	<b>included</b>	<b>\$76</b>	<b>\$85</b>	<b>\$127</b>

<sup>1</sup> Note castor: Not recommended for welding tables with 6 table legs.

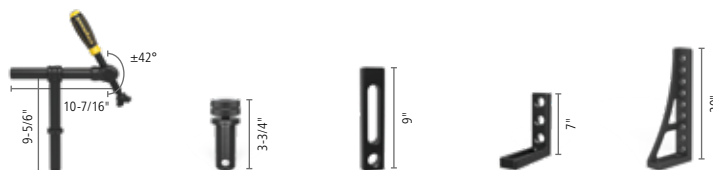
### ACCESSORIES-SET US283999

(Included at no extra cost in all sets)

US280402.N	Eccentric Stop
US280852.1	Hex wrench
US280820	Brush
US000911	Sample CleanBasic
US000921	Sample Anti-Spatter
US280920	Burner Holder



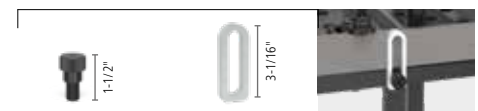
**Value: \$163**



### SETS

	Clamp	Bolt	Stop	Square incl. INCH scale	Square incl. INCH scale	Threaded Bolt	Stop	
Material	burnished	burnished	nitrided	nitrided	nitrided	burnished	galvanized	
Item No.	US280604	US280511	US280420.N	US280110.N	US280162.N	US280543	US160415	
<b>Basic-Set 1:</b> US281200	4 x	8 x	6 x	2 x		8 x	8 x	<b>\$2,089</b>
<b>Basic-Set 2:</b> US281300	8 x	12 x	8 x	4 x		8 x	8 x	<b>\$3,096</b>
<b>Basic-Set 3:</b> US281400	10 x	18 x	10 x	6 x	4 x	8 x	8 x	<b>\$5,029</b>

### SIDE STOPS



# LIMITED TIME OFFER

## System 28 Basic – Imperial Series Siegmund® Welding Table Basic Plasma Nitrided 4' x 4' Bundle



Hardened tool steel X8.7,  
plasma nitrided and BAR-coated

Borehole Ø 1-1/10"

Boreholes in diagonal grid

Weight approx. 788 lbs



4x US280610.N



2x US280630.N



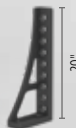
10x US280511



4x US280410.N



4x US280110.N



2x US280162.N



# \$4,675

was \$5,352

Item No. US288415.XD7



### Sub Table Box

inclusive 2 drawers with  
suitable mounting.  
Max. load capacity per  
drawer approx. 110 lbs.  
Drawer pull-out length 15-3/4"

## \$685

Item No. US281990.1





# WELDING TABLES

FOR FINE DETAIL APPLICATIONS

System 16 (5/8" = 16 mm)

Borehole Ø 5/8"

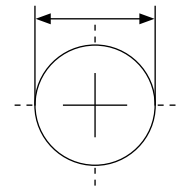
Boreholes on the surface 2" x 2" grid

Height of table side 5-7/8"

Boreholes on table side 3 rows with 1" spacing

2 rows with 2" spacing

Material thickness approx. 7/16" – 1/2"



## System 16 PLUS – Imperial Series



TABLES	4' x 5' (48" x 60")	4' x 8' (48" x 96")	5' x 10' (60" x 120")
Item No.	US160035.X7PL	US160030.X7PL	US160040.X7PL
Weight	approx. 797 lbs	approx. 1,256 lbs	approx. 1,926 lbs
Legs	4	6	6
<b>PRICE</b>	<b>\$4,580</b>	<b>\$6,875</b>	<b>\$9,790</b>

Maximum recommended static total load with 4 legs 4,400 lbs based on even load distribution. (Data only for leg standard equipment)



### TABLE LEGS

Item No.	US160853.X	US160858.X	US160877.XX	US160860.XX <sup>1</sup>	US160879.XX <sup>1</sup>
Capacity per table leg	2,200 lbs	2,200 lbs	2,200 lbs	<b>440 lbs</b>	<b>440 lbs</b>
Leg height	30"	32"	22" – 38"	30"	24" – 36"
Table height	36"	38"	28" – 44"	36"	30" – 42"
Fine adjustment	1-5/8"	1-5/8"	1-5/8"	1-3/16"	1-3/16"
<b>Surcharge per leg</b>	<b>included</b>	<b>alternatively</b>	<b>\$76</b>	<b>\$82</b>	<b>\$127</b>

<sup>1</sup> Note castor: Not recommended for welding tables with 6 table legs.

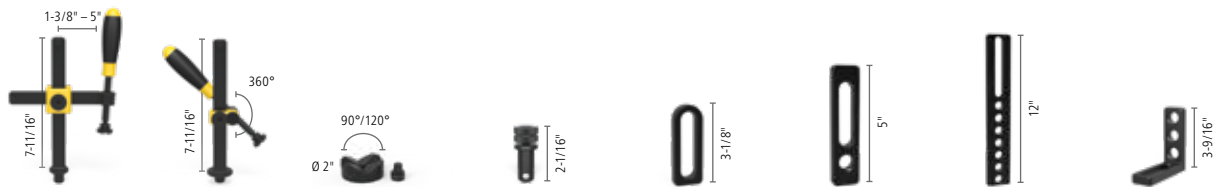
### ACCESSORIES-SET US163999

(Included at no extra cost in all sets)

US160402.N Eccentric Stop  
 US160852 Hex wrench  
 US160820 Brush  
 US000911 Sample CleanBasic  
 US000921 Sample Anti-Spatter  
 US160920 Burner Holder



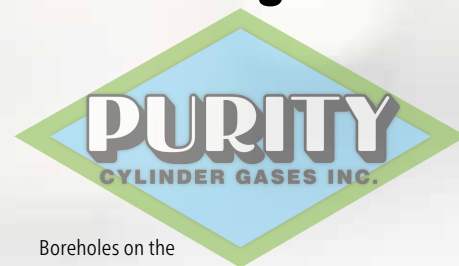
**Value: \$133**



SETS	Clamp	Clamp	Prism	Bolt	Stop	Stop	Stop	Square incl. INCH scale
Material	burnished / nitrided	burnished	nitrided	burnished	nitrided	nitrided	nitrided	nitrided
Item No.	US160610	US160630	US160645.1.N	US160511	US160410.N	US160420.N	US160425.N	US160110.N
<b>Set 1: US163100</b>	4 x			8 x	2 x	4 x		2 x
<b>Set 2: US163200</b>	6 x	2 x	4 x	12 x	4 x	6 x	2 x	4 x
<b>Set 3: US163300</b>	8 x	4 x	4 x	16 x	4 x	6 x	2 x	4 x
<b>Set 4: US163400</b>	10 x	6 x	6 x	20 x	6 x	8 x	4 x	6 x
<b>Set 5: US163500</b>	12 x	12 x	8 x	30 x	8 x	8 x	4 x	10 x

# LIMITED TIME OFFER

siegmund



## System 16 PLUS – Imperial Series Siegmund® Welding Table Professional Extreme 8.7 PLUS 4' x 8' Bundle



8x US160610



8x US160630



8x US160645.1.N



12x US160511



4x US160403.N



4x US160410.N



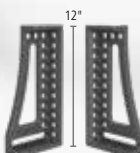
4x US160420.N



8x US160108.N



2x US160110.N



1x US160124.N  
1x US160126.N



Hardened tool steel X8.7,  
plasma nitrided and BAR-coated

INCH scale engraved  
on the surface

Borehole Ø 5/8"

Boreholes on the  
surface 2" x 2" grid

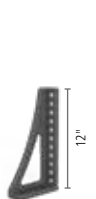
Weight approx. 1,256 lbs



# \$9,509

was \$10,692

Item No. US168430.X7PL



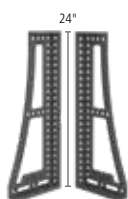
Square  
incl. INCH scale

nitrided  
US160162.N



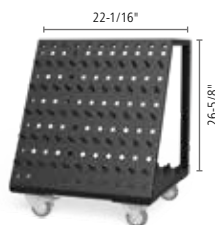
Square  
incl. INCH scale

nitrided  
US160164.N



Square  
incl. INCH scale

nitrided  
US160134+36.N



Tool Cart

powder coated finish  
US160910

\$1,179

2 x

2 x

\$2,779

2 x

2 x

1 x + 1 x

1 x

\$4,419

4 x

2 x

1 x + 1 x

1 x

\$5,619

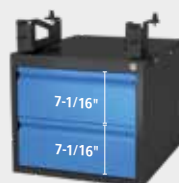
4 x

4 x

2 x + 2 x

1 x

\$7,819



Sub Table Box

inclusive 2 drawers with  
suitable mounting.  
Max. load capacity per  
drawer approx. 110 lbs.  
Drawer pull-out length 15-3/4"

\$685

Item No. US160990.1



# WELDING TABLES

FOR FINE DETAIL APPLICATIONS

System 16 (5/8" = 16 mm)

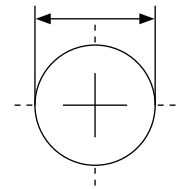
Borehole Ø 5/8"

Boreholes on the surface 2" x 2" grid

Boreholes on the table side in diagonal grid

Height of table side 3-15/16"

Material thickness approx. 7/16" – 1/2"



## System 16 – Imperial Series



TABLES	3' x 4' (36" x 48")	4' x 5' (48" x 60")	4' x 8' (48" x 96")	5' x 5' (60" x 60")	5' x 10' (60" x 120")
Item No.	US160025.X7	US160035.X7	US160030.X7	US160050.X7	US160040.X7
Weight	approx. 486 lbs	approx. 726 lbs	approx. 1,151 lbs	approx. 907 lbs	approx. 1,725 lbs
Legs	4	4	6	4	6
PRICE	<b>\$2,775</b>	<b>\$4,215</b>	<b>\$6,700</b>	<b>\$5,390</b>	<b>\$9,350</b>

Maximum recommended static total load with 4 legs 4,400 lbs based on even load distribution. (Data only for leg standard equipment)



Standard Leg



Height Adjustable Leg



Leg with Castor and Locking Brake



Height Adjustable Leg with Castor and Locking Brake

### TABLE LEGS

Item No.	US160858.X	US160877.XX	US160876.XX <sup>1</sup>	US160879.XX <sup>1</sup>
Capacity per table leg	2,200 lbs	2,200 lbs	<b>440 lbs</b>	<b>440 lbs</b>
Leg height	32"	22" – 38"	32"	24" – 36"
Table height	36"	26" – 42"	36"	28" – 40"
Fine adjustment	1-5/8"	1-5/8"	1-3/16"	1-3/16"
Surcharge per leg	<b>included</b>	<b>\$76</b>	<b>\$84</b>	<b>\$127</b>

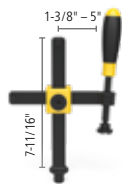
<sup>1</sup> Note castor: Not recommended for welding tables with 6 table legs.

### ACCESSORIES-SET US163999 (Included at no extra cost in all sets)

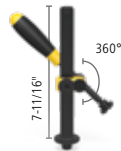
- US160402.N Eccentric Stop
- US160852 Hex wrench
- US160820 Brush
- US000911 Sample CleanBasic
- US000921 Sample Anti-Spatter
- US160920 Burner Holder



Value: \$133



Clamp



Clamp



Prism



Bolt



Stop



Stop



Stop




Square  
incl. INCH scale

SETS	Clamp	Clamp	Prism	Bolt	Stop	Stop	Stop	Square
Material	burnished / nitrided	burnished	nitrided	burnished	nitrided	nitrided	nitrided	nitrided
Item No.	US160610	US160630	US160645.1.N	US160511	US160410.N	US160420.N	US160425.N	US160110.N
Set 1: US163100	4 x			8 x	2 x	4 x		2 x
Set 2: US163200	6 x	2 x	4 x	12 x	4 x	6 x	2 x	4 x
Set 3: US163300	8 x	4 x	4 x	16 x	4 x	6 x	2 x	4 x
Set 4: US163400	10 x	6 x	6 x	20 x	6 x	8 x	4 x	6 x
Set 5: US163500	12 x	12 x	8 x	30 x	8 x	8 x	4 x	10 x




LIMITED TIME OFFER


System 16 – Imperial Series  
Siegmund® Welding Table  
Professional Extreme 8.7  
4' x 8' Bundle




4x US160610




2x US160606




12x US160511




4x US160513




4x US160740.1




4x US160402.N




4x US160410.N




4x US160420.N



4x US160110.N



2x US160164.N



1x US160134.N  
1x US160136.N





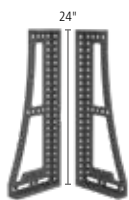
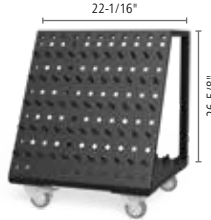
Item No. US163990

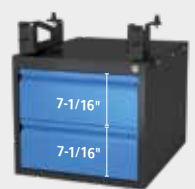
+ 

Incl. 6-Piece Accessory-Set

\$8,829

was \$9,935  
Item No. US168430.X7

 <p>Square incl. INCH scale</p>	 <p>Square incl. INCH scale</p>	 <p>Square incl. INCH scale</p>	 <p>Tool Cart</p>
nitrided	nitrided	nitrided	powder coated finish
US160162.N	US160164.N	US160134+36.N	US160910
\$1,179			
2 x	2 x		\$2,779
2 x	2 x	1 x + 1 x	\$4,419
4 x	2 x	1 x + 1 x	\$5,619
4 x	4 x	2 x + 2 x	\$7,819



7-1/16"  
7-1/16"

**Sub Table Box**

inclusive 2 drawers with  
suitable mounting.  
Max. load capacity per  
drawer approx. 110 lbs.  
Drawer pull-out length 15-3/4"

**\$685**  
Item No. US160990.1

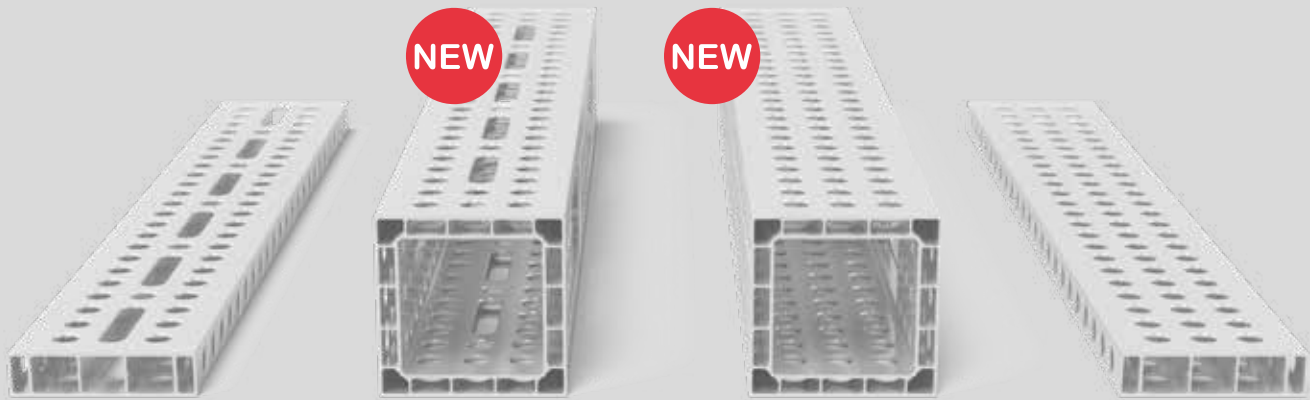


# ALUMINUM PROFILES

ADAPTER FOR TABLE CONNECTION – THREE-DIMENSIONAL CLAMPING WITH ALUMINUM PROFILES



*With free positioning on the work surface, the table connection adapter enables a variety of clamping options.*



## ATTACHMENT TO THE TABLE SIDE PANEL

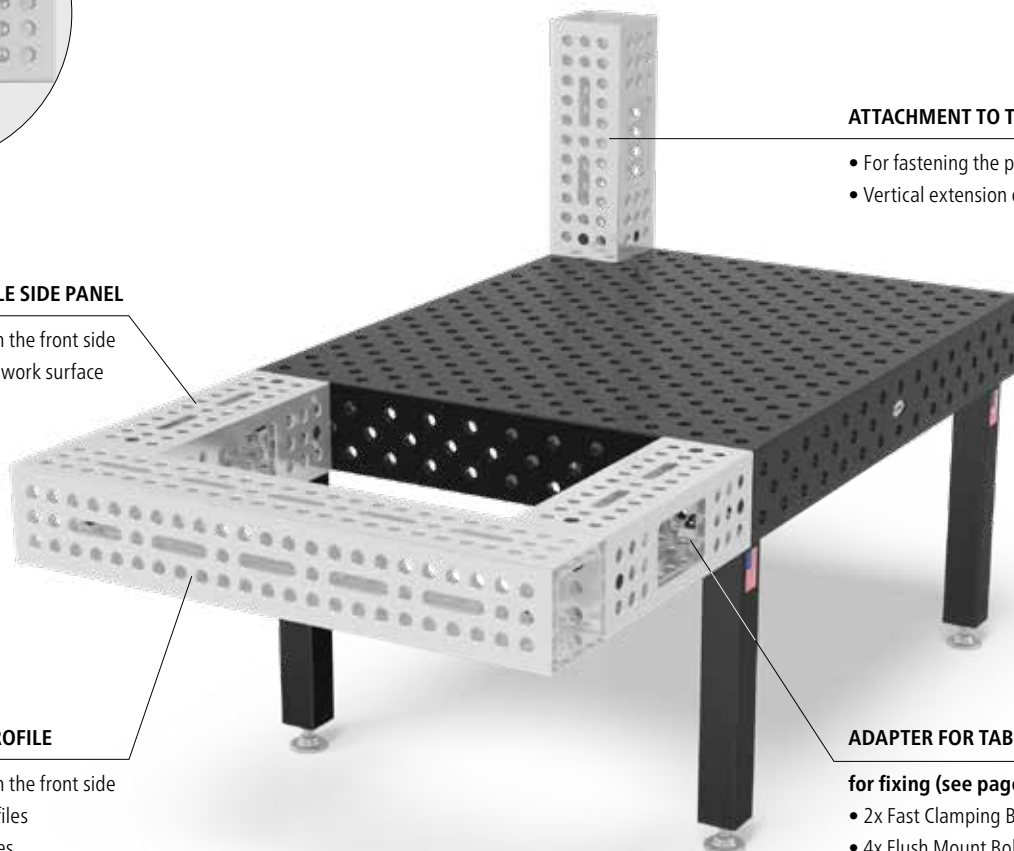
- For fastening the profiles on the front side
- Horizontal extension of the work surface

## FASTENING PROFILE TO PROFILE

- For fastening the profiles on the front side
- Extension of aluminum profiles
- Creation of your own squares

## ATTACHMENT TO THE PLATE

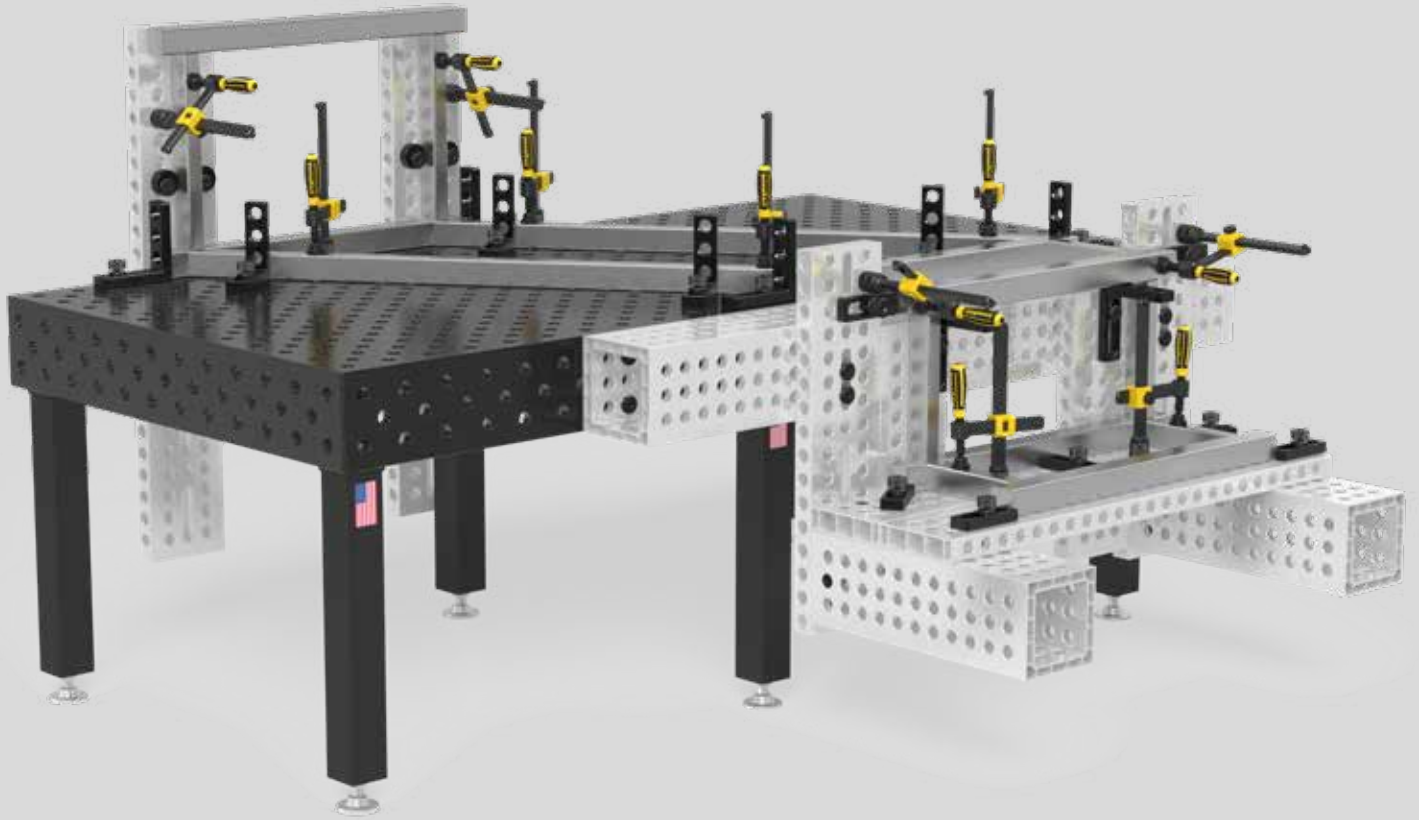
- For fastening the profiles on the front side
- Vertical extension of the work surface



## ADAPTER FOR TABLE CONNECTION

**for fixing (see page 19):**

- 2x Fast Clamping Bolt without slot double
- 4x Flush Mount Bolt without slot double
- 2x Spacer Ring pack of 4 (is only required for system 28)



## FAST CLAMPING BOLT WITHOUT SLOT DOUBLE

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## SPACER RING

is only required for system 28

Page 20

## ALUMINUM PROFILE U-SHAPE

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## PLEASE NOTE:

- First attach the adapter to the aluminum profile using the flush mount bolt
- Then fasten it with at least 2 fast clamping bolts to the table

## SPACER RING

is only required for system 28

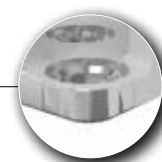
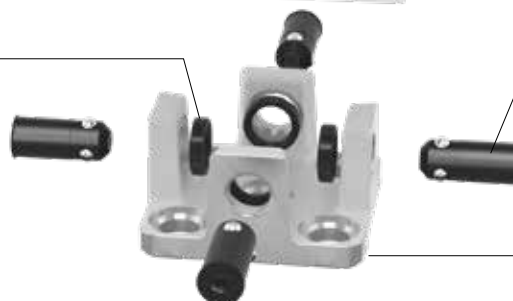
Page 20

## FLUSH MOUNT BOLT WITHOUT SLOT DOUBLE

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## ADAPTER FOR TABLE CONNECTION

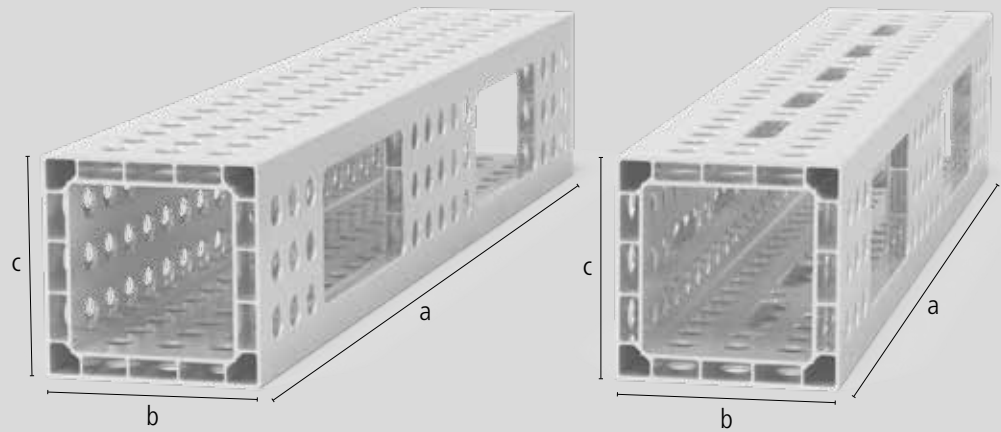
inserted into the profile  
by clamping  
Page 20 / 22



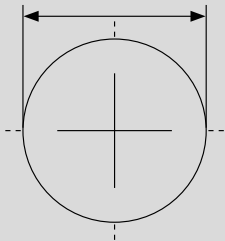
## SIEGMUND TABLE

# ALUMINUM PROFILES AND ACCESSORIES

SYSTEM 28 – IMPERIAL SERIES

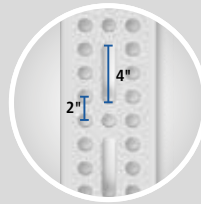


System 28 (1-1/10" = 28 mm)



## WITH FULL GRID

Stable stop due to large dimensions.  
Version with full grid with many clamping options.



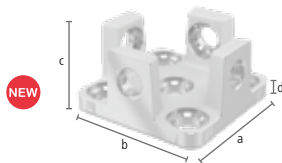
## WITH ELONGATED HOLE

Stable stop due to large dimensions.  
Variable clamping also possible at an angle.

### Aluminum profile U-shape 8"x8"

Clamping on up to 4 sides possible. Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface. When table extension exceeds 40" additional support through an extra leg is required (Reduction Bushing US000546 required), consider further instructions for use for the article online! Flatness tolerance < 1/25" / 40"

	Style:	Length: (a)	Width: (b)	Height: (c)	Weight:	
USAQ28014061.V	2" Grid	2'	8"	8"	18.09 lbs	\$193
USAQ28014061.VLL	2" Grid elongated hole	2'	8"	8"	17.63 lbs	\$199
USAQ28014122.V	2" Grid	4'	8"	8"	34.98 lbs	\$376
USAQ28014122.VLL	2" Grid elongated hole	4'	8"	8"	33.81 lbs	\$389
USAQ28014183.V	2" Grid	6'	8"	8"	52.38 lbs	\$561
USAQ28014183.VLL	2" Grid elongated hole	6'	8"	8"	50.52 lbs	\$580



USAP800399.AT



USAP280605.N



US800653.N

### USAP800399.AT

#### Adapter for table connection for aluminum profiles - Aluminum-Titanium

\$146



for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x US280511, 4x USAP280528, 2x US800653.N (not included in the delivery)

Length: (a)	Width: (b)	Height: (c)	MS: (d)	Ø:	Weight:
5-7/8"	5-7/8"	3-1/8"	5/8"	-	2.84 lbs

### USAP280605.N

#### Adapter for screw clamps basic - nitrided

\$19



for using screw clamps in aluminum profiles, for Screw Clamps: US280610.N, US280630.N, US280615.N

Length: (a)	Width: (b)	Height: (c)	MS: (d)	Ø:	Weight:
3-1/8"	-	-	-	1-3/4"	1.19 lbs

### US800653.N

#### Spacer Ring for Premium Light pack of 4 - nitrided

\$13

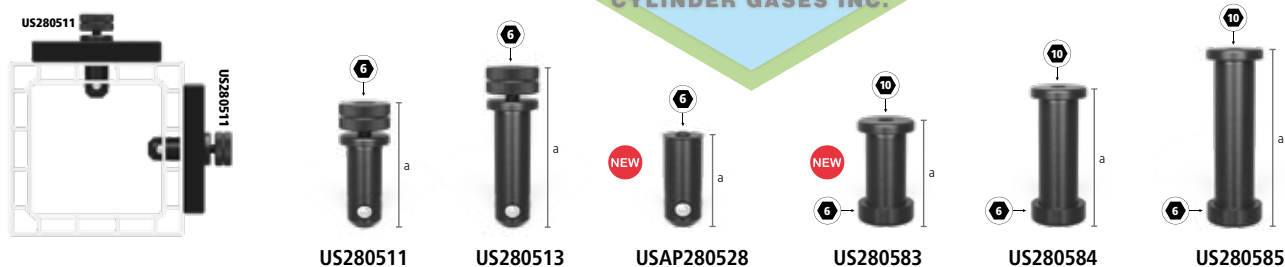


distance between two clamping elements, is required for clamping to material thickness 5/8" with bolt US280511, Scope of delivery: 4 pieces

Length: (a)	Width: (b)	Height: (c)	MS: (d)	Ø:	Weight:
-	-	-	1/2"	1-1/2"	0.09 lbs

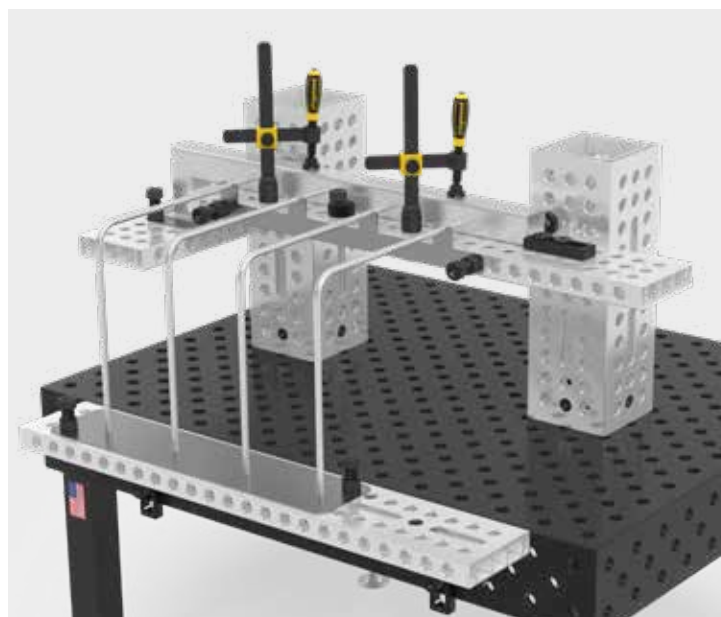
MS=Material thickness





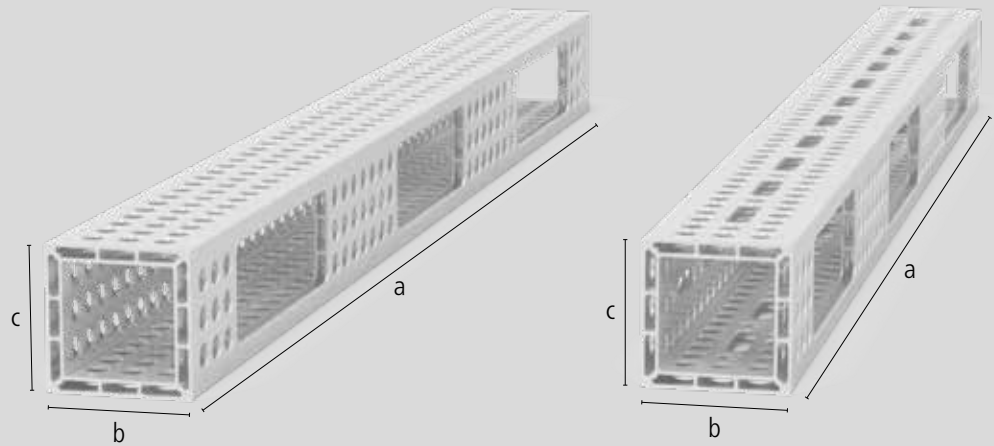
US280511	Fast Clamping Bolt without slot double - burnished						\$70
for clamping 2 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
3-3/4"	1-1/10"	49,400 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.20 lbs	
US280513	Fast Clamping Bolt without slot triple - burnished						\$78
for clamping 3 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
4-3/4"	1-1/10"	49,400 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.43 lbs	
USAP280528	Flush Mount Bolt without slot double - burnished						\$46
for clamping 2 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-3/4"	1-1/10"	49,400 lbf	-	7 lbf-ft	674 lbf	0.62 lbs	
US280583	Connecting Bolt with collar double - burnished						\$35
for connecting 2 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-3/4"	1-1/10"	44,900 lbf	18 lbf-ft	18 lbf-ft	3,300 lbf	0.86 lbs	
US280584	Connecting Bolt with collar triple - burnished						\$41
for connecting 3 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
3-3/4"	1-1/10"	44,900 lbf	18 lbf-ft	18 lbf-ft	3,300 lbf	1.12 lbs	
US280585	Connecting Bolt with collar quadruple - burnished						\$47
for connecting 4 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
4-3/4"	1-1/10"	44,900 lbf	18 lbf-ft	18 lbf-ft	3,300 lbf	1.39 lbs	

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; Clamping torque dependent on material.

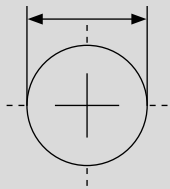


# ALUMINUM PROFILES AND ACCESSORIES

SYSTEM 16 – IMPERIAL SERIES

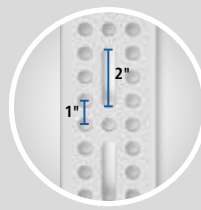


System 16 (5/8" = 16 mm)



## WITH FULL GRID

Stable stop due to large dimensions.  
Version with full grid with many clamping options.



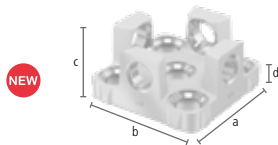
## WITH ELONGATED HOLE

Stable stop due to large dimensions.  
Variable clamping also possible at an angle.

### Aluminum profile U-shape 4"x4"

Clamping on up to 4 sides possible. Requires Clamping Bolt without slot Double, as table extension and vertical clamping surface. When table extension exceeds 40" additional support through an extra leg is required (Reduction Bushing US000546 required), consider further instructions for use for the article online! Flatness tolerance < 1/30" / 40"

	Style:	Length: (a)	Width: (b)	Height: (c)	Weight:	
<a href="#">USAQ16014061.V</a>	1" Grid	2'	4"	4"	5.57 lbs	\$104
<a href="#">USAQ16014061.VLL</a>	1" Grid elongated hole	2'	4"	4"	5.37 lbs	\$109
<a href="#">USAQ16014122.V</a>	1" Grid	4'	4"	4"	10.91 lbs	\$196
<a href="#">USAQ16014122.VLL</a>	1" Grid elongated hole	4'	4"	4"	10.51 lbs	\$202
<a href="#">USAQ16014183.V</a>	1" Grid	6'	4"	4"	16.51 lbs	\$289
<a href="#">USAQ16014183.VLL</a>	1" Grid elongated hole	6'	4"	4"	15.54 lbs	\$299



USAP160399.AT



USAP160605.N

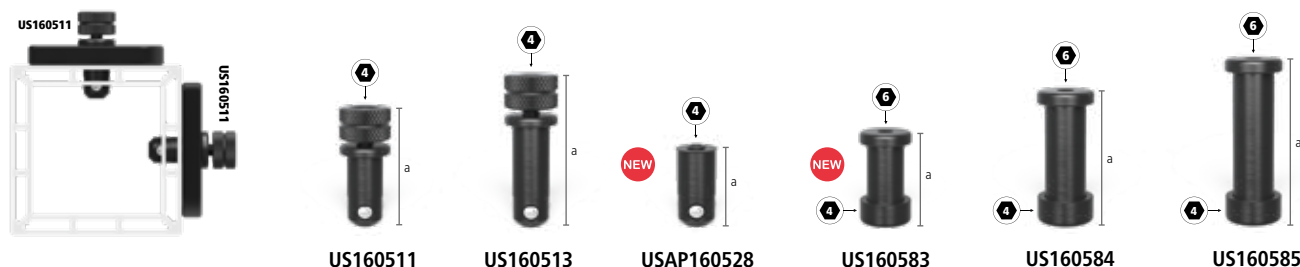
### USAP160399.AT Adapter for table connection for aluminum profiles - Aluminum-Titanium \$57

ALU	Ti	for fastening the profiles on the front side, insert into profile and clamp to table side, for fixing: 2x US160511, 4x USAP160528 (not included in the delivery)			
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
3"	3"	5/8"	1/2"	0.46 lbs	

### USAP160605.N Adapter for screw clamps basic - nitrided \$16

DIAMOND	N	BAR	for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620		
Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:	
1-7/8"	-	-	1"	0.24 lbs	

MS=Material thickness



US160511	Fast Clamping Bolt without slot double - burnished						\$49
for clamping 2 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-1/16"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	2.250 lbf	0.18 lbs	
US160513	Fast Clamping Bolt without slot triple - burnished						\$60
for clamping 3 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-9/16"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	2.250 lbf	0.22 lbs	
USAP160528	Flush Mount Bolt without slot double - burnished						\$41
for clamping 2 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
1-1/4"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	225 lbf	0.09 lbs	
US160583	Connecting Bolt with collar double - burnished						\$30
for connecting 2 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
1-1/2"	5/8"	12,365 lbf	11 lbf-ft	11 lbf-ft	674 lbf	0.15 lbs	
US160584	Connecting Bolt with collar triple - burnished						\$36
for connecting 3 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2"	5/8"	12,365 lbf	11 lbf-ft	11 lbf-ft	674 lbf	0.20 lbs	
US160585	Connecting Bolt with collar quadruple - burnished						\$41
for connecting 4 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-1/2"	5/8"	12,365 lbf	11 lbf-ft	11 lbf-ft	674 lbf	0.24 lbs	

SK=Shearing Force; AM=Tightening Torque Steel; AM1=Tightening Torque Aluminum; ZK=Tensile Force; Clamping torque dependent on material.



# SUB TABLE BOX LOCKABLE

EVERY ADVANTAGE OF OUR POPULAR ST BOX NOW WITH LOCKABLE DRAWERS

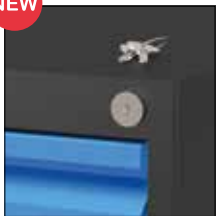


**>>** *A lockable storage space for safe keeping of tooling, accessories and personal items.*



**NEW**

**NEW**



## SPECIFICATIONS

- Dimensions ST Box (L x W x H): 24-13/16" x 20-1/16" x 16-9/16"
- Weight ST Box without drawers: approx. 63 – 68 lbs
- Available for system 16 and 28 – Imperial Series
- Lock cannot be retrofitted



## DRAWERS

- Powder coated
- Load capacity drawer: 110 lbs
- Drawer pull-out length 15-3/4"



## CHASSIS

- Powder coated
- 14-3/16" space for drawers
- Load capacity Sub Table Box: 220 lbs



## FASTENING AND ASSEMBLY

- Will be delivered pre-assembled
- Regardless of table size and ribbing, the ST Box can be attached to every Siegmund welding table



# System 28 I 16 – Imperial Series

EVERY TOOL HAS ITS PLACE



## DRAWER PULL-OUT LENGTH

Example build.



NEW



NEW



NEW



NEW

US280990.1

US281990.1

US160990.1

US162990.1

US280990.1	Sub Table Box lockable incl. 2 drawers (2x US004230)					\$685
powder coated finish, Storage space at your welding table, lockable, incl. two keys, Compatible with PLUS tables, delivered pre-assembled, drawer pull-out length 15-3/4"						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
24-13/16"	20-1/16"	16-9/16"	110 lbs	97 lbs		
US281990.1	Sub Table Box lockable for Basic incl. 2 drawers (2x US004230)					\$685
powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 15-3/4"						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
24-13/16"	20-1/16"	16-9/16"	110 lbs	100 lbs		
US160990.1	Sub Table Box lockable incl. 2 drawers (2x US004230)					\$685
powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 15-3/4"						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
24-13/16"	20-1/16"	16-9/16"	110 lbs	94 lbs		
US162990.1	Sub Table Box lockable for PLUS Table incl. 2 drawers (2x US004230)					\$685
powder coated finish, Storage space at your welding table, lockable, incl. two keys, delivered pre-assembled, drawer pull-out length 15-3/4"						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
24-13/16"	20-1/16"	16-9/16"	110 lbs	93 lbs		

TF=max. load capacity per drawer;

# ROTATING TABLE HEIGHT ADJUSTABLE

GET TO YOUR IDEAL WORKING HEIGHT QUICK AND EASY

**>>** *The Siegmund rotating weld table with adjustable height provides easy handling with a flexible working position for heavy loads.*

## DETAILS

- Steel construction, powder coated finish
- 4 base plates Ø 3-9/16" (static) or 4 castors with locking brake (portable)
- Screws for fine adjustment
- Mounting in system boreholes
- 360° handling
- Height adjustment through threaded rod
- Working height between 31" and 43"
- Locking lever to secure the working height





 **2,200 lbs\***



Magnetic ground connection



Boreholes surface Ø 16 mm (5/8")		Size Plate / Weight Plate	Rotating table „static“ <small>Total weight approx. 313 lbs</small>	Rotating table „portable“ <small>Total weight approx. 313 lbs</small>
	<b>Rotating table with perforated plate round</b> Through-hardened tool steel X8.7, plasma nitrided and BAR-coated <sup>1</sup> Boreholes 2" x 2" Grid Material thickness approx. 7/16" to 1 1/2"	<b>Ø 40"</b> approx. 159 lbs	<b>\$2,392</b> USD S164210.X7	<b>\$2,569</b> USD M164210.X7
	 <b>Magnetic ground connection</b> with rotary joint for a high holding force on clean and smooth surfaces.			<b>\$49</b> US00003399

<sup>1</sup> Well protected against rust, scratches and weld spatter.

\*Maximum load capacity excluding top plate for both static and portable units

Do you need accessories for your rotating table? See from page 40.

# MOBILE LIFTING TABLE

siegmund

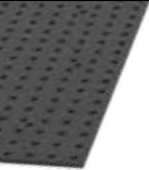
ERGONOMIC BACK-FRIENDLY WORKING

**>>** *The Siegmund mobile lifting table offers the ultimate flexibility. Whether you need to use it for assembly, clamping or simply for an additional workspace, the Siegmund mobile lifting table is perfect for countless applications.*

DETAILS

- Steel construction, powder coated finish
- Perforated plate with fine adjustment
- Manual hydraulic pump
- Working height from approx. 28" to 39"
- Protective plate below the worktop, protects the hydraulic unit from dirt from above
- Two castors with locking brake
- Two fixed castors



Boreholes surface Ø 16 mm (5/8")	Size Plate / Weight Plate	Mobile lifting table	Heavy-duty Mobile lifting table
		Total weight approx. 339 lbs	Total weight approx. 803 lbs
	<b>Mobile lifting table with perforated plate</b> Through-hardened tool steel X8.7, plasma nitrided and BAR-coated <sup>1</sup> Boreholes 2" x 2" Grid Material thickness approx. 7/16" to 1/2"	<b>3' x 4' (36" x 48")</b> approx. 195 lbs	<b>\$2,871</b> USHT164005.X7
		<b>4' x 5' (48" x 60")</b> approx. 362 lbs	not compatible
		not compatible	<b>\$4,006</b> USHS164015.X7

<sup>1</sup> Well protected against rust, scratches and weld spatter.  
The mobile lifting table is only compatible with this worktop (special attachment points in the worktop are required).  
\*Maximum load capacity: Basic frame (without plate)

Do you need accessories for your mobile lifting table? See from page 40.

# SIEGMUND WORKSTATION

PERFECT WELDING PLATFORM, WITH MORE THAN ENOUGH SPACE FOR ALL OF YOUR ACCESSORIES

Thanks to the intelligent concept of the Siegmund Workstation, all of your tools are always within reach at your workplace.




2,200 lbs\*

## DETAILS

- Through-hardened tool steel X8.7, plasma nitrided and BAR-coated <sup>1</sup>
- Boreholes 2" x 2" Grid
- Material thickness approx. 1/2"
- 4 base plates Ø 2-3/8"
- Legs with fine adjustment
- Optional: 4 castors with locking brake
- Protective plate below the worktop protects your tools from dust and weld spatter
- Various shelves and drawers available
- 23-5/8" space for drawers on the right and left
- Drawer pull-out length 15-3/4"



Do you need accessories for your Workstation? See page 30/31.

Boreholes surface Ø 16 mm (5/8")	Size Plate / Total weight	Workstation	Workstation incl. Set A	Workstation incl. Set B
	<b>Siegmund Workstation with perforated plate</b> 2'8" x 4' (32" x 48") approx. 318 lbs	<b>\$1,771</b> US164001	<b>\$2,256</b> US167321	<b>\$2,586</b> US167341
	<b>Siegmund Workstation with perforated plate incl. 2 drawers</b> 2'8" x 4' (32" x 48") approx. 360 lbs	<b>\$1,941</b> US164003	<b>\$2,426</b> US167322	<b>\$2,756</b> US167342
	<b>Siegmund Workstation with perforated plate incl. 4 drawers</b> 2'8" x 4' (32" x 48") approx. 404 lbs	<b>\$2,125</b> US164005	<b>% SPECIAL OFFER</b> <b>\$2,428</b> US167323	<b>\$2,940</b> US167343

<sup>1</sup> Well protected against rust, scratches and weld spatter.

\*Maximum recommended static total load based on even load distribution (on castors 880 lbs).

## Sets



Clamp



Bolt



Stop



Square



Hex wrench

Material	burnished	burnished	nitrided	nitrided	
Item No.	US160620	US160511	US160410.N	US160108.N	US160852
Set A: US167320	2 x	6 x	4 x		1 x
Set B: US167340	4 x	8 x	6 x	2 x	1 x
					<b>\$485</b>
					<b>\$815</b>



# SIEGMUND WORKSTATION

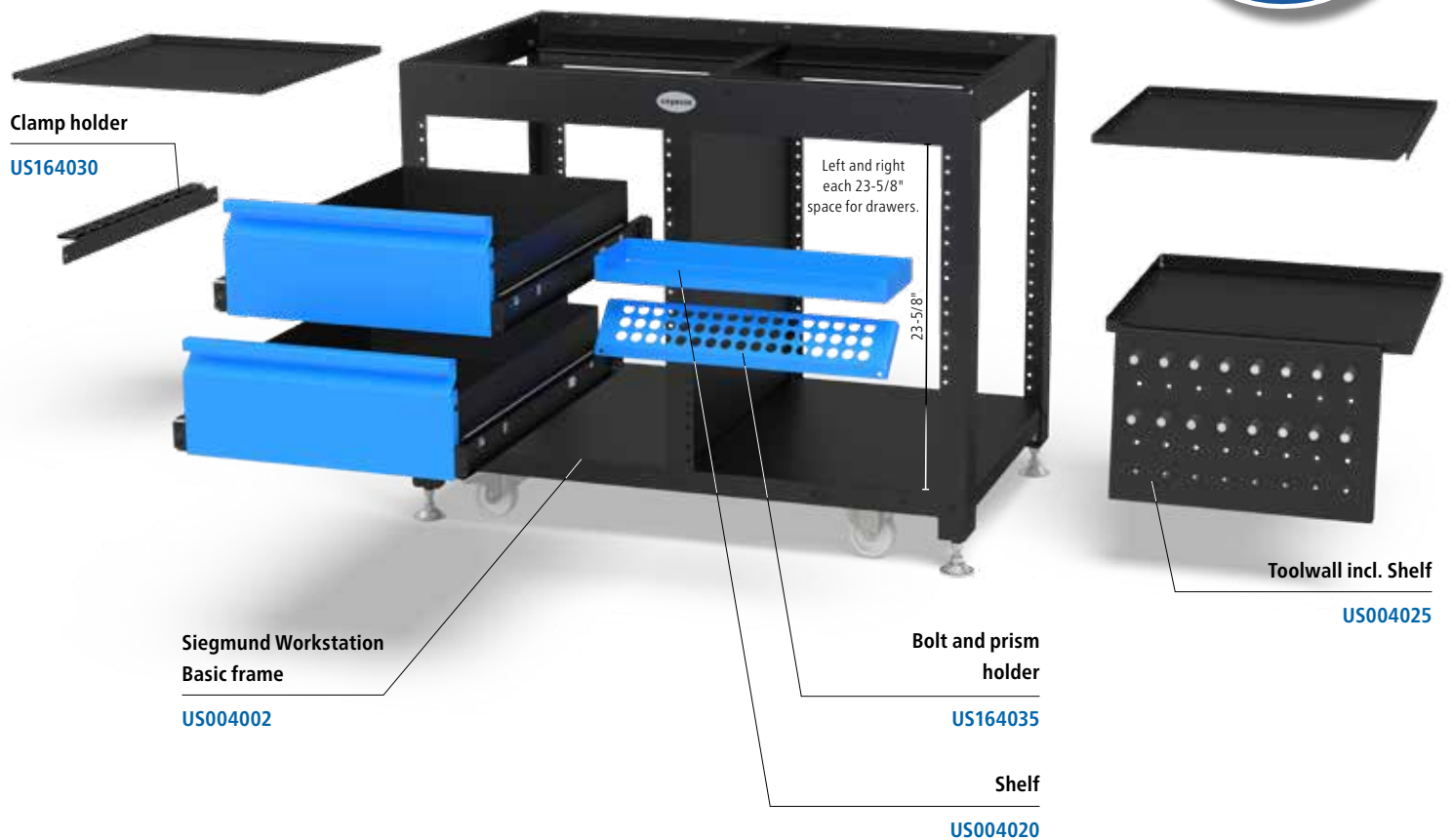
siegmund

THE ALL-ROUNDER IN EVERY WORKSHOP

Perforated plate Through-hardened tool steel X8.7,  
plasma nitrided and BAR-coated  
2'8" x 4' (32" x 48")  
Borehole Ø 16 mm (5/8")

Boreholes surface 2" x 2" Grid  
Material thickness approx. 1/2"

CONFIGURE YOUR  
WORKSTATION  
YOURSELF  
see page 30/31

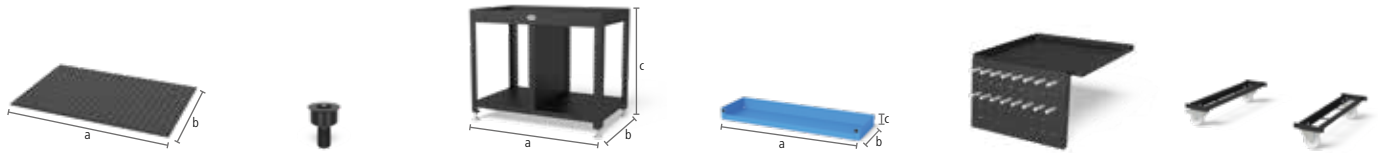


Examples of different configurations:



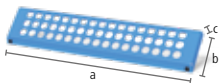
# WORKSTATION ACCESSORIES

## SYSTEM 16– IMPERIAL SERIES



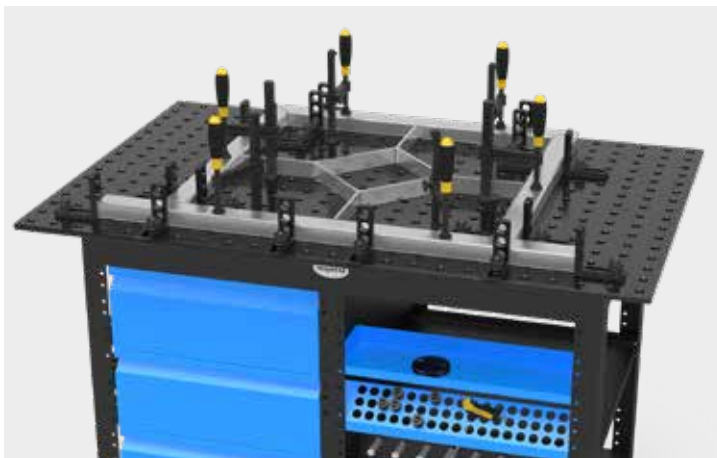
	US164004.X7	US00002594	US004002	US004020	US004025	US004100
<b>US164004.X7</b>	<b>Perforated plate for Siegmund Workstation - Plasma nitrided</b>					<b>\$910</b>
	For mounting the Workstation perforated plate on the basic frame, 8x mounting screws (Item No. US00002594) are required (not included in the delivery)					
	Length: (a)	Width: (b)	MS: (d)	TF:	Weight:	
	48"	32"	1/2"	-	201 lbs	
<b>US00002594</b>	<b>Mounting screw for Workstation perforated plate</b>					<b>\$5</b>
	For mounting the Workstation perforated plate on the basic frame, not included in the delivery of the plate					
	Length: (a)	Width: (b)	Height: (c)	TF:	Weight:	
	-	-	-	-	0.04 lbs	
<b>US004002</b>	<b>Siegmund Workstation Basic frame</b>					<b>\$889</b>
	left / right: 23-5/8" space for drawers, incl. assembly instructions for self-assembly					
	Length: (a)	Width: (b)	Height: (c)	TF:	Weight:	
	40-1/2"	24-13/16"	33"	2,205 lbs	99.21 lbs	
<b>US004020</b>	<b>Shelf</b>					<b>\$35</b>
	powder coated finish, placeable on both sides					
	Length: (a)	Width: (b)	Height: (c)	TF:	Weight:	
	19"	5-5/8"	1-9/16"	22.05 lbs	3.64 lbs	
<b>US004025</b>	<b>Toolwall incl. Shelf</b>					<b>\$133</b>
	powder coated finish, placeable on both sides					
	Length: (a)	Width: (b)	Height: (c)	TF:	Weight:	
	-	-	-	66.14 lbs	17.35 lbs	
<b>US004100</b>	<b>Equipment Workstation with 4 casters</b>					<b>\$157</b>
	switch between foot and casters possible					
	Length: (a)	Width: (b)	Height: (c)	TF:	Weight:	
	-	-	-	881.85 lbs	11.68 lbs	

MS=Material thickness; TF=Load capacity;



US164035

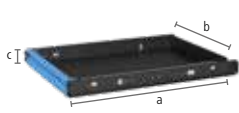
<b>US164035</b>	<b>Bolt and prism holder System 16</b>				<b>\$40</b>
	powder coated finish, placeable on both sides				
	Length: (a)	Width: (b)	Height: (c)	Weight:	
	19"	3/4"	3-7/8"	1.63 lbs	



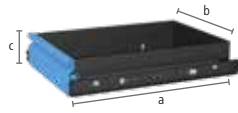
# WORKSTATION ACCESSORIES

siegmund

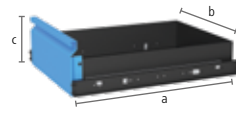
## SYSTEM 16—IMPERIAL SERIES



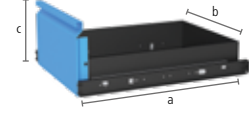
US004220.WS



US004225.WS



US004230.WS

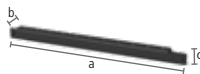


US004235.WS

US004220.WS	Drawer with clip rail and mounting, 2-3/8" for Workstation					\$87
powder coated finish, upgrading possible at any time, placeable on both sides						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
23-1/4"	15-3/4"	2-3/8"	110 lbs	16.53 lbs		
US004225.WS	Drawer with clip rail and mounting, 4-3/4" for Workstation					\$97
powder coated finish, upgrading possible at any time, placeable on both sides						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
23-1/4"	15-3/4"	4-3/4"	110 lbs	19.84 lbs		
US004230.WS	Drawer with clip rail and mounting, 7-1/16" for Workstation					\$106
powder coated finish, upgrading possible at any time, placeable on both sides						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
23-1/4"	15-3/4"	7-1/16"	110 lbs	20.94 lbs		
US004235.WS	Drawer with clip rail and mounting, 9-7/16" for Workstation					\$115
powder coated finish, upgrading possible at any time, placeable on both sides						
Length: (a)	Width: (b)	Height: (c)	TF:	Weight:		
23-1/4"	15-3/4"	9-7/16"	110 lbs	22.05 lbs		

TF=Load capacity;

TF=Load capacity;



US164030

US164030	Clamp holder System 16				\$33
powder coated finish, placeable on both sides					
Length: (a)		Width: (b)		Height: (c)	Weight:
22-7/8"		1-3/4"		1-1/2"	1.83 lbs

## TRADE SHOWS 2022

### MEET US AT

IMTS in Chicago, IL  
September 12-17, 2022

FABTECH in Atlanta, GA  
November 8-10, 2022

SEMA Show in Las Vegas, NV  
November 1-4, 2022

PRI in Indianapolis, IN  
December 8-10, 2022



# ACCESSORIES

## SYSTEM 28 – IMPERIAL SERIES












US280401.N



US280402.N



US280403.N

<b>US280401.N</b>	<b>Eccentric Stop Ø 2-3/8" - nitrided</b>	<b>\$28</b>
  	used where space is restricted, stepless adjusting	
	Ø: 2-3/8" MS: (d) 1" Weight: 0.93 lbs	
<b>US280402.N</b>	<b>Eccentric Stop Ø 2-3/8" with M10 thread - nitrided</b>	<b>\$35</b>
  	for ground connection, stepless adjusting	
	Ø: 2-3/8" MS: (d) 1" Weight: 0.90 lbs	
<b>US280403.N</b>	<b>Eccentric Stop Ø 4" - nitrided</b>	<b>\$35</b>
  	also serves as a support surface, stepless adjusting	
	Ø: 4" MS: (d) 1" Weight: 3.09 lbs	

MS=Material thickness;












US280410.N



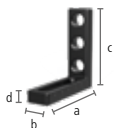
US280420.N







US280430.N

<b>US280410.N</b>	<b>Universal Stop 6" L - nitrided</b>	<b>\$51</b>
  	elongated hole	
	Length: (a) 6" Width: (b) 1-15/16" MS: (d) 1" VB: 4" Weight: 1.72 lbs	
<b>US280420.N</b>	<b>Universal Stop 9" L - nitrided</b>	<b>\$78</b>
  	for use with both prisms and adapters	
	Length: (a) 9" Width: (b) 1-15/16" MS: (d) 1" VB: 4" Weight: 3.07 lbs	
<b>US280430.N</b>	<b>Universal Stop 24" S - nitrided</b>	<b>\$108</b>
  	5 system boreholes	
	Length: (a) 24" Width: (b) 3-15/16" MS: (d) 1" VB: 8" Weight: 21.37 lbs	

MS=Material thickness; VB=Adjusting range

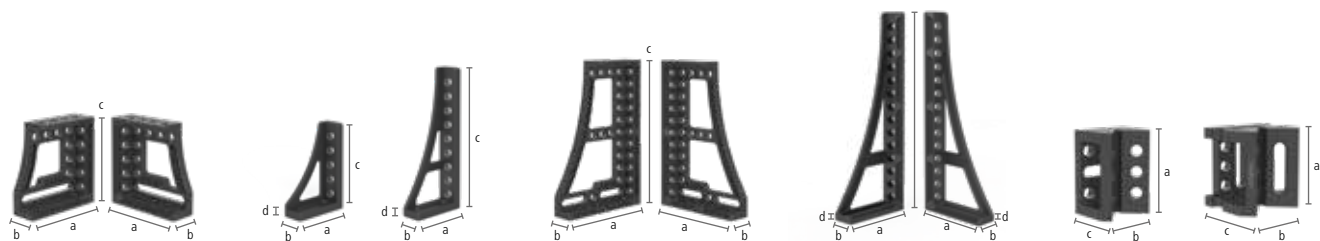


US280110.N



























<b>US280110.N</b>	<b>Stop and Clamping Square 7" L - nitrided</b>	<b>\$133</b>
   	borehole / elongated hole, incl. INCH scale	
	Length: (a) 7" Width: (b) 1-15/16" Height: (c) 7" MS: (d) 1" Weight: 4.35 lbs	



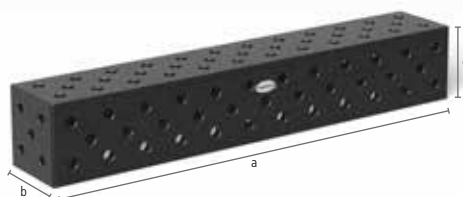




US280124.N US280126.N US280152.N US280162.N US280134.N US280136.N US280166.N US280167.N US280190.N US280191.N

US280124+26.N Stop and Clamping Square 12" GK left / right - nitrided					each \$329
   	stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
11-1/4"	3-3/4"	12"	1"	53.18 lbs	
US280152.N Stop and Clamping Square 12" G - nitrided					\$209
   	stop on left, incl. INCH scale, usable as table extension, material: GGG40				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
7-7/8"	2-15/16"	12"	1"	15.02 lbs	
US280162.N Stop and Clamping Square 20" G - nitrided					\$272
   	stop on left, incl. INCH scale, usable as table extension, material: GGG40				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
7-7/8"	2-15/16"	20"	1"	20.62 lbs	
US280134+36.N Stop and Clamping Square 24" GK left / right - nitrided					each \$494
   	stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
15-3/8"	3-3/4"	24"	1"	59.18 lbs	
US280166+67.N Stop and Clamping Square 30" G left / right - nitrided					each \$334
   	stop on left / right, incl. INCH scale, usable as table extension, material: GGG40				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
10-7/8"	3-3/8"	30"	1"	30 lbs	
US280190.N Corner Connection Standard - Cast iron - nitrided					\$294
  	45° diagonal table extension, material: GGG40				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
7-15/16"	5-7/8"	4-9/16"	-	26 lbs	
US280191.N Corner Connection Comfort - Cast iron - nitrided					\$394
  	45° diagonal table extension, material: GGG40				
Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
8"	7-7/8"	6-11/16"	-	35.4 lbs	

MS=Material thickness;



US280374.P



## Square U-Shape 8/8 - Plasma nitrided

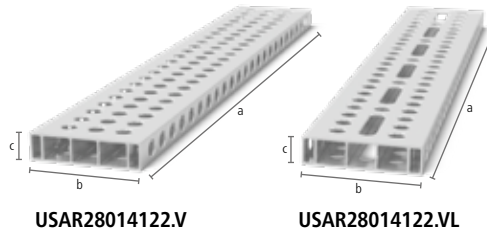
with diagonal grid, as table extension and vertical superstructure, to connect tables (with connecting bolt US280560.N), for heavy components, from 24" with mounting holes for table legs, from 36" support through table leg required

	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:	
US280356.P	12"	8"	7-7/8"	1"	93 lbs	\$675
US280362.P	24"	8"	7-7/8"	1"	175 lbs	\$908
US280374.P	48"	8"	7-7/8"	1"	318 lbs	\$1,509
US280386.P	72"	8"	7-7/8"	1"	468 lbs	\$2,027
US280391.P	96"	8"	7-7/8"	1"	618 lbs	\$2,620

MS=Material thickness;

# ACCESSORIES

## SYSTEM 28 – IMPERIAL SERIES



ALU

### Aluminum profile bracket 8"x2"

Stable stop due to large dimensions. Version with full grid with many clamping options. Version with elongated hole: Variable clamping also possible at an angle. Requires Clamping Bolt without slot triple. When table extension exceeds 40" additional support through an extra leg is required (Reduction Bushing US000546 required), consider further instructions for use for the article online!

	Style:	Length: (a)	Width: (b)	Height: (c)	Weight:	
USAR28014061.V	2" Grid	2'	8"	2"	7.52 lbs	\$87
USAR28014061.VL	2" Grid elongated hole	2'	8"	2"	7.30 lbs	\$99
USAR28014122.V	2" Grid	4'	8"	2"	14.91 lbs	\$161
USAR28014122.VL	2" Grid elongated hole	4'	8"	2"	14.45 lbs	\$183
USAR28014183.V	2" Grid	6'	8"	2"	22.27 lbs	\$236
USAR28014183.VL	2" Grid elongated hole	6'	8"	2"	35.85 lbs	\$271



USAP280602.N






US000546

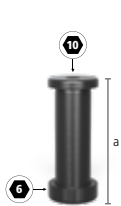


USAP280529



USAP280530

USAP280602.N		Adapter for screw clamps double - nitrided					\$22
  		for using screw clamps in aluminum profiles, for screw clamps: US280610.N, US280630.N, US280615.N					
Length: (a)		Ø:	Weight:				
4-1/8"		1-3/4"	1.44 lbs				
US000546		Reduction Bushing 28 -> 16 - burnished					\$19
		for clamping components from large systems on smaller systems, fixed inside the component, suitable for elongated holes					
Length: (a)		Ø:	Weight:				
7/8"		1-1/4"	0.11 lbs				
USAP280529		Flush Mount Bolt without slot triple - burnished					\$54
		for clamping 3 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight					
Length: (a)		Ø:	SK:	AM:	AM1:	ZK:	Weight:
3-5/8"		1-1/10"	49,400 lbf	-	7 lbf-ft	674 lbf	0.89 lbs
USAP280530		Flush Mount Bolt without slot quadruple - burnished					\$62
		for clamping 4 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight					
Length: (a)		Ø:	SK:	AM:	AM1:	ZK:	Weight:
4-5/8"		1-1/10"	49,400 lbf	-	7 lbf-ft	674 lbf	1.11 lbs

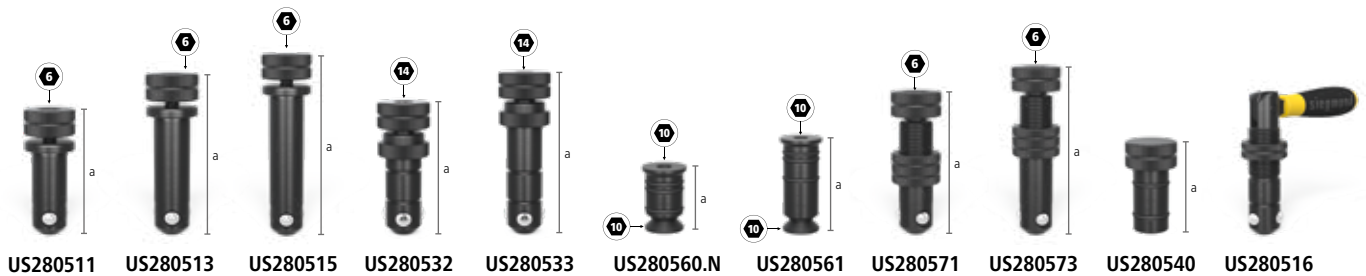







US280584



US280585

US280584	Connecting Bolt with collar triple - burnished						\$41
for connecting 3 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
3-3/4"	1-1/10"	44,900 lbf	18 lbf-ft	18 lbf-ft	3,300 lbf	1.12 lbs	
US280585	Connecting Bolt with collar quadruple - burnished						\$47
for connecting 4 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
4-3/4"	1-1/10"	44,900 lbf	18 lbf-ft	18 lbf-ft	3,300 lbf	1.39 lbs	



US280511	Fast Clamping Bolt without slot double - burnished						\$70
for clamping 2 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
3-3/4"	1-1/10"	49,400 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.20 lbs	
US280513	Fast Clamping Bolt without slot triple - burnished						\$78
for clamping 3 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
4-3/4"	1-1/10"	49,400 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.43 lbs	
US280515	Fast Clamping Bolt without slot quadruple - burnished						\$85
for clamping 4 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
5-3/4"	1-1/10"	49,400 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.68 lbs	
US280532	Universal Bolt, Comfort short - burnished						\$74
for clamping 2 components, Clamping range 1-3/4" – 2-1/16", MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
3-15/16"	1-1/10"	44,900 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.32 lbs	
US280533	Universal Bolt, Comfort long - burnished						\$82
for clamping 3 components, Clamping range 2-3/4" – 3-1/16", MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
4-15/16"	1-1/10"	44,900 lbf	18 lbf-ft	7 lbf-ft	5,600 lbf	1.54 lbs	
US280560.N	Connecting Bolt short - nitrided						\$28
  	for connecting 2 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection						
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
1-15/16"	1-1/10"	44,900 lbf	18 lbf-ft	-	2,200 lbf	0.46 lbs	
US280561	Connecting Bolt long - burnished						\$36
for connecting 3 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-15/16"	1-1/10"	44,900 lbf	18 lbf-ft	-	2,200 lbf	0.58 lbs	
US280571	Fast Clamping Bolt adjustable without slot short - burnished						\$78
	Clamping dimensions 1" – 1-15/16", clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares						
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
4-1/2"	1-1/10"	49,400 lbf	18 lbf-ft	-	5,600 lbf	1.57 lbs	
US280573	Fast Clamping Bolt adjustable without slot long - burnished						\$95
	Clamping dimensions 1-15/16" – 2-15/16", clamping of customized laser cut profiles, suitable for aluminum profiles, tighten aluminum parts only hand-tight, MUST NOT be used for connecting tables and U-shaped squares						
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
5-1/2"	1-1/10"	49,400 lbf	18 lbf-ft	-	5,600 lbf	1.83 lbs	
US280540	Positioning Bolt - burnished						\$19
substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
2-3/4"	1-1/10"	-	-	-	-	0.93 lbs	
US280516	Fast Clamping Bolt with handle - burnished						\$90
clamping without the use of tools, Clamping range 1-5/16" – 2-3/8", MUST NOT be used for connecting tables and U-shaped squares							
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:	
9-1/4"	1-1/10"	49,400 lbf	-	-	5,600 lbf	1.39 lbs	

SK=Shearing Force; AM=Tightening Torque Steel; ZK=Tensile Force; Clamping torque dependent on material.

# ACCESSORIES

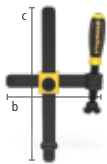
## SYSTEM 28 – IMPERIAL SERIES



US280740

Find more Magnetic Clamping Bolts (Length 3-11/16", 4-5/8") on our website.

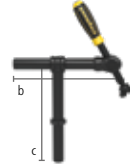
US280740	Magnetic Clamping Bolt 68 - Aluminum			\$36
ALU	Length of Shaft 1", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible			
	Length: (a)	Ø:	Weight:	
	2-11/16"	1-1/10"	0.20 lbs	



US280610.N



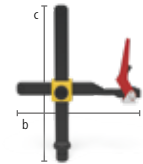
US280630.N



US280604



US280608.N



US280615.N

US280610.N	Professional Screw Clamp - nitrided			\$104
DIAM N BAR	interchangeable prism, ball diameter spindle 5/8"			
	max. holding force	Width: (b)	Height: (c)	Weight:
	1,125 lbf	8-2/3"	12-3/16"	5.95 lbs
US280630.N	Professional Screw Clamp 45°/90° - nitrided			\$98
DIAM N BAR	interchangeable prism, ball diameter spindle 5/8", stepless rotation from 0°-360°			
	max. holding force	Width: (b)	Height: (c)	Weight:
	1,125 lbf	-	12-3/16"	5.07 lbs
US280604	Pipe Clamp Universal - burnished			\$106
	interchangeable prism, ball diameter spindle 5/8", clamping at an angle of +/- 42°, fastening with an adjusting ring			
	max. holding force	Width: (b)	Height: (c)	Weight:
	675 lbf	10-7/16"	9-5/6"	5.06 lbs
US280608.N	Basic Pipe Clamp 90° - nitrided			\$71
DIAM N BAR	interchangeable prism, ball diameter spindle 5/8", clamping at an angle of 90°, stepless rotation from 0°-360°, fastening with an adjusting ring			
	max. holding force	Width: (b)	Height: (c)	Weight:
	675 lbf	-	9"	3.08 lbs
US280615.N	Professional Fast Tension Clamp - nitrided			\$134
DIAM N BAR	max. holding force	Width: (b)	Height: (c)	Weight:
	1,125 lbf	10-5/6"	12-1/5"	4.40 lbs



US280657.1.N



US280660

Find more prisms for screw clamps out of stainless steel and polyamide on our website.

US280657.1.N	Prism for Screw Clamps - nitrided			\$14
DIAM N BAR	for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps			
	Height: (c)	Ø:	Weight:	
	15/16"	1-5/8"	0.20 lbs	
US280660	Pressure Ball for Screw Clamps - burnished / nitrided			\$14
	for spindle with ball diameter 5/8", only suitable for clamps, for clamping in corners or grooves			
	Height: (c)	Ø:	Weight:	
	13/16"	1-3/8"	0.15 lbs	





US280645.1



US280648.1.N



US280652.1



US280650

Find prisms out of aluminum and polyamide on our website.

<b>US280645.1</b>	<b>Vario Prism Ø 2" 90° / 120° with screwed-in collar - burnished / nitrided</b>	<b>\$43</b>
M16 thread for e.g. prism extensions Item No. US280649, for round and square pipes up to Ø 2"		
Height: (c)	Ø:	Weight:
13/16"	2"	0.44 lbs
<b>US280648.1.N</b>	<b>Prism Ø 2" 135° with screwed-in collar - nitrided</b>	<b>\$38</b>
M16 thread for e.g. prism extensions Item No. US280649, for pipes up to Ø 3"		
Height: (c)	Ø:	Weight:
13/16"	2"	0.44 lbs
<b>US280652.1</b>	<b>Prism Ø 4-3/4" 157° with screwed-in collar - burnished / nitrided</b>	<b>\$73</b>
M16 thread for e.g. prism extensions Item No. US280649, for pipes up to Ø 15"		
Height: (c)	Ø:	Weight:
1-3/16"	4-3/4"	3.75 lbs
<b>US280650</b>	<b>Duo Prism Ø 1-5/8" - burnished / nitrided</b>	<b>\$27</b>
for spindle with ball diameter 5/8", compatible with 1-1/10" boreholes and clamps		
Height: (c)	Ø:	Weight:
1-3/8"	1-5/8"	0.33 lbs



US280822



US280821



US280649.3

Find more prism extensions (Length 1", 2", 4") on our website.

<b>US280822</b>	<b>Screw Support Ø 3-1/8" - burnished</b>	<b>\$109</b>
vernier adjustment height in a range of 3" – 4-5/16", combinable with support set US280821 and prism extensions		
Height: (c)	Ø:	Weight:
3" – 4-5/16"	3-1/8"	5.07 lbs
<b>US280821</b>	<b>Set of Supports 11 pieces - burnished</b>	<b>\$73</b>
compensation of 1/32" – 4" height difference, with M10 thread		
Length: (a)	Ø:	Weight:
5"	2"	4.30 lbs
<b>US280649.3</b>	<b>Prism Extension 6" - burnished</b>	<b>\$33</b>
compatible with prisms, support set US280821 and screw support US280822		
Length: (a)	Ø:	Weight:
6"	1-1/10"	1.52 lbs



USCS280715.4



USCS280715.5

Find suitable quick-change clamps on page 47.

USCS280715.4	Adapter with Hole Pattern Ø 2-3/4" / 5/8" eccentric - burnished				\$30
for Toggle Clamp (Hole Pattern 1-1/2"x3/4" / 1-1/2"x1-1/2" / 1-1/2"), for system borehole 28 mm (1-1/10")					
Height: (c)		Ø:	MS: (d)	Weight:	
1-3/16"		2-3/4"	5/8"	1.06 lbs	
USCS280715.5	Adapter with Hole Pattern Ø 2-3/4" / 1-1/2" eccentric - burnished				\$41
for Toggle Clamp (Hole pattern 1-1/2"x3/4" / 1-1/2"x1-1/2" / 1-1/2"), for system borehole 28 mm (1-1/10")					
Height: (c)		Ø:	MS: (d)	Weight:	
2-3/16"		2-3/4"	1-1/2"	2.65 lbs	

MS=Material thickness;

# ACCESSORIES

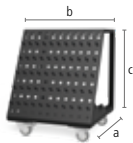
SYSTEM 28 – IMPERIAL SERIES



US280706

US280707

US280706	Quick-Change Clamp 100					\$89
Length clamping arm 3-15/16", Clamping range 3/16" – 2-15/16"						
Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:		
13-3/8"	1-3/16"	5-7/8"	1-1/10"	2.65 lbs		
US280707	Quick-Change Clamp 160					\$89
Length clamping arm 6-5/16", Clamping range 0" – 2-15/16"						
Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:		
14-3/16"	1-3/16"	5-7/8"	1-1/10"	2.65 lbs		



US280910



US280920



US280820



US280852.1



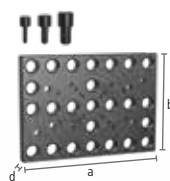
US000830.N



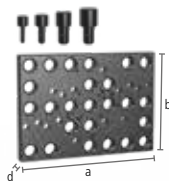
US000810

US280910	Tool Cart - powder coated finish					\$990	
Max. total weight 525 lbs							
Length: (a)		Width: (b)		Height: (c)	Ø:	Weight:	
25-9/16"		35-7/16"		40"	-	110.23 lbs	
US280920	Burner Holder - burnished					\$41	
can be positioned in borehole							
Length: (a)		Width: (b)		Height: (c)	Ø:	Weight:	
-		-		7-7/8"	-	1.10 lbs	
US280820	Brush with protecting cover					\$27	
for cleaning boreholes							
Length: (a)		Width: (b)		Height: (c)	Ø:	Weight:	
-		-		-	1-3/16"	0.13 lbs	
US280852.1	Hex wrench Size 6					\$21	
yellow							
Length: (a)		Width: (b)		Height: (c)	Ø:	Weight:	
-		-		-	-	0.20 lbs	
US000830.N	Shipping Bracket with Fastening Plate - nitrided					\$76	
3,970 lbs load-bearing capacity (with 2x US280511), for a safe transportation of the welding tables and heavy Siegmund components, consider further instructions for use for the article online!							
Length: (a)		Width: (b)		Height: (c)	Ø:	Weight:	Load capacity
5-7/8"		5-7/8"		1"	-	10.4 lbs	3,970 lbs
US000810	Ground Connection Comfort					\$63	
guarantees 100% contact to the welding table, Mounting in system boreholes, Load up to 500 ampere, Cable cross section 0.109 - 0.147 square inch							
Length: (a)		Width: (b)		Height: (c)	Ø:	Weight:	
-		-		-	-	10.4 lbs	

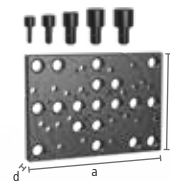













US280250.P



US280251.P



US280252.P

US280250.P	Clamping Plate 150 lbs with Fixing Bolt - nitrided	\$791
  	for flange US standard, ANSI / ASME B 16.5 150 lbs, from 1/2" to 8", delivery contents: 2x US280255, 2x US280256, 2x US280257	
Length: (a)	Width: (b)	MS: (d)
13-3/4"	9-7/8"	1"
		Weight:
		30.87 lbs
US280251.P	Clamping Plate 300 lbs with Fixing Bolt - nitrided	\$900
  	for flange US standard, ANSI / ASME B 16.5 300 lbs, from 1/2" to 8", delivery contents: 2x US280255, 2x US280256, 2x US280257, 2x US280258	
Length: (a)	Width: (b)	MS: (d)
13-3/4"	9-7/8"	1"
		Weight:
		30.87 lbs
US280252.P	Clamping Plate 400-600 lbs with Fixing Bolt - nitrided	\$937
  	for flange US standard, ANSI / ASME B 16.5 400-600 lbs, from 1/2" to 6", delivery contents: 2x US280255, 2x US280256, 2x US280257, 2x US280258, 2x US280259	
Length: (a)	Width: (b)	MS: (d)
13-3/4"	9-7/8"	1"
		Weight:
		30.87 lbs

MS=Material thickness;

## MAINTENANCE PRODUCTS FOR SYSTEM 16 I 28 – IMPERIAL SERIES:



US000924



US000926



US000914



US000915

US000924	Anti-Spatter Liquid with Corrosion Protection 0.26 gallons spray bottle	\$24
	spray bottle 0.26 gallons	
	Weight:	
	2.43 lbs	
US000926	Anti-Spatter Liquid with Corrosion Protection 1.32 gallons	\$71
	canister 1.32 gallons	
	Weight:	
	11.46 lbs	
US000914	CleanBasic 0.26 gallons spray bottle	\$19
	spray bottle 0.26 gallons	
	Weight:	
	2.43 lbs	
US000915	CleanBasic 1.32 gallons	\$62
	canister 1.32 gallons	
	Weight:	
	11.46 lbs	

# ACCESSORIES

## SYSTEM 16 – IMPERIAL SERIES












US160401.N



US160402.N



US160403.N

US160401.N	Eccentric Stop Ø 1-3/4" - nitrided			\$22
  	used where space is restricted, stepless adjusting			
	Ø:	MS: (d)	Weight:	
	1-3/4"	1/2"	0.29 lbs	
US160402.N	Eccentric Stop Ø 2-15/16" with M10 thread - nitrided			\$28
  	for ground connection, stepless adjusting			
	Ø:	MS: (d)	Weight:	
	2-15/16"	1/2"	0.84 lbs	
US160403.N	Eccentric Stop Ø 2-15/16" - nitrided			\$27
  	also serves as a support surface, stepless adjusting			
	Ø:	MS: (d)	Weight:	
	2-15/16"	1/2"	0.86 lbs	

MS=Material thickness;

MS=Material thickness;



US160410.N



US160415



US160420.N

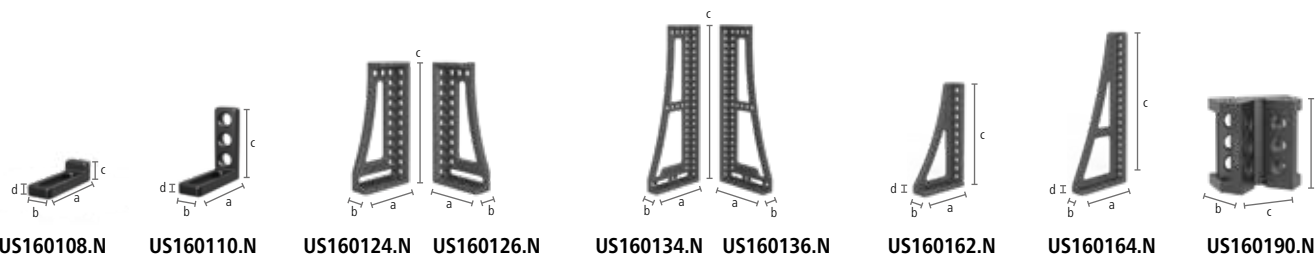





























US160425.N

US160410.N	Universal Stop 3-1/8" L - nitrided						\$44
	elongated hole						
Length: (a)	Width: (b)	MS: (d)	WS:	VB:	Weight:		
3-1/8"	1-3/16"	1/2"	-	2"	0.27 lbs		
US160415	Flex Stop 1/2" x 3-1/8" Steel - Galvanized						\$22
	elongated hole						
Length: (a)	Width: (b)	MS: (d)	WS:	VB:	Weight:		
3-1/8"	1-1/8"	1/2"	1/4"	2"	0.16 lbs		
US160420.N	Universal Stop 5" L - nitrided						\$52
	for use with both prisms and adapters						
Length: (a)	Width: (b)	MS: (d)	WS:	VB:	Weight:		
5"	1-3/16"	1/2"	-	2"	0.51 lbs		
US160425.N	Universal Stop 12" M - nitrided						\$66
	7 system boreholes						
Length: (a)	Width: (b)	MS: (d)	WS:	VB:	Weight:		
12"	1-15/16"	1/2"	-	4"	2.41 lbs		

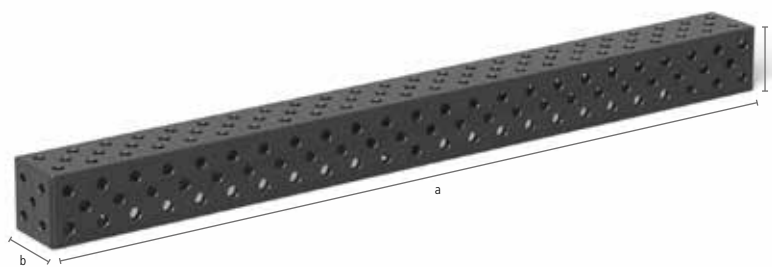
MS=Material thickness; VB=Adjusting range; WS=Wall thickness





US160108.N	Stop and Clamping Square 1" X - nitrided	\$52
   	elongated hole, incl. INCH scale	
Length: (a)	Width: (b)	Height: (c)
3-9/16"	1-3/16"	1"
MS: (d)	Weight:	
1/2"	0,42 lbs	
US160110.N	Stop and Clamping Square 3-9/16" L - nitrided	\$73
   	borehole / elongated hole, incl. INCH scale	
Length: (a)	Width: (b)	Height: (c)
3-9/16"	1-3/16"	3-9/16"
MS: (d)	Weight:	
1/2"	0.64 lbs	
US160124+26.N	Stop and Clamping Square 12" GK left / right - nitrided	each \$161
   	stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair	
Length: (a)	Width: (b)	Height: (c)
5-13/16"	1-15/16"	12"
MS: (d)	Weight:	
1/2"	7.21 lbs	
US160134+36.N	Stop and Clamping Square 24" GK left / right - nitrided	each \$247
   	stop on left / right, incl. INCH scale, usable as table extension, for heavy components, material: GGG40, recommended as a pair	
Length: (a)	Width: (b)	Height: (c)
8-13/16"	1-15/16"	24"
MS: (d)	Weight:	
1/2"	15.48 lbs	
US160162.N	Stop and Clamping Square 12" G - nitrided	\$119
   	stop on left, incl. INCH scale, usable as table extension, material: GGG40	
Length: (a)	Width: (b)	Height: (c)
5-7/8"	1-15/16"	12"
MS: (d)	Weight:	
1/2"	5.53 lbs	
US160164.N	Stop and Clamping Square 20" G - nitrided	\$166
   	stop on left, incl. INCH scale, usable as table extension, material: GGG40	
Length: (a)	Width: (b)	Height: (c)
7-11/16"	1-15/16"	20"
MS: (d)	Weight:	
1/2"	9.97 lbs	
US160190.N	Corner Connection - Cast Iron - nitrided	\$218
  	45° diagonal table extension, material: GGG40	
Length: (a)	Width: (b)	Height: (c)
4"	2-9/16"	3-15/16"
MS: (d)	Weight:	
-	3.7 lbs	

MS=Material thickness;



US160374.P

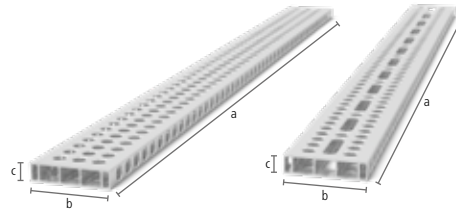


Square U-Shape 4/4 - Plasma nitrided					
with diagonal grid, as table extension and vertical superstructure, to connect tables (with connecting bolt US160560.N), for heavy components, from 24" with mounting holes for table legs, from 36" support through table leg required					
	Length: (a)	Width: (b)	Height: (c)	MS: (d)	Weight:
US160356.P	12"	4"	3-15/16"	1/2"	20 lbs
US160362.P	24"	4"	3-15/16"	1/2"	38 lbs
US160374.P	48"	4"	3-15/16"	1/2"	73 lbs
US160386.P	72"	4"	3-15/16"	1/2"	109 lbs

MS=Material thickness;

# ACCESSORIES

## SYSTEM 16 – IMPERIAL SERIES



USAR16014122.V

USAR16014122.VL

ALU

### Aluminum profile bracket 4"x1"

Stable stop due to large dimensions. Version with full grid with many clamping options. Version with elongated hole: Variable clamping also possible at an angle. Requires Clamping Bolt without slot triple. When table extension exceeds 40" additional support through an extra leg is required, consider further instructions for use for the article online!

	Style:	Length: (a)	Width: (b)	Height: (c)	Weight:	
USAR16014061.V	1" Grid	2'	4"	1"	2.08 lbs	\$44
USAR16014061.VL	1" Grid elongated hole	2'	4"	1"	2.01 lbs	\$50
USAR16014122.V	1" Grid	4'	4"	1"	4.13 lbs	\$79
USAR16014122.VL	1" Grid elongated hole	4'	4"	1"	4 lbs	\$91
USAR16014183.V	1" Grid	6'	4"	1"	6.07 lbs	\$116
USAR16014183.VL	1" Grid elongated hole	6'	4"	1"	5.96 lbs	\$132



USAP160602.N



USAP160602.X7












USAP160603.X7



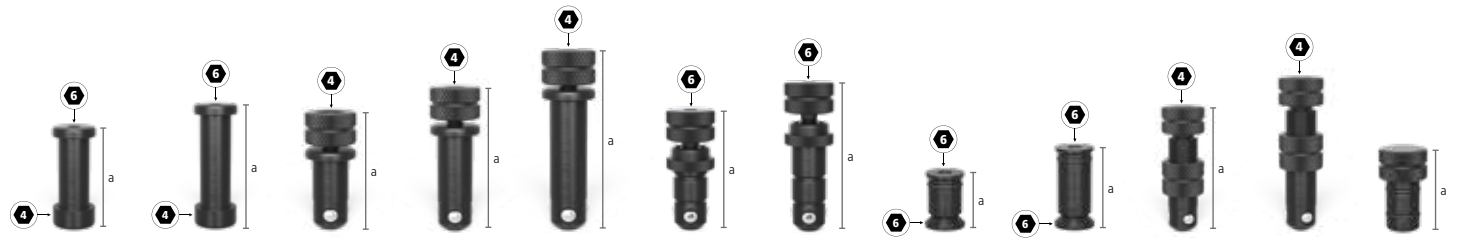
USAP160529








USAP160530

<b>USAP160602.N</b>	<b>Adapter for screw clamps double - nitrided</b>						<b>\$19</b>
  	for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620						
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:		
	2-3/8"	-	-	1"	0.29 lbs		
<b>USAP160602.X7</b>	<b>Oblong adapter for screw clamps</b>						<b>\$14</b>
  	for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620, for fixing: Clamping bolt without slot						
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:		
	4-7/8"	7/8"	1/2"	-	0.42 lbs		
<b>USAP160603.X7</b>	<b>Round adapter for screw clamps</b>						<b>\$17</b>
  	for using screw clamps in aluminum profiles, for Screw Clamps: US160610, US160630, US160604, US160620, for fixing: Clamping bolt without slot						
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:		
	3-7/8"	3-7/8"	1/2"	-	1.33 lbs		
<b>USAP160529</b>	<b>Flush Mount Bolt without slot triple - burnished</b>						<b>\$49</b>
	for clamping 3 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight						
	Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:
	1-3/4"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	225 lbf	0.13 lbs
<b>USAP160530</b>	<b>Flush Mount Bolt without slot quadruple - burnished</b>						<b>\$57</b>
	for clamping 4 components, only for clamping aluminum profiles, countersunk connection of components, tighten aluminum parts only hand-tight						
	Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:
	2-3/16"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	225 lbf	0.18 lbs





	US160584	US160585	US160511	US160513	US160515	US160532	US160533	US160560.N	US160561	US160571	US160573	US160540
<b>US160584</b>	<b>Connecting Bolt with collar triple - burnished</b>											<b>\$36</b>
	for connecting 3 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
2"	5/8"	12,365 lbf	11 lbf-ft	11 lbf-ft	674 lbf	0.20 lbs						
<b>US160585</b>	<b>Connecting Bolt with collar quadruple - burnished</b>											<b>\$41</b>
	for connecting 4 components, to connect tables, U-squares and aluminum profiles, suitable for elongated holes, fixed long-term connection											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
2-1/2"	5/8"	12,365 lbf	11 lbf-ft	11 lbf-ft	674 lbf	0.24 lbs						
<b>US160511</b>	<b>Fast Clamping Bolt without slot double - burnished</b>											<b>\$49</b>
	for clamping 2 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
2-1/16"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	2,250 lbf	0.18 lbs						
<b>US160513</b>	<b>Fast Clamping Bolt without slot triple - burnished</b>											<b>\$60</b>
	for clamping 3 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
2-9/16"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	2,250 lbf	0.22 lbs						
<b>US160515</b>	<b>Fast Clamping Bolt without slot quadruple - burnished</b>											<b>\$70</b>
	for clamping 4 components, recommended for clamping aluminum profiles, without O-ring slot for a smooth surface, MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
3-1/16"	5/8"	12,365 lbf	7 lbf-ft	1.84 lbf-ft	2.250 lbf	0.27 lbs						
<b>US160532</b>	<b>Universal Bolt short - burnished</b>											<b>\$51</b>
	for clamping 2 components, Clamping range 7/8" – 1-1/10", MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
2-5/16"	5/8"	11,240 lbf	7 lbf-ft	1.84 lbf-ft	2,250 lbf	0.24 lbs						
<b>US160533</b>	<b>Universal Bolt long - burnished</b>											<b>\$63</b>
	for clamping 3 components, Clamping range 1-11/32" – 1-5/8", MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
2-13/16"	5/8"	11,240 lbf	7 lbf-ft	1.84 lbf-ft	2,250 lbf	0.26 lbs						
<b>US160560.N</b>	<b>Connecting Bolt short - nitrided</b>											<b>\$25</b>
  	for connecting 2 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
1"	5/8"	11,240 lbf	11 lbf-ft	-	900 lbf	0.07 lbs						
<b>US160561</b>	<b>Connecting Bolt long - burnished</b>											<b>\$30</b>
	for connecting 3 components, to connect tables and U-squares, not suitable for aluminum profiles, not suitable for elongated holes, fixed long-term connection											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
1-7/16"	5/8"	11,240 lbf	11 lbf-ft	-	900 lbf	0.11 lbs						
<b>US160571</b>	<b>Fast Clamping Bolt adjustable without slot short - burnished</b>											<b>\$55</b>
	for clamping 2 components, clamping of customized laser cut profiles, MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
3-1/16"	5/8"	12,365 lbf	7 lbf-ft	-	2,250 lbf	0.29 lbs						
<b>US160573</b>	<b>Fast Clamping Bolt adjustable without slot long - burnished</b>											<b>\$66</b>
	for clamping 3 components, clamping of customized laser cut profiles, MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
3-9/16"	5/8"	12,365 lbf	7 lbf-ft	-	2,250 lbf	0.33 lbs						
<b>US160540</b>	<b>Positioning Bolt - burnished</b>											<b>\$16</b>
	substitutes a second clamping bolt cost-effectively, MUST NOT be used for connecting tables and U-shaped squares											
Length: (a)	Ø:	SK:	AM:	AM1:	ZK:	Weight:						
1-1/2"	5/8"	-	-	-	-	0.15 lbs						

SK=Shearing Force; AM=Tightening Torque Steel; ZK=Tensile Force; Clamping torque dependent on material.

# ACCESSORIES

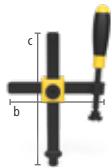
## SYSTEM 16 – IMPERIAL SERIES



US160740

Find more Magnetic Clamping Bolts (Length 1-13/16", 2-5/16") on our website.

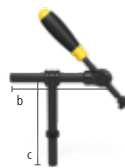
US160740	Magnetic Clamping Bolt 34 - Aluminum	\$21
ALU	Length of Shaft 1/2", clamping without the use of tools, suitable for pressure-sensitive parts or when counterholding is not possible	
	Length: (a)	Ø: Weight:
	1-5/16"	5/8" 0.04 lbs



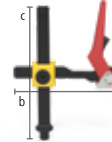
US160610



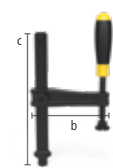
US160630



US160604



US160606



US160620

US160610	Professional Screw Clamp - burnished / nitrided	\$84
interchangeable prism, ball diameter spindle 5/16"		
max. holding force	Width: (b)	Height: (c) Weight:
562 lbf	6-7/16"	7-7/8" 2.65 lbs
US160630	Professional Screw Clamp 45°/90° - burnished	\$79
interchangeable prism, ball diameter spindle 5/16", stepless rotation from 0°-360°		
max. holding force	Width: (b)	Height: (c) Weight:
562 lbf	-	7-7/8" 1.65 lbs
US160604	Pipe Clamp Universal - burnished	\$85
interchangeable prism, ball diameter spindle 5/16", clamping at an angle of +/- 42°, fastening with an adjusting ring		
max. holding force	Width: (b)	Height: (c) Weight:
135 lbf	6-1/2"	5-7/8" 1.76 lbs
US160606	Professional Fast Tension Clamp - burnished	\$114
recommended only for plasma nitrided welding tables		
max. holding force	Width: (b)	Height: (c) Weight:
562 lbf	5-3/16"	5-7/8" 1.98 lbs
US160620	Basic Screw Clamp - burnished	\$68
interchangeable prism, ball diameter spindle 5/16"		
max. holding force	Width: (b)	Height: (c) Weight:
562 lbf	5-1/16"	7-7/8" 2.09 lbs



US160656



US160660

Find prisms for screw clamps out of stainless steel and polyamide on our website.

US160656	Prism for Screw Clamps - burnished / nitrided	\$13
for spindle with ball diameter 5/16", compatible with 5/8" boreholes and clamps		
Height: (c)	Ø:	Weight:
9/16"	1"	0.04 lbs
US160660	Pressure Ball for Screw Clamps - burnished	\$13
for spindle with ball diameter 5/16", only suitable for clamps, for clamping in corners or grooves		
Height: (c)	Ø:	Weight:
1/2"	13/16"	0.04 lbs








US160650

US160645.1.N

US160652.1

Find prisms out of aluminum and polyamide on our website.

<b>US160650</b>	<b>Duo Prism Ø 1" - burnished / nitrided</b>	<b>\$17</b>
for spindle with ball diameter 5/16", only suitable for clamps		
Height: (c)	Ø:	Weight:
3/4"	1"	0.09 lbs
<b>US160645.1.N</b>	<b>Vario Prism Ø 2" 90° / 120° with screwed-in collar - nitrided</b>	<b>\$52</b>
  	M10 thread for e.g. prism extensions Item No. US160649, for round and square pipes up to Ø 3"	
Height: (c)	Ø:	Weight:
13/16"	2"	0.46 lbs
<b>US160652.1</b>	<b>Prism Ø 3-1/8" 120° with screwed-in collar - burnished / nitrided</b>	<b>\$59</b>
M10 thread for e.g. prism extensions Item No. US160649, for pipes up to Ø 4-3/4"		
Height: (c)	Ø:	Weight:
1-1/8"	3-1/8"	1.67 lbs



US160822

US160821

US160649.2

Find more prism extensions (Length 3/8", 2") on our website.

<b>US160822</b>	<b>Screw Support Ø 1-15/16" - burnished</b>	<b>\$47</b>
vernier adjustment height in a range of 2-5/32" – 3", combinable with support set US160821 and prism extension		
Height: (c)	Ø:	Weight:
2-3/16" – 2-15/16"	1-15/16"	1.57 lbs
<b>US160821</b>	<b>Set of Supports 7 pieces - burnished</b>	<b>\$54</b>
compensation of 1/32" – 2-3/8" height difference, with M10 thread		
Height: (c)	Ø:	Weight:
2-9/16"	1"	0.37 lbs
<b>US160649.2</b>	<b>Prism Extension 4" - burnished</b>	<b>\$32</b>
compatible with prisms, support set US160821 and screw support US160822		
Length: (a)	Ø:	Weight:
4"	5/8"	0.33 lbs



USCS160715.4

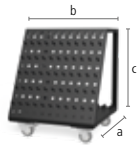
Find suitable quick-change clamps on page 47.

USCS160715.4	Adapter with Hole Pattern Ø 2-3/8" / 5/8" eccentric - burnished			\$30
for Toggle Clamp (Hole pattern 1-1/2"x3/4" / 1-1/2"), for system borehole 16 mm (5/8")				
Height: (c)	Ø:	MS: (d)	Weight:	
1"	2-3/8"	5/8"	0.79 lbs	

MS=Material thickness;

# ACCESSORIES

## SYSTEM 16 – IMPERIAL SERIES



US160910



US160920



US160820



US160852



US160830

<b>US160910</b>	<b>Tool Cart - powder coated finish</b>					<b>\$808</b>
	Max. total weight 525 lbs					
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:	
	21-7/8"	22-1/16"	26-5/8"	-	48 lbs	
<b>US160920</b>	<b>Burner Holder - burnished</b>					<b>\$30</b>
	can be positioned in borehole					
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:	
	-	-	7-7/8"	-	0.60 lbs	
<b>US160820</b>	<b>Brush with protecting cover</b>					<b>\$22</b>
	for cleaning boreholes					
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:	
	-	-	-	11/16"	0.11 lbs	
<b>US160852</b>	<b>Hex wrench Size 4</b>					<b>\$16</b>
	yellow					
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:	
	-	-	-	-	0.13 lbs	
<b>US160830</b>	<b>Shipping Bracket with Fastening Plate</b>					<b>\$82</b>
	1,540 lbs load-bearing capacity (with 4x US160511), for a safe transportation of the welding tables and heavy Siegmund components, consider further instructions for use for the article online!					
	Length: (a)	Width: (b)	Height: (c)	Ø:	Weight:	Load capacity:
	3-15/16"	3-15/16"	1"	-	3.7 lbs	1,540 lbs



US280780

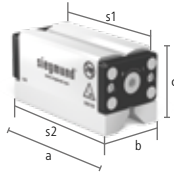


US160780



US004302

<b>US280780</b>	<b>Table press System 28</b>					<b>\$1,476</b>
	compressive force of 5,512 lbs, total stroke 2-3/8", operating force 75 lbf, fixation always required in two places					
	Weight:					
	14.78 lbs					
<b>US160780</b>	<b>Table press System 16</b>					<b>\$1,476</b>
	compressive force of 5,512 lbs, total stroke 2-3/8", operating force 75 lbf, fixation always required in two places					
	Weight:					
	14.34 lbs					
<b>US004302</b>	<b>Bench vice 125 for System 28 - with 1-1/10" boreholes</b>					<b>\$258</b>
	Jaw width 4-15/16", Opening stroke 6-5/16", Mounting: System 16: 2x US160511 + 2x US000546, System 28: 2x US280511					
	Weight:					
	29.77 lbs					

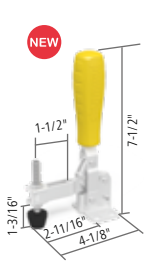


US000780

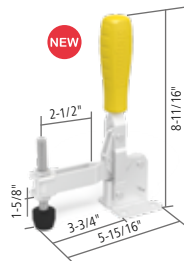
Find more Duo Magnet Clamping Blocks (Retention force 1,574 lbf and 2,248 lbf) on our website.

US000780	Duo Magnet Clamping Block 5	\$380
Retention force 1,124 lbf, flexible clamping on steel surfaces without interference contours (e.g. Siegmund welding table), with hexagon socket (Size 8)		
Clamping surface (s1)	Clamping surface (s2)	Length: (a)
4-3/4" x 2-1/4"	5-3/8" x 2-1/2"	5-5/8"
		Width: (b)
		2-1/2"
		Height: (c)
		2-13/16"
		Weight:
		9 lbs

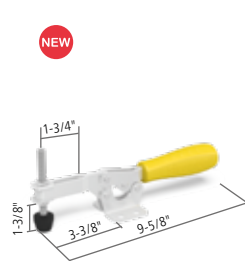
Find suitable adapters on pages 37 and 45.



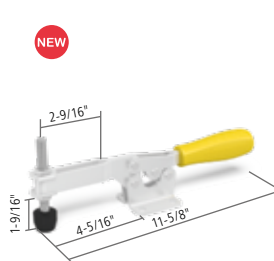
USCS009082



USCS009084



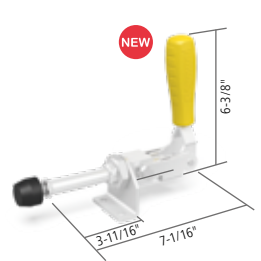
USCS009092



USCS009094



USCS009083



USCS009093

USCS009082	Vertical clamp 1800	\$41
without adapter, Hole pattern 1-1/2"x3/4", opening angle: 110°		
max. holding force	Length: (a)	Width: (b)
405 lbf	4-1/8"	2-3/16"
		Height: (c)
		7-1/2"
		Weight:
		0.95 lbs
USCS009084	Vertical clamp 2200	\$46
without adapter, Hole pattern 1-1/2"x1-1/2", opening angle: 105°		
max. holding force	Length: (a)	Width: (b)
495 lbf	5-15/16"	2-1/2"
		Height: (c)
		8-11/16"
		Weight:
		1.54 lbs
USCS009092	Horizontal clamp 1800	\$38
without adapter, Hole pattern 1-1/2"x3/4", with less interference contour compared to vertical clamps, opening angle: 90°		
max. holding force	Length: (a)	Width: (b)
405 lbf	9-5/8"	2-3/16"
		Height: (c)
		-
		Weight:
		0.95 lbs
USCS009094	Horizontal clamp 3000	\$47
without adapter, Hole pattern 1-1/2"x1-1/2", with less interference contour compared to vertical clamps, opening angle: 90°		
max. holding force	Length: (a)	Width: (b)
674 lbf	11-5/8"	2-1/2"
		Height: (c)
		-
		Weight:
		1.61 lbs
USCS009083	Horizontal Toggle Clamp 2500	\$57
without adapter, Hole pattern 1-1/2"		
max. holding force	Length: (a)	Width: (b)
562 lbf	4-3/4"	-
		Height: (c)
		-
		Weight:
		1.12 lbs
USCS009093	Horizontal Toggle Clamp 4000	\$79
without adapter, Hole pattern 1-1/2"		
max. holding force	Length: (a)	Width: (b)
899 lbf	7-1/16"	-
		Height: (c)
		-
		Weight:
		2.20 lbs

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### System 28 - Imperial Series

10x

US280610



**\$936**

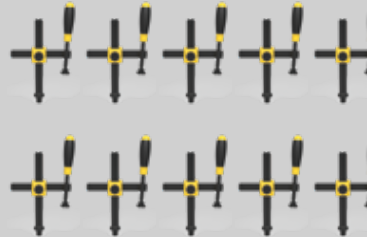
was \$1,040

Item No. US280610.Set

### System 16 - Imperial Series

10x

US160610



**\$756**

was \$840

Item No. US160610.Set

10x

US280630



**\$882**

was \$980

Item No. US280630.Set

10x

US160630



**\$711**

was \$790

Item No. US160630.Set

24x

US280511



**\$1,512**

was \$1,680

Item No. US280511.Set

24x

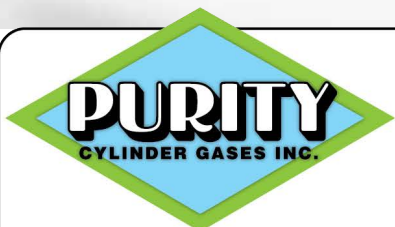
US160511



**\$1,058**

was \$1,176

Item No. US160511.Set



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